



HEDMAN HEDDERS®



TD TRANS DAPT

**REFER TO SEPARATE TRANS-DAPT
& HAMBURGER'S CATALOG FOR
THESE BRANDS**



Hamburger's

Performance Products



E. TILLROCK



ALWAYS DRAWING UP SOMETHING NEW

Whether it's something totally new, or the addition of new materials and construction options, the Hedman Performance Group is always working on something new to help add horsepower and torque to your vehicle, or make your automotive project go more smoothly.

This edition of The HP Group catalog includes new products for LS swaps, LT swaps, and even the addition of new hedder options for S10/V8 swaps.

Use this page as a quick reference guide to locating some of the hottest new parts to come out of the Hedman Performance Group Research & Development Department.



HEDMAN #69036
IN FRAME Design Long Tube
Hedders for SB Chevy / S10
Swap Projects



TRANS-DAPT #1016
Oil Filter Relocation Kit for
Aftermarket LS Swap Steel Oil Pans



HEDMAN #62720
T304 Stainless Steel
LS Swap Hedders for
70-81 Camaros/Firebirds



TRANS-DAPT #4527
LT (Gen V) Engine Swap Mounts For
Factory SB Chevy (Gen 1) Vehicles

NEW PRODUCT LOCATOR

| APPLICATIONS | PART TYPE | DESCRIPTION | PAGE |
|--|---------------------|---|------|
| LS ENGINE SWAP PRODUCTS | | | |
| 1968-72 CHEVELLE EL CAMINO | Engine Mounts | 1968-72 Chevelle (and other A-body) LS engine swap mounts | 88 |
| | Swap-In-A-Box Kits | 1968-72 Chevelle / El Camino (and other A-body) LS engine swap kits | 87 |
| | Engine Swap Hedders | 1968-72 Chevelle, El Camino (and other A-body) mid-length & long tube LS swap hedders | 30 |
| FORD MUSTANG | Engine Mounts | 1994-04 SN95 Mustang / LS engine swap mounts | 88 |
| UNIVERSAL | Oil Filtration | Special LS oil filter relocation kits for use with aftermarket steel oil pans with -10AN fittings | 71 |
| VARIETY OF GM APPLICATIONS | Hedders | 304 Stainless steel LS engine swap hedders for Camaro, Firebird, Nova & C10 truck | 30 |
| | Oil Pans | Powder-coated & chrome steel model LS swap oil pans for classic GM vehicle projects | 120 |
| GM LT1 (GEN V) ENGINE SWAP PRODUCTS | | | |
| FACTORY SB CHEVY VEHICLES | Engine Mounts | Engine swap mount kits for installing an LT1 (Gen V) engine into factory SB Chevy vehicles. | 89 |
| UNIVERSAL | Engine Mounts | Weld-in & bolt-in, biscuit style engine swap mounts for GM LT1 (Gen V) engines | 94 |
| S10 SWAP PRODUCTS | | | |
| CHEVY S10 | Engine Mounts | All steel engine mount kits for SB Chevy & LS engines into '82-04 S10 & S15 | 97 |
| CHEVY S10 | Swap-In-A-Box Kits | Long tube hedder engine swap kits for installing a SB Chevy or LS into '82-04 S10 & S15 | 87 |
| CHEVY S10 | Engine Swap Hedders | Mid-length & long tube hedders for installing a SB Chevy or LS engine into '82-04 S10 & S15 | 31 |
| CHEVY S10 | Transmission Mounts | Engine swap transmission crossmembers for SB Chevy & LS engines into '82-04 S10 & S15 | 85 |
| JEEP CJ 5, CJ6, CJ7 / V8 SWAP | | | |
| JEEP CJ | Swap-In-A-Box Kits | Complete engine swap kit for installing a SB Chevy into 1972-86 Jeep CJ5, 6 and CJ7 | 87 |
| FORD RANGER / V8 SWAP | | | |
| FORD RANGER | Swap-In-A-Box Kits | Complete engine swap kit for installing a SB Ford engine into '83-97 Ford Ranger | 87 |
| CUSTOM HEDDER COMPONENTS | | | |
| UNIVERSAL | Hedder Components | New merge-style collectors & hedder flanges for race and custom hedder construction | 38 |
| BILLET OIL FILTRATION KITS & COMPONENTS | | | |
| FORD DIESEL TRUCKS | Oil Filtration | Complete engine oil filter relocation kits for 7.3L Ford diesel engines | 69 |



2018 CATALOG



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Gaskets

Emissions Accessories

Reducers

Brackets

Mufflers

Quick-Eze™ Exhaust Cut Outs

Exhaust Equalizing Systems

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Mandrel Bend Tubes

Hedder Photos *(ID photos for top selling hedder models)*



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IMPORTANT CHECKLIST FOR CHOOSING THE BEST HEDDERS

Unlike most other performance parts, Headers snake through your entire engine compartment, increasing the likelihood of fit issues. With 60 years of experience, we know what to look for when choosing a set of headers. This checklist will help identify possible fit issues before you ever place your order. *When aftermarket or non-factory components are in use, you should have model numbers for these parts to help determine compatibility.*

VEHICLE YEAR, MAKE, MODEL:

- ✓ Although some models share common components, it is unwise to assume that a set for one related model or year will fit another.

ENGINE:

- ✓ Is the engine factory stock, or is it an engine swap?
- ✓ Is the engine in the stock location?
- ✓ Are the heads factory stock, or have they been switched out for a non-stock or aftermarket model?
- ✓ If non-stock heads, are the exhaust ports and spark plugs identical to stock?
- ✓ Do the heads have straight or angle plugs?
- ✓ What is the exhaust port shape?
- ✓ If aftermarket heads, what are the exhaust port dimensions?

ENGINE & TRANSMISSION MOUNTS:

- ✓ Worn out or broken engine or transmission mounts will change the position of the motor. In some cases, it can cause interference during installation. We always suggest new motor and transmission mounts be installed with new heddere to ensure the engine is in the proper location.

TRANSMISSION:

- ✓ Is the transmission automatic or manual?
- ✓ Column or floor shift?
- ✓ What type of clutch is being used?

TRANSMISSION (continued):

- ✓ Is the clutch linkage or hydraulic controlled?
- ✓ For Trucks, is it 2WD or 4WD?

SUSPENSION/STEERING:

- ✓ Does the vehicle have power steering?
- ✓ In the case of Chevy models, does it have closer ratio steering? (larger steering box requires additional clearance. Look for footnote #234 in this catalog for headers designed especially for this larger box)
- ✓ Has the car been fitted with rack & pinion steering?
- ✓ Has the front clip been changed out for an aftermarket front end (i.e. Heids, TCI)?
- ✓ Has the vehicle been raised or lowered?

AIR CONDITIONING:

- ✓ Does the vehicle have air conditioning?

EMISSIONS:

- ✓ Does the vehicle have factory equipped smog/emission equipment installed?
- ✓ If the vehicle is to be used on public roads, and you live in an area that performs emissions testing, the headers you install must have been issued an E.O. (Executive Order) for them to be street legal.

INTENDED VEHICLE USE:

- ✓ How will the vehicle be used? Daily driver, just cruise-ins and car shows, trips down the local drag strip? This will factor in with tube size, length and finish.



- 100% Mandrel Bent Tubes
- Mild Steel & Stainless Steel Models Available
- Best Performance For Your Money
- Limited Lifetime Warranty

Hedman Hedders has been manufacturing headers in the USA since 1954, and during this time, we've developed many unique header design, and finishing options. Shown on this page are the major types of hedder products and coatings available to you in our catalog. From standard-duty uncoated headers to our 304 stainless steel models, Hedman builds a set to meet your performance and budgetary needs.

PREMIUM CONSTRUCTION STAINLESS STEEL HEDDERS

- 100% 304 Stainless Steel Construction
- Superior Heat and Fatigue Resistance
- Durable 16 Gauge Tubes
- Hefty 3/8" Flanges
- Available Coated or Raw



CERAMIC-METALLIC HEDDER COATINGS

- Hedman Pioneered The Use Of Aerospace Thermal Coatings For Headers In 1984
- Coating Guaranteed For 5 Full Years
- Thermal Protection Up To 1400°F
- Superior Heat Insulation For Lower Under Hood Temperatures & Increased Exhaust Velocity

The heat and anti-corrosion properties of these coating make them ideal for protecting your header investment from corrosion, and retaining more heat inside the header tubes for increased exhaust velocity, improving scavenging. Only available in silver for the past 30 years, all Hedman Hedders are now available in our new Black Maxx™, black finish



This finish is sprayed on, baked, then given a vibratory peening to give this finish a shiny, chrome-like look that won't blue.



This new finish offers the same protective and performance benefits as our HTC silver finish, only with a satin black finish.



This finish is sprayed on then oven cured to a hard, matte silver finish. This coating is available on Hedman's ELITE model headers only.



EXTREME-DUTY HEDDERS

If you think you're tough on your performance parts, but stainless is not in your budget, then Hedman's ELITE Hedders may be just the right fit for your project. The heavier-duty construction takes the punishment, and the quality design dish out the power. Now, also available with our NEW Black ceramic coating!



- Built to Withstand the Toughest Applications
- Hefty 3/8" Flanges
- Thick Wall 14g Primary Tubes
- Matte Finish Thermal Coating



Sturdy 14 gauge tubes are extra tough for high performance and tow vehicles.



Matte Ceramic-Metallic coating withstands temperatures up to 1400°F.



Heavy-duty 3/8" flanges prevent warping for a longer lasting, leak-free seal.

ENGINE SWAP & STREET ROD HEDDERS

Hot Rodding has always been about taking two or more parts that were never designed to work together, and make them work together seamlessly. Hedman's HOT RODZ™ Hedders address the special needs of Hot Rodders by manufacturing a wide selection of headers designed especially for your non-stock engine/chassis combination. For a complete list of our Hot Rodz™ swap and Street Rod headers, turn to page 30.



- Engine Swap Hedders
- Street Rod Hedders
- Designed Specifically For Non-Factory Vehicle Model & Engine Combinations
- Passenger Car & Truck Applications
- Available Ceramic Coated & Uncoated

When it comes to tight engine compartments, the most versatile header design on the market is Hedman's TIGHT TUBES™ Street Rod Headers. The large clamshell style collector provides the lowest profile header around, without sacrificing performance.



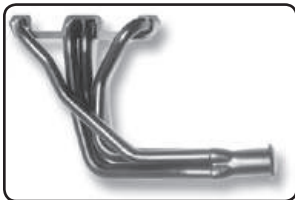
- The Lowest Profile Design Of Any Header
- Exclusive Collector Design Provides More Clearance With Better Exhaust Flow
- Perfect For Street Rods Or Highly Customized Engine Configurations



FREQUENTLY ASKED QUESTIONS AND THEIR ANSWERS

“WHAT ARE HEDDERS?”

Hedders are specially designed tubular steel exhaust manifolds which replace the inefficient and heavy factory cast iron manifolds.



“WHAT DO HEDMAN HEDDERS DO?”

Hedman Hedders increase performance and economy by improving the combustion efficiency of a car's engine. Hedders remove exhaust gasses faster and more efficiently than stock manifolds. Stock manifolds are designed for low cost, and have a short restrictive design that causes some exhaust gas to remain bottled up in the cylinder. Because of these residual exhaust gasses in the cylinder, the size of the new fuel charge is limited and engine temperature's increase. Hedman Hedders have smoothly contoured individual pipes for each cylinder. These primary pipes create a suction effect called scavenging, which pulls the exhaust gases out. This creates additional velocity in the cylinder and helps to pull in the fresh fuel charge for increased power.

“DO HEDMAN HEDDERS PROVIDE MORE POWER?”

Most definitely! Hedders were originally developed for racing applications. Hedman Hedders are carefully designed to provide the maximum increase in power for passing, hauling loads, towing, etc. In some cases this extra power contributes to improved economy because the engine does not have to work as hard to pull a heavy load or conquer a steep grade.

“ARE ALL HEDMAN HEDDERS THE SAME?”

No, definitely not! Each Hedman Header is designed for a specific application. The length and diameter of the primary tubes and the collector vary according to the size, weight, transmission type, gear ratio, and intended use of the vehicle. Hedders for an RV or Truck will have relatively long, small diameter primary tubes and a modest sized collector. Race car header, on the other hand, will often have large primaries and a much larger collector. Applications and usage are different, so each header must be designed differently to provide maximum efficiency and optimum results.



“WHY SHOULD HEDDERS BE THE FIRST GO-FAST PRODUCT INSTALLED ON YOUR VEHICLE?”

The highest gain in performance for your dollar can be achieved by installing a quality set of Hedman Hedders. Hedman Hedders allow an engine to breathe more efficiently to produce more horsepower, allowing for cooler engine temperatures and better drivability. Most importantly, since Hedders allow more exhaust to be expelled from your combustion chambers, your other performance components are free to perform at their best. Add power parts, but not a set of hedders, and you're stock manifolds are wasting horsepower.

“HOW DO HEDDERS LOWER TEMPERATURES?”

Hedders reduce engine temperatures in two ways. By increasing the speed with which the superheated exhaust gasses are drawn out of the cylinder, they reduce the heat buildup. In addition, the increased volume of the fresh fuel charge due to scavenging, acts as a further cooling agent. A cooler combustion chamber and cylinder provide for a denser fuel charge which in turn creates more power. Lower temperatures also reduce the chance of preignition or “knock”.

“PLANNING AN ENGINE SWAP?”

Want to find a header that is designed to fit the chassis with the new engine you plan to use first? This will help you avoid the problem of searching for a special header or having expensive custom Hedders made. See Page 30.

“CHOOSING A HEADER TO FIT AFTERMARKET HEADS.”

If you are planning on using aftermarket or newer heads you **ALWAYS** want to start by finding a set of Hedders that are designed to fit the chassis as well as the heads you plan on using first. Most aftermarket racing heads have raised exhaust ports. Most Hedman Hedders are designed around the stock port height and will not accommodate the raised port heads. This will help you avoid the problem of searching for special Hedders or having expensive custom Hedders made.

“SHOULD I BUY ANGLE PLUG HEADS?”

The performance gain from angle plug heads is not normally worth the difficulty of spark plug changes and finding a header that will fit. Most Hedders will not fit with angle plug heads due to the clearance needed around the spark plugs.

“IS THERE ANY SPECIAL COATING AVAILABLE?”

Hedman offers the most significant improvement since the creation of performance Hedders HTC and Black Maxx™ Coating. This durable ceramic finish is guaranteed for a full 5 years against external rust. See page 5 for more information about these coatings.



“MY HEDDERS WERE COATED BY SOMEONE OTHER THAN HEDMAN AND I HAVE A WARRANTY CLAIM. WILL HEDMAN'S WARRANTY COVER RECOATING?”

NO. Hedman's guarantee covers Hedman factory applied coatings only. Any aftermarket coating applied post purchase is not covered or reimbursable. If the header was purchased with a Hedman factory coating (i.e. HTC, Black Maxx™ or Elite model), the coating is guaranteed for a full 5 years and Hedman will repair or replace Hedders found defective after factory inspection. The construction of the header itself maintains a limited lifetime guarantee (warranty page 3)

“WHAT ABOUT CONVERTIBLES?”

Due to vast differences in construction of convertible frames, x-members, boxed chassis, heavy duty suspension, etc. Hedman cannot guarantee a perfect fit on these applications.



INSTALLATION, MAINTENANCE

“HOW ABOUT DURABILITY?”

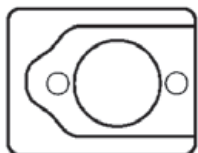
Hedman Heddgers are built using the finest materials and manufacturing procedures. That's why Hedman Heddgers provides the original purchaser a **LIFETIME WARRANTY** against defects in workmanship or materials.

“INSTALLATION QUESTIONS”

Hedman Heddgers are designed for the easiest possible installation. Almost any muffler shop can do the job or you can do it yourself using only a few simple hand tools, a floor jack, and jack stands. To make it easy, Hedman includes detailed step-by-step installation instructions with each hedder set. Hedman Heddgers are designed to be used on the application(s) listed in our catalog only. On certain applications, however, installation can be a bit tedious due to limited space within the engine compartment. If you experience difficulty, do not modify or alter the hedder in any way, such as with a ball peen hammer, additional bending, etc. Your warranty will become void. We maintain a staff of knowledgeable sales engineers who can help you! A detailed description of why the heddgers won't fit must be included with any heddgers returned for “no fit”. *Unless otherwise noted, all engine swap heddgers have been designed for use with original design and factory correct components.*

“HEDMAN HEDDER GASKETS”

Hedman Heddgers are designed to be used with Hedman gaskets exclusively. This is very important, and your warranty will be void if you use any other brand of gasket. Careful gasket installation is required as well. Spray the gaskets, provided with your heddgers, with a copper gasket spray. This will provide a long lasting, leak free seal. Common problems include: Big Block Chevy 396-454 gaskets being installed upside down; installing square port replacement gaskets on round port heddgers; installing large round port replacement gaskets on small round port heddgers. Remember, the shape of the gasket must match the shape of the hedder port. If it doesn't, the gasket will almost certainly blow out, which can cause warped flanges. Also, hedder gaskets will tend to blow out if the hedder flange bolts are not tightened periodically. Hedder bolts should be tightened after the engine has been brought to operating temperature and then cooled. One more note. Double gaskets are never recommended to cure a warped flange problem. See page 39 for listings.



Correct gasket for round port Header, only if same diameter as Header flange.



Correct gasket for square port Header, only if same size and shape as Header flange.



Not all flanges are round or square port. There is a variety of shapes and sizes. Flange gaskets must match header port shape and size to avoid blowout or warped flanges.

“COATED HEDDERS”

Hedman will not warranty any factory coated product installed on vehicles which have superchargers, nitrous oxide systems, or turbocharged engines. Discoloration caused by extremely lean or rich engine operating conditions, damage or defects resulting from collision, improper installation, off road use, road hazards, the use of exhaust insulating wrap or like products, or rust through occurring after installation, are not covered by the guarantee.

“THERMAL WRAPPING & HEAT WRAP PRODUCTS”

Hedman does not recommend these products to be used on any of our heddgers because they are designed to hold extreme engine temperatures inside the hedder. By doing so, cool air is not allowed to circulate around the external surface of the tubular construction. Thus the internal temperatures reach almost molten stages causing the hedder to become highly fatigued, which will cause tubing to crystallize and crack, blowing out sections of tubing. *Whether coated, or uncoated, thermal wrapping will destroy your heddgers and void your warranty!*

For lower under hood temperatures, we recommend using Hedman's HTC or Black Maxx™ Thermal Coating. Our coatings are applied to the outside of the Heddgers. It is corrosion and heat resistant up to 1400°F, and will reduce under hood temperatures. Holding exhaust temperatures inside the header increases the exhaust gas velocity producing more horsepower.

“CRACKED COLLECTORS/COLLECTOR FLANGE”

This condition is most often caused by lack of support of the exhaust system behind the collectors. The weight of the system must not be supported solely by the collector. Use of adequate hangers and support brackets are required to prevent hedder damage. In addition, tighten the bolts on the collector ring carefully. Over tightening can cause warping of the collector ring at each bolt's location resulting in leaks.

“WARPED FLANGES”

Use of incorrect flange gaskets resulting in gasket blowout and flange overheating, and not keeping flange bolts tight are common causes of a warped flange. Always install genuine Hedman gaskets for your particular header and re-tighten bolts frequently. Never use double gaskets because it allows over tightening of bolts which can also cause warped flanges.

“GROUND CLEARANCE”

Some vehicles allow for better ground clearance than others, and lowering of vehicles can cause severe clearance problems. Heddgers damaged from physical abuse such as hitting curbs, parking lot speed bumps, off road abuse and other road hazards are not eligible for warranty claims. For lowered vehicles, we suggest the use of one of our mid-length or shorty style Heddgers.

“RUST”

Due to various weather conditions, it is necessary to maintain the finish of your heddgers. Keeping them clean and properly painted is necessary. Excessive rust, such as rust flakes, when scraped off, leave holes or thin material, and is not covered by warranty. Periodic refurbishing of your painted Heddgers will extend life dramatically and keep the warranty in effect.

PASSENGER CAR STREET HEDDERS

EXPLANATION OF THE EMISSIONS SYMBOLS USED IN THIS SECTION.

| | |
|---|---|
| ● | 1964-1974 VEHICLES WITHOUT A.I.R. These heddere are legal for use on 1964 through 1974 vehicles without A.I.R. system. They are considered an O.E.M. replacement part, and do not require an E.O. # when existing emission controls are not removed from vehicle. |
| ■ | 1964-1974 VEHICLES WITH A.I.R. These heddere are legal for use on 1964 through 1974 vehicles with A.I.R. system. They are considered an O.E.M. replacement part, and do not require an E.O. # when existing emission controls are not removed from vehicle. |
| ▲ | NOT LEGAL FOR STREET USE These heddere are not applicable or intended for street or highway use. They are legal for racing vehicles only, and may never be used upon a highway or public road. In addition, they are not legal for sale or use in California. |
| X | Part numbers with a red X by them are NOT LEGAL for SALE or USE on pollution controlled vehicles, and may be used for off-road and race use only. |

PASSENGER CAR STREET HEDDER

QUICK START APPLICATION FINDER

| | | | |
|----------------------------------|--------------|----------------------------|--------------|
| AMC, Buick | 8-9 | Oldsmobile | 17 |
| Chevrolet | 9-13 | Pontiac | 17-18 |
| Chrysler, Dodge, Plymouth | 13-14 | Toyota | 18 |
| Ford | 15-16 | Engine Swap Heddere | 30-31 |
| Honda | 16 | Street Rods | 32 |
| Mercury | 16-17 | | |

PASSENGER CARS

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 8) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS | |
|------------------------|---------|------------|---------------|----------------|------------------|----------------|--------------|----------|----------|------------|-------------------------|------------------------|-----------------------|--------------|-------------|---------------------------|-------|---------------------|-------|
| | | | | | | | AUTOMATIC | STANDARD | UNCOATED | HTC SILVER | | | BLACK MAXX | MATTE SILVER | BLACK ELITE | | | | |
| AMERICAN MOTORS | | | | | | | | | | | | | | | | | | | |
| AMX SPIRIT | | | | | | | | | | | | | | | | | | | |
| 79-80 | 290-401 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 30, 45 | ▲ | | 98310 | 98316 | 98313 | | | 27850 |
| GREMLIN | | | | | | | | | | | | | | | | | | | |
| 72-75 | 290-401 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 30, 45 | ▲ | | 98310 | 98316 | 98313 | | | 27850 |
| HORNET S/C | | | | | | | | | | | | | | | | | | | |
| 72-76 | 290-401 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 30, 45 | ▲ | | 98310 | 98316 | 98313 | | | 27850 |
| JAVELIN-AMX | | | | | | | | | | | | | | | | | | | |
| 68-74 | 290-401 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 30 | ● | | 98310 | 98316 | 98313 | | | 27850 |
| MATADOR | | | | | | | | | | | | | | | | | | | |
| 74-76 | 290-401 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 30, 45 | ▲ | | 98310 | 98316 | 98313 | | | 27850 |
| BUICK | | | | | | | | | | | | | | | | | | | |
| REGAL | | | | | | | | | | | | | | | | | | | |
| 78-87 | 283-400 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 121, 131, 212 | ▲ | | 68310 | 68316 | 68313 | 68318 | 63318 | 27500 |
| 78-87 | 283-400 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 4, 5, 6, 121, 131, 212 | | D167-33 | 68311 | 66311 | 63311 ^X | 61318 | 61313 ^X | 27500 |

FOOTNOTES

| | | |
|---|---|---|
| 0. T.E.M.S.™ Tubular Exhaust Manifold System. | 29. Clutch linkage will need modification, or require #3920615 Bell crank from Classic Muscle | 131. Chevy engine. |
| 1. Without smog injection or injection heads. | 30. Dog leg port only. | 135. Transmission size limited to 700R4 and 350 Turbo. |
| 2. Three tube design. | 33. Due to engine location will not fit 70-72 Cutlass Supreme, Hurst Notch Back or SX models. | 140. Replacement Y-pipe available. |
| 3. Front motor mounts only. | 38. 16 gauge tubing. | 144. Complete with Y-pipe to single catalytic converter. |
| 4. Includes parts necessary to retain emission devices. (50 State) | 42. Square port header. | 145. Complete with dual Y-pipe to dual catalytic converters. |
| 5. With A.I.R. system | 45. Not legal for sale or use in California on pollution controlled motor vehicles. | 151. Must use mini-starter. (CHEVY: Powermaster #9500 or equivalent; MOPAR: Powermaster 9533 or equivalent) |
| 6. Modification to stock exhaust required to retain catalytic converter. | 48. Will not fit torsion bar suspension. | 157. When equipped with 4 speed, will not fit top loader transmission. |
| 7. Will not fit 67-69 Camaro with A/C. | 49. Will not fit Saginaw close ratio P/S with 825 power steering box. | 162. Firewall must be modified. |
| 8. Spark plug clearance limited. | 51. Under chassis exit. | 203. Non-EGR equipped. |
| 9. Factory side exhaust, cut and welding required. | 100. Will not fit with steering damper inside front crossmember. | 204. With EGR. |
| 10. Not for Ram Air III or IV styled heads. | 103. Will fit angle plug heads. (Chevy aluminum only; L98) | 206. Will not fit engines with precats. |
| 11. 64-73 model year GTOs only. | 104. It may be necessary to remove Z bars. (SS Series) | 212. Elite replacement gasket #27520. |
| 12. For EGR models only. | 107. Will fit 2V heads only. | 213. Elite replacement gasket #27550. |
| 13. A-type engine only. (Will fit with in-line port pattern only). | 108. Automatic transmission models must be equipped with C4 transmission only. | 214. Elite replacement gasket # 27340. |
| 18. Will not fit 400M. | 109. Dual exhaust only. Limited ground clearance. | 218. Universal oval port design. |
| 19. Will not fit 71-73 with manual transmission. | 121. Must modify rotary A/C bracket. | 219. Will fit 605 steering box. |
| 20. Designed to fit factory cylinder heads. If aftermarket cylinder heads are being used, it is the installer's responsibility to verify fit before purchase. | 125. Must use Trans-Dapt swap kit #4195. | 221. Engine must be centered between frame rails, per instructions. |
| 23. Some heads require drilling & tapping of end holes. | 128. Fits 64-67 models with factory stock transmissions & 153 tooth flywheel only. | 222. Modification to clutch linkage may be needed. |
| 25. Engine swap. All parts must be factory stock. | 129. Modification to shift linkage may be needed. | 234. Designed with additional clearance for use with close ratio steering boxes. |
| 26. #70 or later only- LARGE Piston A/C compressors require A/C bracket #20110, SMALL compressors require modification to stock bracket | 130. Must use Trans-Dapt engine swap motor mount #4690. | 236. Requires Trans-Dapt Performance Oil filter relocation kit #1120. |
| 27. Power steering bracket #20120 required. | | 239. Requires Ford exhaust manifold gasket set #BR3Z9448A (purchase separately through Ford dealer) |
| 28. With 4-2-1 collector. | | 231. Engine swap mounts available. See pages 88-97 for options |
| | | 240. Y-Pipe is recommended for easier installation of these heddere. |

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 8) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|--------------------------|----------------|------------|----------------|----------------|------------------|----------------|--------------|-------|--------|-------|--------------------------------|------------------------|-----------------------|------------|--------------------|---------------------------|--------------------|---------------------|
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | | | | | | | | | | | | |
| BUICK (CONTINUED) | | | | | | | | | | | | | | | | | | |
| REGAL (CONTINUED) | | | | | | | | | | | | | | | | | | |
| 78-87 | 283-400 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 4, 6, 121, 131, 212 | D167-33 | 68317 | 66317 | 63317 ^x | 67318 | 67313 ^x | 27500 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 6, 45, 103, 131, 212 | ▲ | 68600 | 68606 | 68603 | 68608 | 63608 | 27500 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 6, 45, 103, 131, 212 | ▲ | 62600 | 62606 | 62603 | | | 27520 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | N | Y | N | N | 1, 6, 45, 103, 131, 234 | ▲ | 68620 | 68626 | 68623 | | | 27520 |
| 78-87 | 283-400 D-Port | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 6, 45, 103, 121, 131 D-port | ▲ | 68609 | 66609 | 63609 | | | 27690 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 4, 5, 6, 103, 131, 212 | D167-33 | 68601 | 66601 | 63601 ^x | 61608 | 61603 ^x | 27500 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 4, 6, 103, 131 | D167-33 | 68607 | 66607 | 63607 ^x | 67608 | 67603 ^x | 27500 |
| 78-87 | 231 V6 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 131 | D167-33 | 68410 | 68416 | 68413 ^x | | | 27140 |
| SKYLARK | | | | | | | | | | | | | | | | | | |
| 78-83 | 283-400 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 121, 131, 212 | ▲ | 68310 | 68316 | 68313 | 68318 | 63318 | 27500 |
| 78-83 | 283-400 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 4, 5, 6, 121, 131, 212 | D167-33 | 68311 | 66311 | 63311 ^x | 61318 | 61313 ^x | 27500 |
| 78-83 | 283-400 | LONG | 1-1/2" | 3" | 26 | Y | Y | Y | N | Y | 1, 4, 6, 104, 121, 131, 212 | D167-33 | 68317 | 66317 | 63317 ^x | 67318 | 67313 ^x | 27500 |
| CHEVROLET | | | | | | | | | | | | | | | | | | |
| CAMARO | | | | | | | | | | | | | | | | | | |
| 67-81 | 283-400 | LONG | 1-5/8" | 3" | 7,26 | Y | Y | Y | N | Y | 1, 6, 45, 49, 104, 121, 212 | ▲ | 68270 | 68276 | 68273 | 68278 | 63278 | 27500 |
| 67-81 | 283-400 | LONG | 1-5/8" | 3" | 7,26 | Y | Y | Y | N | Y | 1, 6, 45, 104, 121, 234 | ▲ | 68670 | 68676 | 68673 | | | 27520 |
| 67-81 | 283-400 | LONG | 1-5/8" | 3" | 7,26 | Y | Y | Y | N | Y | 1, 6, 45, 49, 104, 121, 212 | ▲ | 62270 | 62276 | 62273 | | | 27500 |
| 67-81 | 283-400 | LONG | 1-5/8" | 3" | 7,26 | Y | Y | Y | N | Y | 4, 5, 6, 49, 104, 121, 212 | ■ D167-33 | 68271 | 66271 | 63173 ^x | 61278 | 61273 ^x | 27500 |
| 67-79 | 283-400 | LONG | 1-5/8" | 3" | 7,26 | Y | Y | Y | N | Y | 1, 4, 6, 49, 104, 121 | ● D167-33 | 68277 | 66277 | 63277 ^x | 67278 | 67273 ^x | 27500 |
| 67-81 | 283-400 | MID | 1-5/8" | 3" | 7,26 | Y | N | Y | N | N | 1,6,45,49,103,121,212 | ▲ | 68600 | 68606 | 68603 | 68608 | 63608 | 27500 |
| 67-81 | 283-400 | MID | 1-5/8" | 3" | 7,26 | Y | N | Y | N | N | 1,6,45,49,103,121,212 | ▲ | 626 00 | 62606 | 62603 | | | 27520 |
| 67-81 | 283-400 | MID | 1-5/8" | 3" | 7,26 | Y | N | Y | N | N | 1,6,45,103,121,234 | ▲ | 68620 | 68626 | 68623 | | | 27520 |
| 67-81 | 283-400 D-Port | MID | 1-5/8" | 3" | 7,26 | Y | N | Y | N | N | 1, 6, 45, 49, 103, 121, 212 | ▲ | 68609 | 66609 | 63609 | | | 27690 |
| 67-81 | 283-400 | MID | 1-5/8" | 3" | N | Y | N | Y | N | N | 4, 5, 6, 49, 103, 212 | ■ D167-27, D167-33 | 68601 | 66601 | 63601 ^x | 61608 | 61603 ^x | 27500 |
| 67-79 | 283-400 | MID | 1-5/8" | 3" | 7,26 | Y | N | Y | N | N | 1, 4, 6, 49, 103, 121, 212 | ● D167-27, D167-33 | 68607 | 66607 | 63607 ^x | 67608 | 67603 ^x | 27500 |
| 67-69 | 283-400 | MID | 1-5/8" | 3" | 7,26 | Y | N | N | N | Y | 1, 6, 45, 49, 103, 121, 212 | ▲ | 68640 | 68646 | 68643 | 68648 | 63648 | 27500 |
| 67-69 | 283-400 | MID | 1-5/8" | 3" | N | Y | N | N | N | Y | 1, 6, 45, 103, 121, 234 | ▲ | 68650 | 68656 | 68653 | | | 27520 |
| 67-69 | 283-400 | MID | 1-5/8" | 3" | 7,26 | Y | N | N | N | Y | 4, 5, 6, 49, 103, 121, 212 | D167-33 | 68641 | 66641 | 63641 ^x | 61648 | 61643 ^x | 27500 |
| 67-69 | 283-400 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 49, 103 | ▲ | 65003 | 66003 | 63003 | | | 27560 |
| 67-69 | 283-400 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 103, 234 | ▲ | 68503 | 66503 | 63503 | | | 27560 |
| 67-81 | 283-400 | SHORT | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N | Y | 1,6,45,49,103, (Super Shorty) | ▲ | 68390 | 68396 | 68393 | | | 27520 |
| 70-81 | 283-400 | LONG | 1-3/4" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 103 | ▲ | 65104 | 66104 | 63104 | | | 27560 |
| 67-69 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 68710 | 68716 | 68713 | | | 27470 |
| 67-69 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 62710 | 62716 | 62713 | | | 27470 |
| 70-81 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 68720 | 68726 | 68723 | | | 27470 |
| 70-81 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 62720 | 62726 | 62723 | | | 27470 |
| 67-69 | 396-502 | LONG | 1-3/4" | 3" | Y | N | Y | Y | Y | Y | 1, 20, 213 | ▲ | 68190 | 68196 | 68193 | 68198 | 63198 | 27530 |
| 67-69 | 396-502 | LONG | 1-3/4" | 3" | Y | N | Y | Y | Y | Y | 1, 20, 213 | ▲ | 62190 | 62196 | 62193 | | | 27550 |
| 67-69 | 396-502 | LONG | 1-3/4" | 3" | Y | N | Y | Y | Y | Y | 4, 5, 20, 213 | ■ D167-33 | 68191 | 66191 | 63191 ^x | 61198 ^x | 61193 ^x | 27530 |
| 67-69 | 396-502 | LONG | 1-3/4" | 3" | Y | N | Y | Y | Y | Y | 1, 4, 6, 20, 213 | ● D167-33 | 68197 | 66197 | 63197 ^x | 67198 ^x | 67193 ^x | 27530 |
| 67-81 | 396-502 | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 1, 6, 20, 45, 49, 213 | ▲ | 68610 | 68616 | 68613 | 68618 | 63618 | 27530 |
| 67-81 | 396-502 | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 4, 5, 6, 20, 49, 213 | ■ D167-33 | 68611 | 66611 | 63611 ^x | 61618 | 61613 ^x | 27530 |
| 67-81 | 396-502 | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 1, 4, 6, 20, 49, 213 | ● D167-33 | 68617 | 66617 | 63617 ^x | 68687 | 63687 ^x | 27530 |
| 67-69 | 396-502 | LONG | 2" | 3" | Y | Y | N | Y | N | Y | 1, 6, 45, 49 | ● | 65001 | 66001 | 63001 | | | 27540 |
| 70-81 | 396-502 | MID | 2" | 3" | N | Y | N | Y | N | Y | 1, 6, 45, 49 | ▲ | 65103 | 66103 | 63103 | | | 27550 |
| 70-81 | 396-502 | LONG | 2" | 3" | N | Y | Y | Y | N | Y | 1, 6, 45 | ▲ | 65105 | 66105 | 63105 | | | 27540 |
| 78-81 | 231 V6 | LONG | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N | Y | 1, 6 | D167-33 | 68410 | 68416 | 68413 ^x | | | 27140 |
| 82-92 | 283-400 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1,6,45,103,109,121,135,212 | ▲ | 68460 | 68466 | 68463 | 68468 | 63468 | 27500 |
| 82-92 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 103, 121, 212, 240 | ▲ | 68470 | 68476 | 68473 | 68478 | 63478 | 27500 |
| 82-92 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 4, 5, 103, 121, 140, 144 | D167-33 | 68481 | 66481 | 63481 ^x | | | 27500 |
| 98-02 | LS1 | LONG | 1-5/8 x 1-3/4" | 3" | Y | Y | N | Y | N | Y | 1, 6, 45, 240, Stepped Tubes | ▲ | 68534 | 66534 | 63534 | | | 27470 |

BLUE SHADING=STAINLESS | RED=NEW #s



PASSENGER CAR STREET HEDDERS

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 8) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|------------------------------------|----------------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|---|------------------------|-----------------------|------------|--------------------|---------------------------|--------------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |
| CHEVROLET (CONTINUED) | | | | | | | | | | | | | | | | | | |
| CAMARO (CONTINUED) | | | | | | | | | | | | | | | | | | |
| 10-14 | 6.2L | SHORT | 1-3/4" | Stock | Y | Y | N | Y | N | Y | 45 | ▲ | 62560 | 62566 | 62563 | | | 27470 |
| 10-14 | 6.2L | LONG | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45, Race Collector (see photo on page 40) | ▲ | 62570 | 62576 | 62573 | | | 27470 |
| CHEVELLE, MALIBU, EL CAMINO | | | | | | | | | | | | | | | | | | |
| 64-77 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 49, 103, 212 | ▲ | 68290 | 68296 | 68293 | 68298 | 63298 | 27500 |
| 64-77 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 4, 5, 6, 49, 103, 212 | ■ D167-33 | 68291 | 66291 | 63291 ^x | 61298 | 61293 ^x | 27500 |
| 64-77 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 4, 6, 49, 103 | ● D167-33 | 68297 | 66297 | 63297 ^x | 67298 | 67293 ^x | 27500 |
| 64-87 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 6, 45, 49, 103, 121, 212 | ▲ | 68600 | 68606 | 68603 | 68608 | 63608 | 27500 |
| 64-87 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 6, 45, 49, 103, 121, 212 | ▲ | 62600 | 62606 | 62603 | | | 27520 |
| 64-87 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | N | Y | N | N | 1, 6, 45, 103, 121, 234 | ▲ | 68620 | 68626 | 68623 | | | 27520 |
| 64-87 | 283-400 D-Port | MID | 1-5/8" | 3" | N | Y | Y | Y | N | N | 1, 6, 45, 49, 103 (D-port) | ▲ | 68609 | 66609 | 63609 | | | 27690 |
| 64-87 | 283-400 | MID | 1-5/8" | 3" | N | Y | Y | Y | N | N | 4, 5, 6, 49, 103, 212 | ■ D167-27, D167-33 | 68601 | 66601 | 63601 ^x | 61608 | 61603 ^x | 27500 |
| 64-79 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 4, 6, 49, 103, 121, 212 | ● D167-27, D167-33 | 68607 | 66607 | 63607 ^x | 67608 | 67603 ^x | 27500 |
| 64-77 | 283-400 | LONG | 1-3/4" | 3" | N | Y | Y | Y | N | Y | 1, 6, 45, 49 | ▲ | 65101 | 66101 | 63101 | | | 27560 |
| 64-77 | 283-400 | SHORT | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N | Y | 1, 6, 45, 49, 103, (Super shorty) | ▲ | 68390 | 68396 | 68393 | | | 27520 |
| 64-67 | LS SERIES | MID | 1-1/2" | 2-1/2" | | | | | | | 45, 231 | ● | 68540 | 68546 | 68543 | | | 27470 |
| 68-72 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 45, 231 | ▲ | 68140 | 68146 | 68143 | | | 27470 |
| 68-72 | LS SERIES | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 45, 231 | ▲ | 68150 | 68156 | 68153 | | | 27470 |
| 64-67 | 396-502 | MID | 1-3/4" | 3" | Y | Y | N | Y | N | N | 1, 20, 45, 49 | ● | 68660 | 68666 | 68663 | | | 27550 |
| 64-77 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 20, 45, 49, 213 | ▲ | 68190 | 68196 | 68193 | 68198 | 63198 | 27530 |
| 64-77 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 20, 45, 49, 213 | ▲ | 62190 | 62196 | 62193 | | | 27550 |
| 64-77 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 4, 5, 6, 20, 49, 213 | ■ D167-27, D167-33 | 68191 | 66191 | 63191 ^x | 61198 ^x | 61193 ^x | 27530 |
| 64-77 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 4, 6, 20, 49, 213 | ● D167-27, D167-33 | 68197 | 66197 | 63197 ^x | 67198 ^x | 67193 ^x | 27530 |
| 68-77 | 396-502 | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 1, 6, 20, 45, 49, 213 | ▲ | 68610 | 68616 | 68613 | 68618 | 63618 | 27530 |
| 68-77 | 396-502 | MID | 2" | 3" | N | Y | N | Y | N | Y | 1, 6, 45, 49 | ▲ | 65103 | 66103 | 63103 | | | 27540 |
| 68-77 | 396-502 | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 4, 5, 6, 20, 49, 213 | ■ D167-33 | 68611 | 66611 | 63611 ^x | 61618 | 61613 ^x | 27530 |
| 68-77 | 396-502 | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 1, 4, 6, 20, 49, 213 | ● D167-33 | 68617 | 66617 | 63617 ^x | 68687 | 63687 ^x | 27530 |
| 68-77 | 396-502 | LONG | 2" | 3" | N | Y | N | Y | N | Y | 1, 6, 45, 49 | ▲ | 65002 | 66002 | 63002 | | | 27540 |
| 78-79 | 283-400 | LONG | 1-1/2" | 3" | 26 | Y | Y | Y | N | Y | 1, 4, 6, 121, 212 | ■ D167-33 | 68317 | 66317 | 63317 ^x | 67318 | 67313 ^x | 27500 |
| 78-87 | 283-400 | LONG | 1-1/2" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 121, 212 | ▲ | 68310 | 68316 | 68313 | 68318 | 63318 | 27500 |
| 78-87 | 283-400 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 4, 5, 6, 121, 212 | ■ D167-33 | 68311 | 66311 | 63311 ^x | 61318 | 61313 ^x | 27500 |
| 78-87 | 231 V6 | LONG | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N | Y | 1, 6, 131 | ■ D167-33 | 68410 | 68416 | 68413 | | | 27140 |

FOOTNOTES

- | | | |
|--|---|--|
| <p>0. T.E.M.S.™ Tubular Exhaust Manifold System.</p> <p>1. Without smog injection or injection heads.</p> <p>2. Three tube design.</p> <p>3. Front motor mounts only.</p> <p>4. Includes parts necessary to retain emission devices. (50 State)</p> <p>5. With A.I.R. system</p> <p>6. Modification to stock exhaust required to retain catalytic converter.</p> <p>7. Will not fit 67-69 Camaro with A/C.</p> <p>8. Spark plug clearance limited.</p> <p>9. Factory side exhaust, cut and welding required.</p> <p>10. Not for Ram Air III or IV styled heads.</p> <p>11. 64-73 model year GTOs only.</p> <p>12. For EGR models only.</p> <p>13. A-type engine only. (Will fit with in-line port pattern only).</p> <p>18. Will not fit 400M.</p> <p>19. Will not fit 71-73 with manual transmission.</p> <p>20. Designed to fit factory cylinder heads. If aftermarket cylinder heads are being used, it is the installer's responsibility to verify fit before purchase.</p> <p>23. Some heads require drilling & tapping of end holes.</p> <p>25. Engine swap. All parts must be factory stock.</p> <p>26. '70 or later only- LARGE Piston A/C compressors require A/C bracket #20110, SMALL compressors require modification to stock bracket</p> <p>27. Power steering bracket #20120 required.</p> <p>28. With 4-2-1 collector.</p> | <p>29. Clutch linkage will need modification, or require #3920615 Bell crank from Classic Muscle.</p> <p>30. Dog leg port only.</p> <p>33. Due to engine location will not fit 70-72 Cutlass Supreme, Hurst Notch Back or SX models.</p> <p>38. 16 gauge tubing.</p> <p>42. Square port header.</p> <p>45. Not legal for sale or use in California on pollution controlled motor vehicles.</p> <p>48. Will not fit torsion bar suspension.</p> <p>49. Will not fit Saginaw close ratio P/S with 825 power steering box.</p> <p>51. Under chassis exit.</p> <p>100. Will not fit with steering damper inside front crossmember.</p> <p>103. Will fit angle plug heads. (Chevy aluminum only; L98)</p> <p>104. It may be necessary to remove Z bars. (SS Series)</p> <p>107. Will fit 2V heads only.</p> <p>108. Automatic transmission models must be equipped with C4 transmission only.</p> <p>109. Dual exhaust only. Limited ground clearance.</p> <p>121. Must modify rotary A/C bracket.</p> <p>125. Must use Trans-Dapt swap kit #4195.</p> <p>128. Fits 64-67 models with factory stock transmissions & 153 tooth flywheel only.</p> <p>129. Modification to shift linkage may be needed.</p> <p>130. Must use Trans-Dapt engine swap motor mount #4690.</p> | <p>131. Chevy engine.</p> <p>135. Transmission size limited to 700R4 and 350 Turbo.</p> <p>140. Replacement Y-pipe available.</p> <p>144. Complete with Y-pipe to single catalytic converter.</p> <p>145. Complete with dual Y-pipe to dual catalytic converters.</p> <p>151. Must use mini-starter. (CHEVY: Powermaster #9500 or equivalent; MOPAR: Powermaster 9533 or equivalent)</p> <p>157. When equipped with 4 speed, will not fit top loader transmission.</p> <p>162. Firewall must be modified.</p> <p>203. Non-EGR equipped.</p> <p>204. With EGR.</p> <p>206. Will not fit engines with precats.</p> <p>212. Elite replacement gasket #27520.</p> <p>213. Elite replacement gasket #27550.</p> <p>214. Elite replacement gasket # 27340.</p> <p>218. Universal oval port design.</p> <p>219. Will fit 605 steering box.</p> <p>221. Engine must be centered between frame rails, per instructions.</p> <p>222. Modification to clutch linkage may be needed.</p> <p>234. Designed with additional clearance for use with close ratio steering boxes.</p> <p>236. Requires Trans-Dapt Performance Oil filter relocation kit #1120.</p> <p>239. Requires Ford exhaust manifold gasket set #BR3Z9448A (purchase separately through Ford dealer)</p> <p>231. Engine swap mounts available. See pages 88-97 for options</p> <p>240. Y-Pipe is recommended for easier installation of these heddere.</p> |
|--|---|--|

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 8) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|---------------------------------|----------------|-------------|---------------|----------------|------------------|----------------|--------------|-------|--------|-------|-----------------------------|------------------------|-----------------------|------------|------------|---------------------------|--------------------|---------------------|
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | | | | | | | | | | | | |
| CHEVROLET (CONTINUED) | | | | | | | | | | | | | | | | | | |
| CHEVY II, NOVA | | | | | | | | | | | | | | | | | | |
| 64-67 | 283-350 | LONG | 1-1/2" | 3" | 26 | Y | N | Y | N | Y | 1, 128, 212 | ● | 68160 | 68166 | 68163 | 68168 | 63168 | 27500 |
| 68-79 | 283-400 | LONG | 1-5/8" | 3" | N | Y | Y | Y | N | Y | 1, 6, 45, 49, 212 | ▲ | 68270 | 68276 | 68273 | 68278 | 63278 | 27500 |
| 68-79 | 283-400 | LONG | 1-5/8" | 3" | N | Y | Y | Y | N | Y | 1, 6, 45, 49, 212 | ▲ | 62270 | 62276 | 62273 | | | 27520 |
| 68-79 | 283-400 | LONG | 1-5/8" | 3" | N | Y | Y | Y | N | Y | 1, 6, 45, 234 | ▲ | 68670 | 68676 | 68673 | | | 27500 |
| 68-79 | 283-400 | LONG | 1-5/8" | 3" | N | Y | Y | Y | N | Y | 4, 5, 6, 49, 212 | ■ D167-33 | 68271 | 66271 | 63173* | 61278 | 61273* | 27500 |
| 68-79 | 283-400 | LONG | 1-5/8" | 3" | N | Y | Y | Y | N | Y | 1, 4, 6, 49 | ● D167-33 | 68277 | 66277 | 63277* | 67278 | 67273* | 27500 |
| 68-79 | 283-400 | MID | 1-5/8" | 3" | N | Y | N | Y | N | N | 1, 6, 45, 49, 103, 212 | ▲ | 68600 | 68606 | 68603 | 68608 | 63608 | 27500 |
| 68-79 | 283-400 | MID | 1-5/8" | 3" | N | Y | N | Y | N | N | 1, 6, 45, 49, 103, 212 | ▲ | 62600 | 62606 | 62603 | | | 27520 |
| 68-79 | 283-400 | MID | 1-5/8" | 3" | N | Y | N | Y | N | N | 1, 6, 45, 103, 234 | ▲ | 68620 | 68626 | 68623 | | | 27520 |
| 68-79 | 283-400 D-Port | MID | 1-5/8" | 3" | N | Y | N | Y | N | N | 1, 6, 45, 49, 103 D-Port | ▲ | 68609 | 66609 | 63609 | | | 27690 |
| 68-79 | 283-400 | MID | 1-5/8" | 3" | N | Y | N | Y | N | N | 4, 5, 6, 49, 103, 212 | ■ D167-27, D167-33 | 68601 | 66601 | 63601* | 61608 [▲] | 61603* | 27500 |
| 68-79 | 283-400 | MID | 1-5/8" | 3" | N | Y | N | Y | N | N | 1, 4, 6, 49, 103, 212 | ● D167-27, D167-33 | 68607 | 66607 | 63607* | 67608 | 67603* | 27500 |
| 68-74 | 283-400 | MID | 1-5/8" | 3" | N | Y | N | N | N | Y | 1, 6, 45, 49, 103, 121, 212 | ▲ | 68640 | 68646 | 68643 | 68648 | 63648 | 27500 |
| 68-72 | 283-400 | MID | 1-5/8" | 3" | N | Y | N | N | N | Y | 1, 6, 45, 103, 121, 234 | ▲ | 68650 | 68656 | 68653 | | | 27520 |
| 68-74 | 283-400 | MID | 1-5/8" | 3" | N | Y | N | N | N | Y | 4, 5, 6, 49, 103, 121, 212 | ▲ D167-33 | 68641 | 66641 | 63641* | 61648 | 61643* | 27500 |
| 68-74 | 283-400 | LONG | 1-3/4" | 3" | N | Y | N | Y | N | Y | 1, 6, 49, 103, 218 | ● | 65003 | 66003 | 63003 | | | 27560 |
| 68-74 | 283-400 | LONG | 1-3/4" | 3" | N | Y | N | Y | N | Y | 1, 6, 103, 218, 234 | ● | 68503 | 66503 | 63503 | | | 27560 |
| 68-74 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 68710 | 68716 | 68713 | | | 27470 |
| 68-74 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 62710 | 62716 | 62713 | | | 27470 |
| 68-74 | 396-502 | LONG | 1-3/4" | 3" | Y | N | Y | Y | N | Y | 1, 6, 213 | ▲ | 68190 | 68196 | 68193 | 68198 | 63198 | 27530 |
| 68-74 | 396-502 | LONG | 1-3/4" | 3" | Y | N | Y | Y | N | Y | 1, 6, 213 | ▲ | 62190 | 62196 | 62193 | | | 27550 |
| 68-74 | 396-502 | LONG | 1-3/4" | 3" | Y | N | Y | Y | N | Y | 4, 5, 6, 213 | ■ D167-27, D167-33 | 68191 | 66191 | 63191* | 61198 ^x | 61193 ^x | 27530 |
| 68-74 | 396-502 | LONG | 1-3/4" | 3" | Y | N | Y | Y | N | Y | 1, 4, 6, 213 | ● D167-27, D167-33 | 68197 | 66197 | 63197* | 67198 ^x | 67193 ^x | 27530 |
| 68-79 | 396-502 | MID | 1-3/4" | 3" | N | N | N | Y | N | Y | 1, 6, 45, 213 | ▲ | 68610 | 68616 | 68613 | 68618 | 63618 | 27530 |
| 68-79 | 396-502 | MID | 1-3/4" | 3" | N | N | N | Y | N | Y | 4, 5, 6, 213 | ■ D167-33 | 68611 | 66611 | 63611* | 61618 | 61613* | 27530 |
| 68-79 | 396-502 | MID | 1-3/4" | 3" | N | N | N | Y | N | Y | 1, 4, 6, 213 | ● D167-33 | 68617 | 66617 | 63617* | 68687 | 63687* | 27530 |
| 68-74 | 396-502 | LONG | 2" | 3" | N | Y | N | Y | N | Y | 1, 6, 49 | ▲ | 65001 | 66001 | 63001 | | | 27540 |
| 75-79 | 283-400 | LONG | 1-3/4" | 3" | N | Y | Y | Y | N | Y | 1, 6, 45, 49, 103, 218 | ▲ | 65104 | 66104 | 63104 | | | 27560 |
| 75-79 | 396-502 | LONG | 2" | 3" | N | Y | Y | Y | N | Y | 1, 6, 45 | ▲ | 65105 | 66105 | 63105 | | | 27540 |
| CHEVROLET PASSENGER CARS | | | | | | | | | | | | | | | | | | |
| 55-57 | 283-400 | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 25, 103, 212, 219 | ● | 68120 | 68126 | 68123 | 68128 | 63128 | 27500 |
| 55-57 | 283-400 | MID | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 25, 103, 219 | ● | 68260 | 68266 | 68263 | | | 27500 |
| 55-57 | 283-400 | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 103, 219 | ● | 65007 | 66007 | 63007 | | | 27560 |
| 55-57 | 283-400 | TIGHT TUBES | 1-5/8" | 2-1/2" | Y | Y | Y | Y | Y | Y | 103, 219 | ● | 68500 | 68506 | 63303 | | | 27520 |
| 55-57 | 283-400 | LONG | 1-3/4" | 3" | N | Y | N | Y | N | Y | 1, 6, 103, 218, 219 | ● | 65004 | 66004 | 63004 | | | 27560 |
| 55-57 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 3 | ● | 68250 | 68256 | 68253 | | | 27530 |
| 55-57 | 396-502 | TIGHT TUBES | 2" | 3" | N/A | Y | Y | Y | N | Y | 1, 42, 125, 151, 162 | ● | 68510 | 68516 | 68513 | | | 27550 |
| 55-57 | 396-502 | LONG | 2" | 3" | N | N | N | Y | N | Y | 162, 231 | ● | 65005 | 66005 | 63005 | | | 27540 |
| 58-64 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | Y | Y | 103, 212 | ● | 68230 | 68236 | 68233 | 68238 | 63333 | 27500 |
| 58-64 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 1, 6, 25 | ● | 68180 | 68186 | 68183 | | | 27530 |
| 65-70 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | Y | Y | 1, 103 | ● | 68170 | 68176 | 68173 | | | 27500 |
| 65-70 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 20, 213 | ● | 68190 | 68196 | 68193 | 68198 | 63198 | 27530 |
| 65-70 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 20, 213 | ● | 62190 | 62196 | 62193 | | | 27550 |
| 65-70 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 4, 5, 20, 213 | ● D167-27, D167-33 | 68191 | 66191 | 63191* | 61198 | 61193* | 27530 |
| 65-74 | 396-502 | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 1, 6, 20, 213 | ● | 68610 | 68616 | 68613 | 68618 | 63618 | 27530 |
| 65-74 | 396-502 | MID | 2" | 3" | N | Y | N | Y | N | N | 1, 6, 49 | ▲ | 65103 | 66103 | 63103 | | | 27540 |
| 65-74 | 396-502 | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 4, 5, 6, 20, 213 | ● D167-33 | 68611 | 66611 | 63611* | 61618 | 61613* | 27530 |
| 65-74 | 396-502 | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 1, 4, 6, 20, 213 | ● D167-33 | 68617 | 66617 | 63617* | 68687 | 63687* | 27530 |
| 71-81 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 4, 6, 103, 121 | ● D167-27, D167-33 | 68607 | 66607 | 63607* | 67608 | 67603* | 27500 |
| 71-81 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 4, 6, 103, 121 | ● D167-27, D167-33 | 68297 | 66297 | 63297* | 67298 | 67293* | 27500 |
| 71-93 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 6, 45, 103, 121, 212 | ▲ | 68600 | 68606 | 68603 | 68608 | 63608 | 27500 |
| 71-93 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 6, 45, 103, 121, 212 | ▲ | 62600 | 62606 | 62603 | | | 27520 |

▲EO *D167-27 covers part #61608 for 1978 and 79 model year Novas only. 1975-77 models are not currently covered by any E.O. #.

PASSENGER CAR STREET HEDDERS

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 8) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|---|----------------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|----------------------------|------------------------|-----------------------|------------|--------------------|---------------------------|--------------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |
| CHEVROLET (CONTINUED) | | | | | | | | | | | | | | | | | | |
| CHEVROLET PASSENGER CARS (CONTINUED) | | | | | | | | | | | | | | | | | | |
| 71-93 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | N | Y | N | N | 1, 6, 45, 103, 121, 234 | ▲ | 68620 | 68626 | 68623 | | | 27520 |
| 71-93 | 283-400 D-Port | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 6, 45, 103, 121 D-Port | ▲ | 68609 | 66609 | 63609 | | | 27690 |
| 71-93 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 4, 5, 6, 45, 103, 121, 212 | ■ D167-27, D167-33 | 68601 | 66601 | 63601 ^x | 61608 | 61603 ^x | 27500 |
| 71-93 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 6, 45, 103, 121, 212 | ▲ | 68290 | 68296 | 68293 | 68298 | 63298 | 27500 |
| 71-93 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 4, 5, 6, 103, 121, 212 | ■ D167-27, D167-33 | 68291 | 66291 | 63291 ^x | 61298 | 61293 ^x | 27500 |

CORVETTE

| | | | | | | | | | | | | | | | | | | |
|-------|---------|------|--------|----|----|---|---|---|---|---|-------------------------------------|-----------|-------|-------|--------------------|-------|--------------------|-------|
| 63-82 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 100, 103, 212 | ▲ | 68300 | 68306 | 68303 | 68308 | 63308 | 27500 |
| 63-82 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 100, 103, 212 | ▲ | 62300 | 62306 | 62303 | | | 27520 |
| 63-82 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 4, 5, 6, 100, 103, 212 | ■ D167-33 | 68301 | 66301 | 63301 ^x | 61308 | 61303 ^x | 27500 |
| 63-79 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 4, 6, 100, 103 | ● D167-33 | 68307 | 66307 | 63307 ^x | 67308 | 67303 ^x | 27500 |
| 65-82 | 396-502 | LONG | 2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 25, 45 | ▲ | 68090 | 68096 | 68093 | | | 27540 |
| 65-82 | 396-502 | LONG | 2" | 3" | Y | Y | Y | Y | N | Y | 4, 5, 6, 25 | ■ D167-33 | 68091 | 66891 | 63193 ^x | | | 27540 |
| 65-82 | 396-502 | LONG | 2" | 3" | Y | Y | Y | Y | N | Y | 1, 4, 6, 25 | ● D167-33 | 68097 | 66897 | 63097 ^x | | | 27540 |
| 63-82 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 9, 45 (Factory Side Exit Design) | ▲ | 68280 | 68286 | 68283 | | | 27500 |
| 63-82 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 4, 5, 9 (Factory Side Exit Design) | ■ D167-33 | 68281 | 66281 | 63383 ^x | | | 27500 |
| 63-82 | 396-502 | LONG | 1-3/4" | 3" | 26 | Y | Y | Y | N | Y | 1, 9, 45 (Factory Side Exit Design) | ▲ | 68210 | 68216 | 68213 | | | 27530 |
| 84-91 | 283-400 | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 1, 6, 45, 103, 121, 203, 212 | ▲ | 68440 | 68446 | 68443 | 68448 | 63448 | 27500 |
| 84-86 | 283-400 | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 4, 5, 6, 103, 121, 203, 212 | ■ D167-33 | 68441 | 66441 | 63143 ^x | 61448 | 61443 ^x | 27500 |
| 87-91 | 283-400 | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 4, 5, 6, 103, 121, 204, 212 | ■ D167-33 | 68447 | 66447 | 63447 ^x | 68487 | 68483 ^x | 27500 |

MONTE CARLO

| | | | | | | | | | | | | | | | | | | |
|-------|---------|------|--------|--------|----|---|---|---|---|---|-------------------------|-----------|-------|-------|--------------------|-------|--------------------|-------|
| 78-87 | 231 V6 | LONG | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N | Y | 1, 6, 31 | ▲ D167-33 | 68410 | 68416 | 68413 ^x | | | 27140 |
| 70-77 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 103, 212 | ▲ | 68290 | 68296 | 68293 | 68298 | 63298 | 27500 |
| 70-77 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 4, 5, 6, 103, 212 | ■ D167-33 | 68291 | 66291 | 63291 ^x | 61298 | 61293 ^x | 27500 |
| 70-77 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 4, 6, 103 | ● D167-33 | 68297 | 66297 | 63297 ^x | 67298 | 67293 ^x | 27500 |
| 78-87 | 283-400 | LONG | 1-1/2" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 104, 121, 212 | ▲ | 68310 | 68316 | 68313 | 68318 | 63318 | 27500 |
| 78-87 | 283-400 | LONG | 1-1/2" | 3" | 26 | Y | Y | Y | N | Y | 4, 5, 6, 104, 121, 212 | ■ D167-33 | 68311 | 66311 | 63311 ^x | 61318 | 61313 ^x | 27500 |
| 78-79 | 283-400 | LONG | 1-1/2" | 3" | 26 | Y | Y | Y | N | Y | 1, 4, 6, 104, 121, 212 | ■ D167-33 | 68317 | 66317 | 63317 ^x | 67318 | 67313 ^x | 27500 |
| 70-87 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 6, 45, 103, 121, 212 | ▲ | 68600 | 68606 | 68603 | 68608 | 63608 | 27500 |
| 70-87 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 6, 45, 103, 121, 212 | ▲ | 62600 | 62606 | 62603 | | | 27520 |

FOOTNOTES

- | | | |
|--|--|--|
| <p>0. T.E.M.S.™ Tubular Exhaust Manifold System.</p> <p>1. Without smog injection or injection heads.</p> <p>2. Three tube design.</p> <p>3. Front motor mounts only.</p> <p>4. Includes parts necessary to retain emission devices. (50 State)</p> <p>5. With A.I.R. system</p> <p>6. Modification to stock exhaust required to retain catalytic converter.</p> <p>7. Will not fit 67-69 Camaro with A/C.</p> <p>8. Spark plug clearance limited.</p> <p>9. Factory side exhaust, cut and welding required.</p> <p>10. Not for Ram Air III or IV styled heads.</p> <p>11. 64-73 model year GTOs only.</p> <p>12. For EGR models only.</p> <p>13. A-type engine only. (Will fit with in-line port pattern only).</p> <p>18. Will not fit 400M.</p> <p>19. Will not fit 71-73 with manual transmission.</p> <p>20. Designed to fit factory cylinder heads. If aftermarket cylinder heads are being used, it is the installer's responsibility to verify fit before purchase.</p> <p>23. Some heads require drilling & tapping of end holes.</p> <p>25. Engine swap. All parts must be factory stock.</p> <p>26. '70 or later only: LARGE Piston A/C compressors require A/C bracket #20110, SMALL compressors require modification to stock bracket</p> <p>27. Power steering bracket #20120 required.</p> <p>28. With 4-2-1 collector.</p> <p>29. Clutch linkage will need modification, or require #3920615 Bell crank from Classic Muscle.</p> | <p>30. Dog leg port only.</p> <p>33. Due to engine location will not fit 70-72 Cutlass Supreme, Hurst Notch Back or SX models.</p> <p>35. One tube around frame on each side</p> <p>38. 16 gauge tubing.</p> <p>42. Square port header.</p> <p>45. Not legal for sale or use in California on pollution controlled motor vehicles.</p> <p>46. Will not fit factory V-8 installation.</p> <p>48. Will not fit torsion bar suspension.</p> <p>49. Will not fit Saginaw close ratio P/S with 825 power steering box.</p> <p>51. Under chassis exit.</p> <p>100. Will not fit with steering damper inside front crossmember.</p> <p>103. Will fit angle plug heads. (Chevy aluminum only; L98)</p> <p>104. It may be necessary to remove Z bars. (SS Series)</p> <p>106. Will not fit power brakes.</p> <p>107. Will fit 2V heads only.</p> <p>108. Automatic transmission models must be equipped with C4 transmission only.</p> <p>109. Dual exhaust only. Limited ground clearance.</p> <p>121. Must modify rotary A/C bracket.</p> <p>125. Must use Trans-Dapt swap kit #4195.</p> <p>128. Fits 64-67 models with factory stock transmissions & 153 tooth flywheel only.</p> <p>129. Modification to shift linkage may be needed.</p> <p>130. Must use Trans-Dapt engine swap motor mount #4690.</p> <p>131. Chevy engine.</p> | <p>135. Transmission size limited to 700R4 and 350 Turbo.</p> <p>140. Replacement Y-pipe available.</p> <p>144. Complete with Y-pipe to single catalytic converter.</p> <p>145. Complete with dual Y-pipe to dual catalytic converters.</p> <p>148. Must use Trans-Dapt motor mount kit #4686 & Turbo 350 transmission with 168 tooth flywheel.</p> <p>151. Must use mini-starter. (CHEVY: Powermaster #9500 or equivalent; MOPAR: Powermaster 9533 or equivalent)</p> <p>157. When equipped with 4 speed, will not fit top loader transmission.</p> <p>162. Firewall must be modified.</p> <p>203. Non-EGR equipped.</p> <p>204. With EGR.</p> <p>206. Will not fit engines with precats.</p> <p>212. Elite replacement gasket #27520.</p> <p>213. Elite replacement gasket #27550.</p> <p>214. Elite replacement gasket # 27340.</p> <p>218. Universal oval port design.</p> <p>219. Will fit 605 steering box.</p> <p>221. Engine must be centered between frame rails, per instructions.</p> <p>222. Modification to clutch linkage may be needed.</p> <p>234. Designed with additional clearance for use with close ratio steering boxes.</p> <p>236. Requires Trans-Dapt Performance Oil filter relocation kit #1120.</p> <p>239. Requires Ford exhaust manifold gasket set #BR3Z9448A (purchase separately through Ford dealer)</p> <p>231. Engine swap mounts available. See pages 88-97 for options</p> <p>240. Y-pipe is recommended for easier installation of these heddere.</p> |
|--|--|--|

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 8) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|------|--------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|-----------------------|------------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |

CHEVROLET (CONTINUED)

BLUE SHADING=STAINLESS | RED=NEW #s

MONTE CARLO (CONTINUED)

| | | | | | | | | | | | | | | | | | | |
|-------|----------------|-----|--------|----|----|---|---|---|---|---|---------------------------|--------------------|-------|-------|--------|-------|--------|-------|
| 70-87 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | N | Y | N | N | 1, 6, 45, 103, 121, 234 | ▲ | 68620 | 68626 | 68623 | | | 27520 |
| 70-87 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | Y | N | N | N | 4, 5, 6, 103, 121, 212 | ■ D167-27, D167-33 | 68601 | 66601 | 63601* | 61608 | 61603* | 27500 |
| 70-79 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | N | Y | N | N | 1, 4, 6, 103, 121 | ● D167-27, D167-33 | 68607 | 66607 | 63607* | 67608 | 67603* | 27500 |
| 70-87 | 283-400 D-Port | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 6, 45, 103, 121 D-Port | ▲ | 68609 | 66609 | 63609 | | | 27690 |

VEGA, MONZA (also fits Oldsmobile Starfire; Pontiac Astre, Sunbird)

| | | | | | | | | | | | | | | | | | | |
|-------|---------|------|--------|--------|---|---|---|---|---|---|--|---|-------|-------|-------|--|--|-------|
| 71-77 | 283-400 | MID | 1-1/2" | 2-1/2" | | | | | | | 148 | ▲ | 68330 | 68336 | 68333 | | | 27500 |
| 71-77 | 283-400 | LONG | 1-5/8" | 3" | N | N | N | N | N | Y | 1, 34, 35, 45, 46, 106, 131, 148, 211, 235,239 | ▲ | 68340 | 68346 | 68343 | | | 27500 |

DODGE, CHRYSLER & PLYMOUTH

300C

| | | | | | | | | | | | | | | | | | | |
|-------|-----------|-------|--------|-------|---|---|---|---|---|---|---------------------|---|-------|-------|-------|--|--|-------|
| 05-10 | 5.7L Hemi | SHORT | 1-1/2" | Stock | Y | Y | N | Y | N | N | 0, Replacement Part | ▲ | 72500 | 72506 | 72503 | | | 27490 |
| 05-10 | 6.1L Hemi | SHORT | 1-3/4" | Stock | Y | Y | N | Y | N | N | 0, Replacement Part | ▲ | 72600 | 72606 | 72603 | | | 27020 |
| 05-10 | 6.1L Hemi | LONG | 1-3/4" | 3" | Y | Y | N | Y | N | N | | ▲ | 72610 | 72616 | 72613 | | | 27020 |

ASPEN

| | | | | | | | | | | | | | | | | | | |
|-------|---------|------|--------|----|---|---|---|---|---|---|-------------------|---|-------|-------|-------|--|--|-------|
| 76-80 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45, 129 | ● | 78050 | 78056 | 78053 | | | 27970 |
|-------|---------|------|--------|----|---|---|---|---|---|---|-------------------|---|-------|-------|-------|--|--|-------|

BARRACUDA

| | | | | | | | | | | | | | | | | | | |
|-------|---------|-------------|--------|--------|---|---|---|---|---|---|------------|---|-------|-------|-------|-------|-------|-------|
| 67-74 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 13, 129 | ● | 78050 | 78056 | 78053 | | | 27970 |
| 67-74 | 273-360 | TIGHT TUBES | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 13, 151 | ● | 78500 | 78506 | 78503 | | | 27970 |
| 70-74 | 361-440 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 129 | ● | 78030 | 78036 | 78033 | 78038 | 73038 | 27900 |
| 70-74 | 361-440 | MID | 1-3/4" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1, 151 | ● | 78070 | 78076 | 78073 | | | 27900 |

BELVEDERE

| | | | | | | | | | | | | | | | | | | |
|-------|---------|-------------|--------|--------|---|---|---|---|---|---|-------------------|---|-------|-------|-------|-------|-------|-------|
| 67-70 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45, 129 | ● | 78050 | 78056 | 78053 | | | 27970 |
| 67-70 | 273-360 | TIGHT TUBES | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 13, 45, 151 | ● | 78500 | 78506 | 78503 | | | 27970 |
| 67-70 | 361-440 | LONG | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 1, 129 | ● | 78030 | 78036 | 78033 | 78038 | 73038 | 27900 |
| 67-70 | 361-440 | MID | 1-3/4" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1,15,151 | ● | 78070 | 78076 | 78073 | | | 27900 |

CHALLENGER

| | | | | | | | | | | | | | | | | | | |
|-------|-----------|-------------|--------|--------|---|---|---|---|---|---|---------------|---|-------|-------|-------|-------|-------|-------|
| 70-74 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 129 | ● | 78050 | 78056 | 78053 | | | 27970 |
| 70-74 | 273-360 | TIGHT TUBES | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 13, 151 | ● | 78500 | 78506 | 78503 | | | 27970 |
| 70-74 | 361-440 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 129 | ● | 78030 | 78036 | 78033 | 78038 | 73038 | 27900 |
| 70-74 | 361-440 | MID | 1-3/4" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1, 151 | ● | 78070 | 78076 | 78073 | | | 27900 |
| 09-17 | 5.7L Hemi | SHORT | 1-3/4" | Stock | Y | Y | N | Y | N | N | 15 | ▲ | 72620 | 72626 | 72623 | | | 27040 |
| 09-17 | 5.7L Hemi | LONG | 1-3/4" | 3" | Y | Y | N | Y | N | N | 15 | ▲ | 72630 | 72636 | 72633 | | | 27040 |
| 09-17 | 5.7L-6.4L | LONG | 2" | 3" | Y | Y | N | Y | N | N | 6, 45 | ▲ | 72640 | 72646 | 72643 | | | 27060 |

CHARGER

| | | | | | | | | | | | | | | | | | | |
|-------|-----------|-------------|--------|--------|---|---|---|---|---|---|---------------------------------|---|-------|-------|-------|-------|-------|-------|
| 66-74 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 129 | ▲ | 78050 | 78056 | 78053 | | | 27970 |
| 66-74 | 273-360 | TIGHT TUBES | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 13, 45, 151 | ▲ | 78500 | 78506 | 78503 | | | 27970 |
| 66-74 | 361-440 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 129 | ▲ | 78030 | 78036 | 78033 | 78038 | 73038 | 27900 |
| 66-74 | 361-440 | MID | 1-3/4" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1, 151 | ▲ | 78070 | 78076 | 78073 | | | 27900 |
| 06-08 | 5.7L Hemi | SHORT | 1-1/2" | Stock | Y | Y | N | Y | N | N | 0, Replacement Part | ▲ | 72500 | 72506 | 72503 | | | 27490 |
| 09-17 | 5.7L Hemi | SHORT | 1-1/2" | Stock | Y | Y | N | Y | N | N | 0, Replacement Part | ▲ | 72620 | 72626 | 72623 | | | 27040 |
| 06-14 | 6.1L/6.4L | SHORT | 1-3/4" | Stock | Y | Y | N | Y | N | N | 0, Replacement Part, SRT8 Model | ▲ | 72600 | 72606 | 72603 | | | 27020 |
| 06-17 | 5.7L-6.4L | LONG | 1-3/4" | 3" | Y | Y | N | Y | N | N | 6, 45 | ▲ | 72610 | 72616 | 72613 | | | 27020 |
| 06-17 | 5.7L-6.4L | LONG | 2" | 3" | Y | Y | N | Y | N | N | 6, 45 | ▲ | 72640 | 72646 | 72643 | | | 27060 |

DODGE/PLYMOUTH BODY TYPE TERMINOLOGY:

| | |
|---------------|--|
| A-BODY | 64-76 Valiant, 64-69 Barracuda, 64-76 Dart, All Duster, Demon, Sport, Scamp, & Swinger. |
| B-BODY | Coronet, Satellite, Road Runner, Charger, GTX, R/T, Belvedere, Super Bee, Cordoba, 75-78 Fury, 77-78 Monaco, & 78-79 Magnum. |
| C-BODY | Fury, 300, Newport, New Yorker, Polara, Monaco |
| E-BODY | 70-74 Barracuda, All Challengers, 83-84 Dodge 600. (R.W.D.-U.S. Made). |
| F-BODY | 76-80 Volare and Aspen, Road Runner and R/T. |
| K-BODY | 81-90 Aries and Reliant, Dodge 400, LeBaron (F.W.D.). |
| L-BODY | 74-84 Omni, Horizon, TC-3, 024, Charger, Turismo, Scamp (F.W.D.). |

PASSENGER CAR STREET HEDDERS

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 8) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|---|-----------|-------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|--------------------------------|------------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |
| DODGE, CHRYSLER & PLYMOUTH (CONTINUED) | | | | | | | | | | | | | | | | | | |
| DART, DUSTER, DEMON | | | | | | | | | | | | | | | | | | |
| 67-76 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45, 129 | ● | 78050 | 78056 | 78053 | | | 27970 |
| 67-76 | 273-360 | TIGHT TUBES | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45, 151 | ● | 78500 | 78506 | 78503 | | | 27970 |
| MAGNUM | | | | | | | | | | | | | | | | | | |
| 05-08 | 5.7L Hemi | SHORT | 1-1/2" | Stock | Y | Y | N | Y | N | N | 0, Replacement Part | ▲ | 72500 | 72506 | 72503 | | | 27490 |
| 06-08 | 6.1L Hemi | SHORT | 1-3/4" | Stock | Y | Y | N | Y | N | N | 0, Replacement Part | ▲ | 72600 | 72606 | 72603 | | | 27020 |
| 06-08 | 6.1L Hemi | LONG | 1-3/4" | 3" | Y | Y | N | Y | N | N | 6, 45 | ▲ | 72610 | 72616 | 72613 | | | 27020 |
| 06-08 | 6.1L Hemi | LONG | 2" | 3" | Y | Y | N | Y | N | N | 6, 45 | ▲ | 72640 | 72646 | 72643 | | | 27020 |
| ROAD RUNNER | | | | | | | | | | | | | | | | | | |
| 68-75 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45, 129 | ● | 78050 | 78056 | 78053 | | | 27970 |
| 68-74 | 273-360 | SHORT | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 13, 151 (Tight Tube) | ● | 78500 | 78506 | 78503 | | | 27970 |
| 68-74 | 361-440 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 129 | ● | 78030 | 78036 | 78033 | 78038 | 73038 | 27900 |
| 68-74 | 361-440 | MID | 1-3/4" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1, 151 | ● | 78070 | 78076 | 78073 | | | 27900 |
| SATELLITE, SEBRING, SUPER BEE | | | | | | | | | | | | | | | | | | |
| 67-76 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45, 129 | ● | 78050 | 78056 | 78053 | | | 27970 |
| 67-76 | 273-360 | SHORT | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 13, 45, 151 (Tight Tube) | ● | 78500 | 78506 | 78503 | | | 27970 |
| 67-74 | 361-440 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 129 | ● | 78030 | 78036 | 78033 | 78038 | 73038 | 27900 |
| 67-74 | 361-440 | MID | 1-3/4" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1, 151 | ● | 78070 | 78076 | 78073 | | | 27900 |
| VALIANT | | | | | | | | | | | | | | | | | | |
| 67-76 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45, 129 | ● | 78050 | 78056 | 78053 | | | 27970 |
| 67-76 | 273-360 | SHORT | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45, 151 (Tight Tube) | ● | 78500 | 78506 | 78503 | | | 27970 |
| VOLARE | | | | | | | | | | | | | | | | | | |
| 76-81 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45, 129 | ● | 78050 | 78056 | 78053 | | | 27970 |
| OTHER B & E BODIES | | | | | | | | | | | | | | | | | | |
| 67-74 | 273-360 | SHORT | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 13, 151 (Tight Tube) | ● | 78500 | 78506 | 78503 | | | 27970 |
| 62-74 | 361-440 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 129 | ● | 78030 | 78036 | 78033 | 78038 | 73038 | 27900 |
| 67-74 | 361-440 | MID | 1-3/4" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1, 45, 151 | ● | 78070 | 78076 | 78073 | | | 27900 |
| F BODIES | | | | | | | | | | | | | | | | | | |
| 76-81 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45, 129 | ● | 78050 | 78056 | 78053 | | | 27970 |

FOOTNOTES

- | | | |
|--|---|--|
| <p>0. T.E.M.S.™ Tubular Exhaust Manifold System.</p> <p>1. Without smog injection or injection heads.</p> <p>2. Three tube design.</p> <p>3. Front motor mounts only.</p> <p>4. Includes parts necessary to retain emission devices. (50 State)</p> <p>5. With A.I.R. system</p> <p>6. Modification to stock exhaust required to retain catalytic converter.</p> <p>7. Will not fit 67-69 Camaro with A/C.</p> <p>8. Spark plug clearance limited.</p> <p>9. Factory side exhaust, cut and welding required.</p> <p>10. Not for Ram Air III or IV styled heads.</p> <p>11. 64-73 model year GTOs only.</p> <p>12. For EGR models only.</p> <p>13. A-type engine only. (Will fit with in-line port pattern only).</p> <p>18. Will not fit 400M.</p> <p>19. Will not fit 71-73 with manual transmission.</p> <p>20. Designed to fit factory cylinder heads. If aftermarket cylinder heads are being used, It is the installer's responsibility to verify fit before purchase.</p> <p>23. Some heads require drilling & tapping of end holes.</p> <p>25. Engine swap. All parts must be factory stock.</p> <p>26. '70 or later only- LARGE Piston A/C compressors require A/C bracket #20110, SMALL compressors require modification to stock bracket</p> <p>27. Power steering bracket #20120 required.</p> <p>28. With 4-2-1 collector.</p> | <p>29. Clutch linkage will need modification, or require #3920615 Bell crank from Classic Muscle.</p> <p>30. Dog leg port only.</p> <p>33. Due to engine location will not fit 70-72 Cutlass Supreme, Hurst Notch Back or SX models.</p> <p>38. 16 gauge tubing.</p> <p>42. Square port header.</p> <p>45. Not legal for sale or use in California on pollution controlled motor vehicles.</p> <p>48. Will not fit torsion bar suspension.</p> <p>49. Will not fit Saginaw close ratio P/S with 825 power steering box.</p> <p>51. Under chassis exit.</p> <p>100. Will not fit with steering damper inside front crossmember.</p> <p>103. Will fit angle plug heads. (Chevy aluminum only; L98)</p> <p>104. It may be necessary to remove Z bars. (SS Series)</p> <p>107. Will fit 2V heads only.</p> <p>108. Automatic transmission models must be equipped with C4 transmission only.</p> <p>109. Dual exhaust only. Limited ground clearance.</p> <p>121. Must modify rotary A/C bracket.</p> <p>125. Must use Trans-Dapt swap kit #4195.</p> <p>128. Fits 64-67 models with factory stock transmissions & 153 tooth flywheel only.</p> <p>129. Modification to shift linkage may be needed.</p> <p>130. Must use Trans-Dapt engine swap motor mount #4690.</p> | <p>131. Chevy engine.</p> <p>135. Transmission size limited to 700R4 and 350 Turbo.</p> <p>140. Replacement Y-pipe available.</p> <p>144. Complete with Y-pipe to single catalytic converter.</p> <p>145. Complete with dual Y-pipe to dual catalytic converters.</p> <p>151. Must use mini-starter. (CHEVY: Powermaster #9500 or equivalent; MOPAR: Powermaster 9533 or equivalent)</p> <p>157. When equipped with 4 speed, will not fit top loader transmission.</p> <p>162. Firewall must be modified.</p> <p>203. Non-EGR equipped.</p> <p>204. With EGR.</p> <p>206. Will not fit engines with precats.</p> <p>212. Elite replacement gasket #27520.</p> <p>213. Elite replacement gasket #27550.</p> <p>214. Elite replacement gasket # 27340.</p> <p>218. Universal oval port design.</p> <p>219. Will fit 605 steering box.</p> <p>221. Engine must be centered between frame rails, per instructions.</p> <p>222. Modification to clutch linkage may be needed.</p> <p>234. Designed with additional clearance for use with close ratio steering boxes.</p> <p>236. Requires Trans-Dapt Performance Oil filter relocation kit #1120.</p> <p>239. Requires Ford exhaust manifold gasket set #FR3Z9448A (purchase separately through Ford dealer)</p> <p>231. Engine swap mounts available. See pages 88-97 for options</p> <p>240. Y-Pipe is recommended for easier installation of these heddere.</p> |
|--|---|--|

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 8) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|------------------------------|----------------|------------|----------------|----------------|------------------|----------------|--------------|-------|--------|-------|----------------------------------|------------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | | | | | | | | | | | | |
| FORD | | | | | | | | | | | | | | | | | | |
| FAIRLANE | | | | | | | | | | | | | | | | | | |
| 66-70 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 108, 214 | ● | 88300 | 88306 | 88303 | 88308 | 83308 | 27700 |
| 66-70 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 108, 214 | ● | 82300 | 82306 | 82303 | | | 27340 |
| 1970 | 351 Cleveland | LONG | 1-5/8" | 3" | Y | Y | Y | N | N | N | 1, 18, 107, 108 | ● | 88320 | 88326 | 88323 | | | 27720 |
| 66-70 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | N | 1, 6, 42 | ● | 88400 | 88406 | 88403 | 88408 | 83408 | 27340 |
| 66-70 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | N | 1, 6, 42 | ● | 82400 | 82406 | 82403 | | | 27340 |
| FAIRMONT | | | | | | | | | | | | | | | | | | |
| 78-83 | 260-302 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 42, 45 | ▲ | 88360 | 88366 | 88363 | | | 27340 |
| 78-83 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N | Y | 1, 6, 42, 45 | ▲ | 88380 | 88386 | 88383 | | | 27340 |
| FALCON | | | | | | | | | | | | | | | | | | |
| 66-70 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | N | 1, 6, 42 | ● | 88400 | 88406 | 88403 | 88408 | 83408 | 27340 |
| 66-70 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | N | 1, 6, 42 | ● | 82400 | 82406 | 82403 | | | 27340 |
| 66-69 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 108, 214 | ● | 88300 | 88306 | 88303 | 88308 | 83308 | 27700 |
| 66-69 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 108, 214 | ● | 82300 | 82306 | 82303 | | | 27340 |
| FUTURA | | | | | | | | | | | | | | | | | | |
| 78-82 | 260-302 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 42, 45 | ▲ | 88360 | 88366 | 88363 | | | 27340 |
| 78-82 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N | Y | 1, 6, 42, 45 | ▲ | 88380 | 88386 | 88383 | | | 27340 |
| MAVERICK | | | | | | | | | | | | | | | | | | |
| 69-77 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | N | 1, 6, 108, 214 | ● | 88300 | 88306 | 88303 | 88308 | 83308 | 27700 |
| 69-77 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | N | 1, 6, 108, 214 | ● | 82300 | 82306 | 82303 | | | 27340 |
| 69-77 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | 27 | N | Y | N | N | 1, 6, 42 | ● | 88400 | 88406 | 88403 | 88408 | 83408 | 27340 |
| 69-77 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | 27 | N | Y | N | N | 1, 6, 42 | ● | 82400 | 82406 | 82403 | | | 27340 |
| MUSTANG | | | | | | | | | | | | | | | | | | |
| 64-73 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 19, 108, 214 | ● | 88300 | 88306 | 88303 | 88308 | 83308 | 27700 |
| 64-73 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 19, 108, 214 | ● | 82300 | 82306 | 82303 | | | 27340 |
| 69-73 | 351 Windsor | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | N | 1, 108, 214, Factory 351W only | ● | 88300 | 88306 | 88303 | 88308 | 83308 | 27700 |
| 69-73 | 351 Windsor | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | N | 1, 108, 214, Factory 351W only | ● | 82300 | 82306 | 82303 | | | 27340 |
| 64-73 | 351W (Swap) | MID | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 1, 129, 214, 221, 222 | ● | 88650 | 88656 | 88653 | 88658 | 83658 | 27700 |
| 64-73 | 351W (Swap) | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 1,27,108,157,214,221,222 | ● | 88660 | 88666 | 88663 | 88668 | 83668 | 27700 |
| 64-73 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N/A | N | 1, 6, 42 | ● | 88400 | 88406 | 88403 | 88408 | 83408 | 27340 |
| 64-73 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N/A | N | 1, 6, 42 | ● | 82400 | 82406 | 82403 | | | 27340 |
| 71-73 | 351 Cleveland | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 107, 108 | ● | 88220 | 88226 | 88223 | | | 27720 |
| 70-73 | 351 Cleveland | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 107, 108 | ● | 88320 | 88326 | 88323 | | | 27720 |
| MUSTANG II | | | | | | | | | | | | | | | | | | |
| 74-78 | 302 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 45 | ▲ | 88350 | 88356 | 88353 | | | 27700 |
| MUSTANG | | | | | | | | | | | | | | | | | | |
| 79-93 | 302-5.0L | MID | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N | Y | 1, 6, 42, 45 | ▲ | 88380 | 88386 | 88383 | | | 27340 |
| 79-93 | 302-5.0L | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 42, 104 | ▲ | 88360 | 88366 | 88363 | | | 27340 |
| 79-93 | 302-5.0L | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 42,104 | ▲ | 88390 | 88396 | 88393 | | | 27340 |
| 86-93 | 5.0L | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N | Y | 0, 42, Stock Repl. | D167-32 | 88600 | 88606 | 88603* | | | 27340 |
| 96-04 | 4.6L (2V) SOHC | LONG | 1-1/2 x 1-5/8" | 3" | Y | Y | N | Y | N | Y | 6, 45 | ▲ | 88690 | 88696 | 88693 | | | 27450 |
| 99-04 | 3.8L V6 | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 204, Replacement Part | D167-32 (thru '02) | 88290 | 88296 | 88293* | | | 27310 |
| 05-10 | 4.6L 3V | SHORT | 1-5/8" | Stock | Y | Y | N | Y | N | Y | 15 | ▲ | 82700 | 82706 | 82703 | | | 27640 |
| 05-10 | 4.6L 3V | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 6, 45 | ▲ | 82710 | 82716 | 82713 | | | 27640 |
| 11-14 | 5.0L | SHORT | 1-3/4" | Stock | Y | Y | N | Y | N | Y | 0, 239, Gaskets not included | D167-34 | | 82726 | 82723 | | | - |
| 11-17 | 5.0L | LONG | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 6, 45, 239, Gaskets not included | ▲ | 82730 | 82736 | 82733 | | | - |
| TORINO & RANCHERO | | | | | | | | | | | | | | | | | | |
| 66-73 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | N | 1, 6, 42 | ● | 88400 | 88406 | 88403 | 88408 | 83408 | 27340 |
| 66-73 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | N | 1, 6, 42 | ● | 82400 | 82406 | 82403 | | | 27340 |

BLUE SHADING=STAINLESS | RED=NEW #s



PASSENGER CAR STREET HEDDERS

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 8) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|------------------------------|---------------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|---------------------------|------------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |
| FORD (CONTINUED) | | | | | | | | | | | | | | | | | | |
| TORINO & RANCHERO | | | | | | | | | | | | | | | | | | |
| 66-73 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 108, 214 | ● | 88300 | 88306 | 88303 | 88308 | 83308 | 27700 |
| 66-73 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 108, 214 | ● | 82300 | 82306 | 82303 | | | 27340 |
| 66-73 | 351W (Swap) | MID | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 1, 129, 214, 221, 222 | ● | 88650 | 88656 | 88653 | 88658 | 83658 | 27700 |
| 66-73 | 351W (Swap) | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 1, 27, 157, 214, 221, 222 | ● | 88660 | 88666 | 88663 | 88668 | 83668 | 27700 |
| 70-73 | 351 Cleveland | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 107, 108 | ● | 88320 | 88326 | 88323 | | | 27720 |
| THUNDERBIRD | | | | | | | | | | | | | | | | | | |
| 82-88 | 302-5.0L | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 42, 45, 104 | ▲ | 88360 | 88366 | 88363 | | | 27340 |
| 82-88 | 302-5.0L | MID | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 42, 45 | ▲ | 88380 | 88386 | 88383 | | | 27340 |
| HONDA | | | | | | | | | | | | | | | | | | |
| CRX/Civic | | | | | | | | | | | | | | | | | | |
| 96-00 | 1.6L | SHORT | 1-1/2" | Stock | Y | Y | N | Y | N | Y | 203, 206, (Exc. Ex) | ▲ | 37040 | 37046 | 37043 | | | 27160 |
| MERCURY | | | | | | | | | | | | | | | | | | |
| CAPRI | | | | | | | | | | | | | | | | | | |
| 79-86 | 302-5.0L | MID | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N | Y | 1, 6, 42, 45 | ▲ | 88380 | 88386 | 88383 | | | 27340 |
| 79-86 | 302-5.0L | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 42, 104 | ▲ | 88360 | 88366 | 88363 | | | 27340 |
| 79-86 | 302-5.0L | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 42, 104 | ▲ | 88390 | 88396 | 88393 | | | 27340 |
| COMET | | | | | | | | | | | | | | | | | | |
| 66-69 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N/A | N | 1, 6, 42 | ● | 88400 | 88406 | 88403 | 88408 | 83408 | 27340 |
| 66-69 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N/A | N | 1, 6, 42 | ● | 82400 | 82406 | 82403 | | | 27340 |
| 66-69 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 108, 214 | ● | 88300 | 88306 | 88303 | 88308 | 83308 | 27700 |
| 66-69 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 108, 214 | ● | 82300 | 82306 | 82303 | | | 27340 |
| 70-73 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | N | 1, 108, 214 | ● | 88300 | 88306 | 88303 | 88308 | 83308 | 27700 |
| 70-73 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | N | 1, 108, 214 | ● | 82300 | 82306 | 82303 | | | 27340 |
| COUGAR | | | | | | | | | | | | | | | | | | |
| 67-73 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N/A | N | 1, 6, 42 | ● | 88400 | 88406 | 88403 | 88408 | 83408 | 27340 |
| 67-73 | 260-302 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N/A | N | 1, 6, 42 | ● | 82400 | 82406 | 82403 | | | 27340 |
| 67-73 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 19, 108, 214 | ● | 88300 | 88306 | 88303 | 88308 | 83308 | 27700 |
| 67-73 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 19, 108, 214 | ● | 82300 | 82306 | 82303 | | | 27340 |

FOOTNOTES

| | | |
|---|--|---|
| 0. T.E.M.S.™ Tubular Exhaust Manifold System. | 29. Clutch linkage will need modification, or require #3920615 Bell crank from Classic Muscle. | 131. Chevy engine. |
| 1. Without smog injection or injection heads. | 30. Dog leg port only. | 135. Transmission size limited to 700R4 and 350 Turbo. |
| 2. Three tube design. | 33. Due to engine location will not fit 70-72 Cutlass Supreme, Hurst Notch Back or SX models. | 140. Replacement Y-pipe available. |
| 3. Front motor mounts only. | 38. 16 gauge tubing. | 144. Complete with Y-pipe to single catalytic converter. |
| 4. Includes parts necessary to retain emission devices. (50 State) | 42. Square port header. | 145. Complete with dual Y-pipe to dual catalytic converters. |
| 5. With A.I.R. system | 45. Not legal for sale or use in California on pollution controlled motor vehicles. | 151. Must use mini-starter. (CHEVY: Powermaster #9500 or equivalent; MOPAR: Powermaster 9533 or equivalent) |
| 6. Modification to stock exhaust required to retain catalytic converter. | 48. Will not fit torsion bar suspension. | 157. When equipped with 4 speed, will not fit top loader transmission. |
| 7. Will not fit 67-69 Camaro with A/C. | 49. Will not fit Saginaw close ratio P/S with 825 power steering box. | 162. Firewall must be modified. |
| 8. Spark plug clearance limited. | 51. Under chassis exit. | 203. Non-EGR equipped. |
| 9. Factory side exhaust, cut and welding required. | 100. Will not fit with steering damper inside front crossmember. | 204. With EGR. |
| 10. Not for Ram Air III or IV styled heads. | 103. Will fit angle plug heads. (Chevy aluminum only; L98) | 206. Will not fit engines with precats. |
| 11. 64-73 model year GTOs only. | 104. It may be necessary to remove Z bars. (SS Series) | 212. Elite replacement gasket #27520. |
| 12. For EGR models only. | 107. Will fit 2V heads only. | 213. Elite replacement gasket #27550. |
| 13. A-type engine only. (Will fit with in-line port pattern only). | 108. Automatic transmission models must be equipped with C4 transmission only. | 214. Elite replacement gasket # 27340. |
| 18. Will not fit 400M. | 109. Dual exhaust only. Limited ground clearance. | 218. Universal oval port design. |
| 19. Will not fit 71-73 with manual transmission. | 121. Must modify rotary A/C bracket. | 219. Will fit 605 steering box. |
| 20. Designed to fit factory cylinder heads. If aftermarket cylinder heads are being used, It is the installer's responsibility to verify fit before purchase. | 125. Must use Trans-Dapt swap kit #4195. | 221. Engine must be centered between frame rails, per instructions. |
| 23. Some heads require drilling & tapping of end holes. | 128. Fits 64-67 models with factory stock transmissions & 153 tooth flywheel only. | 222. Modification to clutch linkage may be needed. |
| 25. Engine swap. All parts must be factory stock. | 129. Modification to shift linkage may be needed. | 234. Designed with additional clearance for use with close ratio steering boxes. |
| 26. '70 or later only- LARGE Piston A/C compressors require A/C bracket #20110, SMALL compressors require modification to stock bracket | 130. Must use Trans-Dapt engine swap motor mount #4690. | 236. Requires Trans-Dapt Performance Oil filter relocation kit #1120. |
| 27. Power steering bracket #20120 required. | | 239. Requires Ford exhaust manifold gasket set #BR3Z9448A (purchase separately through Ford dealer) |
| 28. With 4-2-1 collector. | | 231. Engine swap mounts available. See pages 88-97 for options |
| | | 240. Y-Pipe is recommended for easier installation of these heddere. |

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 8) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS | |
|--|----------------|------------|----------------|----------------|------------------|----------------|--------------|-------|----------|-------|--|------------------------|-----------------------|------------|------------|---------------------------|--------------------|---------------------|-------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | | |
| MERCURY (CONTINUED) | | | | | | | | | | | | | | | | | | | |
| COUGAR (CONTINUED) | | | | | | | | | | | | | | | | | | | |
| 69-73 | 351W | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | N | 1, 108, 214, Factory 351W only | ● | 88300 | 88306 | 88303 | 88308 | 83308 | 27700 | |
| 69-73 | 351W | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | N | 1, 108, 214, Factory 351W only | ● | 82300 | 82306 | 82303 | | | 27340 | |
| 71-73 | 351 Clev | LONG | 1-3/4" | 3" | Y | 27 | Y | Y | N | Y | 1, 107, 108 | ● | 88220 | 88226 | 88223 | | | 27720 | |
| 70-73 | 351 Clev | LONG | 1-5/8" | 3" | Y | 27 | Y | Y | N | N | 1, 107, 108 | ● | 88320 | 88326 | 88323 | | | 27720 | |
| 82-88 | 302-5.0L | LONG | 1-1/2" | 3" | Y | Y | N | Y | N | Y | 1, 6, 42, 45 | ▲ | 88360 | 88366 | 88363 | | | 27340 | |
| 82-88 | 302-5.0L | MID | 1-1/2" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1, 6, 42, 45 | ▲ | 88380 | 88386 | 88383 | | | 27340 | |
| CYCLONE / MONTEGO | | | | | | | | | | | | | | | | | | | |
| 66-73 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 108, 214 | ● | 88300 | 88306 | 88303 | 88308 | 83308 | 27700 | |
| 66-73 | 260-302 | LONG | 1-5/8" | 3" | Y | 27 | N | Y | N | Y | 1, 108, 214 | ● | 82300 | 82306 | 82303 | | | 27340 | |
| 70-73 | 351 Clev | LONG | 1-5/8" | 3" | Y | 27 | Y | Y | N | N | 1, 107, 108 | ● | 88320 | 88326 | 88323 | | | 27720 | |
| ZEPHYR | | | | | | | | | | | | | | | | | | | |
| 78-83 | 302-5.0L | LONG | 1-1/2" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 42, 45 | ▲ | 88360 | 88366 | 88363 | | | 27340 | |
| 78-83 | 302-5.0L | MID | 1-1/2" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1, 6, 42, 45 | ▲ | 88380 | 88386 | 88383 | | | 27340 | |
| OLDSMOBILE | | | | | | | | | | | | | | | | | | | |
| 442, CUTLASS & F85 [OLDSMOBILE ENGINES ONLY] | | | | | | | | | | | | | | | | | | | |
| 68-77 | 350 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 4, 6, 33 | ● | D167-27 | 58060 | 58066 | 58063 ^x | | 27800 | |
| 68-76 | 400-455 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 4, 6, 33 | ● | D167-27 | 58150 | 58156 | 58153 ^x | 58158 ^x | 53158 ^x | 27800 |
| 68-77 | 260-403 | MID | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 1, 6, 33, 45 | ▲ | | 58160 | 58166 | 58163 | | 27800 | |
| 78-87 | 260-403 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 4, 6, 45 | | D167-27 (Thru-'80) | 58070 | 58076 | 58073 ^x | | 27800 | |
| CUTLASS SUPREME, HURST OLDSMOBILE [OLDSMOBILE ENGINES ONLY] | | | | | | | | | | | | | | | | | | | |
| 70-72 | 260-403 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, Cutlass Supreme only | ● | | 58190 | 58196 | 58193 | | 27800 | |
| CUTLASS [CHEVROLET ENGINES] | | | | | | | | | | | | | | | | | | | |
| 78-87 | 283-400 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 121, 131, 212 | ▲ | | 68310 | 68316 | 68313 | 68318 | 63318 | 27500 |
| 78-87 | 283-400 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 4, 5, 6, 45, 121, 131, 212 | | D167-33 | 68311 | 66311 | 63311 ^x | 61318 | 61313 ^x | 27500 |
| 78-87 | 283-400 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 4, 6, 121, 131, 212 | | D167-33 | 68317 | 66317 | 63317 ^x | 67318 | 67313 ^x | 27500 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 6, 45, 103, 131, 212 | ▲ | | 68600 | 68606 | 68603 | 68608 | 63608 | 27500 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 6, 45, 103, 131, 212 | ▲ | | 62600 | 62606 | 62603 | | | 27520 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | N | Y | N | N | 1, 6, 45, 103, 131, 234 | ▲ | | 68620 | 68626 | 68623 | | | 27520 |
| 78-87 | 283-400 D-Port | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 6, 45, 103, 121, 131 | ▲ | | 68609 | 66609 | 63609 | | | 27690 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 4, 5, 6, 103, 131, 212 | | D167-33 | 68601 | 66601 | 63601 ^x | 61608 | 61603 ^x | 27500 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 4, 6, 103, 131 | | D167-33 | 68607 | 66607 | 63607 ^x | 67608 | 67603 ^x | 27500 |
| 78-87 | 231 V6 | LONG | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N | Y | 1, 6, 131 | | D167-33 | 68410 | 68416 | 68413 ^x | | | 27140 |
| DELTA 88 | | | | | | | | | | | | | | | | | | | |
| 71-76 | 400-455 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 1, 4, 6 | ● | D167-27 | 58150 | 58156 | 58153 ^x | 58158 ^x | 53158 ^x | 27800 |
| VISTA CRUISER WAGON | | | | | | | | | | | | | | | | | | | |
| 68-76 | 400-455 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 1, 4, 6 | ● | D167-27 | 58150 | 58156 | 58153 ^x | 58158 ^x | 53158 ^x | 27800 |
| 78-77 | 260-403 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 1, 4, 6 | | D167-27 | 58070 | 58076 | 58073 ^x | | | 27800 |
| PONTIAC | | | | | | | | | | | | | | | | | | | |
| FIREBIRD & TRANS-AM | | | | | | | | | | | | | | | | | | | |
| 67-69 | 326-455 | LONG | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 1, 10, 23 | ● | | 35270 | 35276 | 35273 | | | 27600 |
| 67-69 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | | 68710 | 68716 | 68713 | | | 27470 |
| 67-69 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | | 62710 | 62716 | 62713 | | | 27470 |
| 70-81 | 326-455 | LONG | 1-3/4" | 3" | Y | Y | N | Y | Y | Y | 1, 4, 6, 10, 23, 45 | ● | D167-27 | 28150 | 28156 | 28153 ^x | | | 27600 |
| 70-81 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | | 68720 | 68726 | 68723 | | | 27470 |
| 70-81 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | | 62720 | 62726 | 62723 | | | 27470 |
| 70-79 | 326-455 | MID | 1-5/8 x 1-3/4" | 3" | Y | Y | N | Y | N | N | 1, 6, 10, 23, 45, Stepped | ▲ | | 28164 | 26164 | 23164 | | | 27600 |
| 67-81 | 326-455 | LONG | 1-5/8 x 2" | 3" | Y | Y | N | Y | N | N | 1, 2, 4, 6, 10, 23, 45 | ● | D167-27 (Thru-'79) | 28140 | 28146 | 28143 ^x | | | 27600 |
| 82-91 | 283-400 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 6, 45, 103, 109, 121, 131, 135, 212 | ▲ | | 68460 | 68466 | 68463 | 68468 | 63468 | 27500 |
| 82-91 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 103, 121, 131, 212 | ▲ | | 68470 | 68476 | 68473 | 68478 | 63478 | 27500 |
| 82-91 | 283-400 | MID | 1-5/8" | Stock | Y | Y | Y | Y | N | Y | 0, 4, 5, 103, 121, 131, 144, Single Cat. | | D167-33 | 68481 | 66481 | 63481 ^x | | | 27500 |
| 98-02 | LS1 | LONG | 1-5/8" 1-3/4" | 3" | Y | Y | N | Y | N | Y | 1, 6, 45, Full Length, Stepped Tubes | ▲ | | 68534 | 66534 | 63534 | | | 27470 |

BLUE SHADING=STAINLESS | RED=NEW #s



PASSENGER CAR STREET HEDDERS

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 8) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS | |
|----------------------------------|----------------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|-----------------------------|------------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|-------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | | |
| PONTIAC (CONTINUED) | | | | | | | | | | | | | | | | | | | |
| GTO, LeMans & TEMPEST | | | | | | | | | | | | | | | | | | | |
| 64-72 | 326-455 | LONG | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 1, 10, 23, 29 | ● | | 35260 | 35266 | 35263 | | | 27600 |
| 64-77 | 326-455 | LONG | 15/8-2" | 3" | Y | Y | N | Y | N | N | 1, 2, 4, 6, 10, 11, 23, 236 | ● | D167-27 | 28140 | 28146 | 28143 ^x | | | 27600 |
| 64-72 | 326-455 | MID | 1-5/8" | 2-1/2" | Y | Y | N | Y | N | Y | 1, 6, 10, 23, 45 | ▲ | | 28170 | 26170 | 28173 | | | 27600 |
| 68-72 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 45, 231 | ▲ | | 68140 | 68146 | 68143 | | | 27470 |
| 68-72 | LS SERIES | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 45, 231 | ▲ | | 68150 | 68156 | 68153 | | | 27470 |
| GRAND-AM & LeMans | | | | | | | | | | | | | | | | | | | |
| 73-77 | 326-455 | LONG | 15/8-2" | 3" | Y | Y | N | Y | N | N | 1, 2, 4, 6, 10, 23, 236 | ● | D167-27 | 28140 | 28146 | 28143 ^x | | | 27600 |
| GRAND PRIX | | | | | | | | | | | | | | | | | | | |
| 70-74 | 326-455 | LONG | 15/8-2" | 3" | Y | Y | N | Y | N | N | 1, 2, 4, 6, 10, 23, 29, 236 | ● | | 28140 | 28146 | 28143 | | | 27600 |
| 78-87 | 283-400 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 121, 131, 212 | ▲ | | 68310 | 68316 | 68313 | 68318 | 63318 | 27500 |
| 78-87 | 283-400 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 4, 5, 6, 121, 131, 212 | | D167-33 | 68311 | 66311 | 63311 ^x | 61318 | 61313 ^x | 27500 |
| 78-87 | 283-400 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 4, 6, 121, 131, 212 | | D167-33 | 68317 | 66317 | 63317 ^x | 67318 | 67313 ^x | 27500 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 6, 45, 103, 131, 212 | ▲ | | 68600 | 68606 | 68603 | 68608 | 63608 | 27500 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 6, 45, 103, 131, 212 | ▲ | | 62600 | 62606 | 62603 | | | 27520 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | N | Y | N | N | 1, 6, 45, 103, 131, 234 | ▲ | | 68620 | 68626 | 68623 | | | 27520 |
| 78-87 | 283-400 D-Port | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 6, 45, 103, 121, 131 | ▲ | | 68609 | 66609 | 63609 | | | 27690 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 4, 5, 6, 103, 131, 212 | | D167-33 | 68601 | 66601 | 63601 ^x | 61608 | 61603 ^x | 27500 |
| 78-87 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 1, 4, 6, 103, 131 | | D167-33 | 68607 | 66607 | 63607 ^x | 67608 | 67603 ^x | 27500 |
| 78-87 | 231 V6 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 131 | | D167-33 | 68410 | 68416 | 68413 ^x | | | 27140 |
| Le Mans | | | | | | | | | | | | | | | | | | | |
| 78-81 | 231 V6 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 131 | | D167-33 | 68410 | 68416 | 68413 ^x | | | 27140 |
| TOYOTA | | | | | | | | | | | | | | | | | | | |
| CELICA | | | | | | | | | | | | | | | | | | | |
| 78-81 | 22R | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | Y | 1, 6, 38, 45 | ▲ | | 39400 | 39406 | 39403 | | | 27610 |

FOOTNOTES

| | | |
|---|--|---|
| 0. T.E.M.S.T.M Tubular Exhaust Manifold System. | 47. Some vehicles may encounter clutch shaft interference when cross shaft location is under or behind the driver's side rear exhaust port. Use #69092 without A.I.R. Use #69093 with A.I.R. Order Elite #69892. | 147. Must use Trans-Dapt Performance motor mount kit #9906. |
| 1. Without smog injection or injection heads. | 48. Will not fit torsion bar suspension. | 148. Must use Trans-Dapt motor mount kit #4686 & Turbo 350 transmission with 168 tooth flywheel. |
| 2. 3 tube design. | 50. Iron Duke Pontiac 2.5 Liter. | 149. Must use Trans-Dapt mount #4592. |
| 3. Front motor mounts only. | 51. Under chassis exit. | 151. Must use mini-starter. (CHEVY: Powermaster #9500 or equivalent; MOPAR: Powermaster 9533 or equivalent) |
| 4. Includes parts necessary to retain emission devices. (50 State) | 103. Will fit with angle plug heads (Chevy aluminum only, L98). | 160. Early chassis only. |
| 5. With A.I.R. system. | 106. Will not fit power brakes. | 162. Firewall must be modified. |
| 6. Modification to stock exhaust required to retain catalytic converter. | 110. Will not fit E.F.I. | 163. Center bellhousing subframe must be removed/maximum ground clearance. |
| 10. Not for Ram Air III or IV styled heads. | 112. Must use all factory BB Chevy hardware & mounts. | 166. Will not fit multi-shock absorbers (factory or aftermarket installations). |
| 11. 64-73 model year GTOs only. | 121. Must modify rotary A/C bracket. | 209. Must use Trans-Dapt kit #4100. |
| 12. For EGR models only. | 124. Will fit E.F.I. with E.G.R. | 210. Must use Trans-Dapt kit #4696. |
| 13. A-type engine only (Will fit with in line port pattern only). | 126. Must use Trans-Dapt mount kit #9736. | 212. Elite replacement gasket #27520. |
| 14. TAILSHAFT STYLE Crossmember only. Not bellhousing style crossmember | 127. Late model chassis. Engine offset to passenger side of vehicle. | 213. Elite replacement gasket #27550. |
| 22. Fits standard 429-460 heads only. | 130. Must use Trans-Dapt engine swap motor mount #4690. | 214. Elite replacement gasket # 27340. |
| 23. Some heads require drilling & tapping of end holes. | 131. Chevy engine. | 216. Crew cab chassis only. |
| 25. Engine swap, all parts must be factory stock. | 132. Hydraulic clutch only. | 223. Right & Left flat 3-bolt flange connector to stock Y-pipe. |
| 26. '70 or later only- LARGE Piston A/C compressors require A/C bracket #20110, SMALL compressors require modification to stock bracket | 133. Will not fit Hydraulic clutch on '85-91 models. | 225. Throttle body spacer available. Turn to pages 48-51 for options. |
| 29. Clutch linkage will need modification | 134. Dual outlet. | 226. Heritage model only. |
| 34. For manual transmission use clutch cable bracket #20130. | 138. Will not fit camper special or vehicles equipped with front sway bar. | 234. Designed with added clearance for use with close ratio steering boxes. |
| 35. One tube around frame each side. | 139. Must use 1975 and later model clutch linkage located at rear of engine. | 236. Requires Trans-Dapt Performance Oil filter relocation kit #1120. |
| 38. 16 gauge tubing. | 141. Will not fit vehicles with starter solenoid located on top of starter. | |
| 45. Not legal for sale or use in California on pollution controlled motor vehicles. | 144. Complete w/ Y-Pipe to single catalytic converter | |
| | 146. Will not fit F-Series Super Duty chassis cabs, utility, stake bed, etc. | |

EXPLANATION OF THE EMISSIONS SYMBOLS USED IN THIS SECTION.

| | |
|----------|---|
| ● | 1964-1974 VEHICLES WITHOUT A.I.R. These heddere are legal for use on 1964 through 1974 vehicles without A.I.R. system. They are considered an O.E.M. replacement part, and do not require an E.O. # when existing emission controls are not removed from vehicle. |
| ■ | 1964-1974 VEHICLES WITH A.I.R. These heddere are legal for use on 1964 through 1974 vehicles with A.I.R. system. They are considered an O.E.M. replacement part, and do not require an E.O. # when existing emission controls are not removed from vehicle. |
| ▲ | NOT LEGAL FOR STREET USE These heddere are not applicable or intended for street or highway use. They are legal for racing vehicles only, and may never be used upon a highway or public road. In addition, they are not legal for sale or use in California. |
| X | Part numbers with a red X by them are NOT LEGAL for SALE or USE on pollution controlled vehicles, and may be used for off-road and race use only. |

TRUCK, SUV, MOTORHOME STREET HEDDER QUICK START APPLICATION FINDER

| 2WD TRUCKS | | 4WD TRUCKS | |
|-------------------|-------|------------------|-------|
| Chevy/GMC | 19-21 | AMC | 23 |
| Dodge | 21 | Chevy/GMC | 24-26 |
| Ford | 22-23 | Dodge | 27 |
| Toyota | 22 | Ford | 27-28 |
| AMC | 23 | Sukuki | 28 |
| Motorhomes | 29 | Toyota | 28 |

2 WHEEL DRIVE TRUCKS & SUVS

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE ABOVE) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS | |
|---|-------------------------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|------------------------------------|-----------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|-------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | | |
| CHEVROLET, GMC & CADILLAC 2WD | | | | | | | | | | | | | | | | | | | |
| 1/2, 3/4, AND 1 TON PICK-UPS [1500-3500] AVALANCHE, SIERRA, SILVERADO, CADILLAC ESCALADE EXT | | | | | | | | | | | | | | | | | | | |
| 55-66 | 283-400 (1/2-3/4 Ton) | LONG | 1-1/2" | 3" | N/A | Y | Y | Y | N | Y | 48, 103, 212 | ● | | 69260 | 69266 | 69263 | 69268 | 63268 | 27500 |
| 63-79 | 230-292 | LONG | 1-1/2" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 134, Inline 6 Cyl. | ▲ | | 69310 | 69316 | 69313 | | | 27840 |
| 67-87 | 283-400 (1/2-3/4 Ton) | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | 14 | 1, 6, 14, 45, 103, 121, 160 | ▲ | | 69010 | 69016 | 69013 | | | 27520 |
| 67-87 | 283-400 (1/2-3/4 Ton) | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | 14 | 1, 6, 14, 45, 103, 121, 160 | ▲ | | 62010 | 62016 | 62013 | | | 27520 |
| 67-87 | 283-400 (1/2-3/4 Ton) | MID | 1-3/4" | 3" | 26 | Y | Y | Y | N | 14 | 1, 6, 14, 45, 103, 121, 160 | ▲ | | 69020 | 69026 | 69023 | | | 27560 |
| 67-82 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 4, 6, 103, 121, 160, 212 | ● | D167-9, D167-27 | 69097 | 66097 | 63393* | 69897 | 63897* | 27500 |
| 67-91 | 283-400 | LONG | 1-3/4" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160 | ▲ | | 69080 | 69086 | 69083 | 69088 | 63088 | 27560 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160, 212 | ▲ | | 69090 | 69096 | 63093 | 69890 | 63890 | 27500 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160, 212 | ▲ | | 62090 | 62096 | 62093 | | | 27520 |
| 67-91 | 283-400 D-port | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160 | ▲ | | 69099 | 66099 | 63099 | | | 27690 |
| 67-87 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 4, 5, 6, 103, 121, 160, 212 | ■ | D167-33 | 69091 | 66091 | 63091* | 69891 | 63891* | 27500 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 103, 121, 160, 212, 225 | ■ | | 69092 | 66092 | 63092 | 69892 | 63892 | 27500 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 4, 5, 6, 121, 160, 212 | ■ | D167-33 | 69093 | 66093 | 69333* | 69893 | 63893* | 27500 |
| 67-87 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 25, 45 | ▲ | | 69710 | 69716 | 69713 | | | 27470 |
| 67-87 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 25, 45 | ▲ | | 62740 | 62746 | 62743 | | | 27470 |
| 67-87 | 396-502 (1/2-3/4 Ton) | MID | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 14, 45, 112, 139, 160 | ▲ | | 69170 | 69176 | 69173 | | | 27550 |
| 67-87 | 396-502 (1/2-3/4 Ton) | MID | 2" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 14, 45, 112, 139, 160 | ▲ | | 69190 | 69196 | 69193 | | | 27540 |
| 67-91 | 396-502 (1/2-1 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 112, 139, 160, 213 | ▲ | | 69110 | 69116 | 69113 | 69820 | 63820 | 27530 |
| 67-91 | 396-502 (1/2-1 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 112, 139, 160, 213 | ▲ | | 62820 | 62826 | 62823 | | | 27550 |
| 67-87 | 396-502 (3/4-1 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 4, 5, 6, 112, 139, 160, 213 | ■ | D167-33 | 69111 | 66111 | 63111* | 69821 | 63821* | 27530 |
| 67-86 | 396-502 (3/4-1 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 4, 6, 112, 139, 213 | ● | D167-33 | 69117 | 66117 | 63117* | 69827 | 63827* | 27530 |
| 67-91 | 396-502 (3/4-1 Ton) | LONG | 2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 112, 139, 160 | ▲ | | 69130 | 69136 | 69133 | | | 27540 |
| 88-98 | 5.0, 5.7L (1/2-3/4 Ton) | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 121, 127, 225, No Y-Pipe | ▲ | | 69430 | 69436 | 69433 | | | 27520 |
| 88-95 | 5.0, 5.7L | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 121, 127, 212, 225 | ▲ | | 69440 | 69446 | 69443 | 69840 | 63840 | 27500 |
| 88-95 | 5.0, 5.7L | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 121, 127, 212, 225 | | D167-33 | 69441 | 61446 | 63441* | 69841 | 63841* | 27500 |
| 88-95 | 5.0, 5.7L (1/2-3/4 Ton) | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 0, 1, 4, 121, 127, 144, 225 | | D167-29 | 69470 | 69476 | 69473* | | | 27520 |
| 88-95 | 5.0, 5.7L (1/2-3/4 Ton) | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 0, 4, 5, 121, 127, 144, 225 | | D167-33 | 69471 | 61476 | 63471* | | | 27520 |
| 88-95 | 7.4L (3/4-1 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 127, 213, 225 | ▲ | | 69450 | 69456 | 69453 | 69850 | 63850 | 27530 |
| 88-95 | 7.4L (3/4-1 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 5, 6, 127, 213, 225 | | D167-33 | 69451 | 66451 | 63451* | 69851 | 63851* | 27530 |

BLUE SHADING=STAINLESS | RED=NEW #s



2WD TRUCK & SUV STREET HEDDERS

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 19) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|---|--------------------------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|---|-------------------------|-----------------------|--------------------|--------------------|---------------------------|--------------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |
| CHEVROLET, GMC & CADILLAC 2WD (CONTINUED) | | | | | | | | | | | | | | | | | | |
| 1/2, 3/4, AND 1 Ton Pick-Ups [1500-3500] AVALANCHE, SIERRA, SILVERADO, CADILLAC ESCALADE EXT (CONTINUED) | | | | | | | | | | | | | | | | | | |
| 88-95 | 7.4L (1 Ton) | MID | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 0, 1, 4, 38, 127, 144, 225 | D167-29 | 69570 | 69576 | 69573 ^x | | | 27550 |
| 88-95 | 7.4L (1 Ton) | MID | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 0, 4, 5, 38, 127, 144, 225 | D167-29 | 69571 | 66571 | 63571 ^x | | | 27550 |
| 96-00 | 5.7L Vortec | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, Replacement Part | D167-33 | 69650 | 69656 | 69653 ^x | | | 27520 |
| 96-00 | 5.7L Vortec | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, Repl. Part w/ A.I.R. | D167-33 | 69651 | 66651 | 63651 ^x | | | 27520 |
| 99-03 | 4.8, 5.3, 6.0L | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, Repl. Part w/ E.G.R. | D167-31 | 69680 | 69686 | 69683 ^x | | | 27470 |
| 99-03 | 4.8, 5.3, 6.0L (1/2 Ton) | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, Repl. Part w/ E.G.R. & A.I.R. | D167-31 | 69681 | 66681 | 63681 ^x | | | 27470 |
| 99-07 | 4.8, 5.3, 6.0L | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N/A | Y | 0, 223, 225, Repl. Part w/ & w/o E.G.R. | ⊕ D167-31 (Thru-06) | 69690 [⊕] | 69696 [⊕] | 69693 [⊕] | | | 27470 |
| 99-07 | 4.8, 5.3, 6.0L | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 6, 45 | ▲ | 69720 | 69726 | 69723 | | | 27470 |
| 99-07 | 4.8, 5.3, 6.0L | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 6, 45 | ▲ | 62730 | 62736 | 62733 | | | 27470 |
| 01-06 | 8.1L (3/4-1 Ton) | SHORT | 1-3/4" | Stock | Y | Y | Y | Y | N | Y | 0, 127, 225, Replacement Part | D167-33 | 62700 | 62706 | 62703 ^x | | | 27550 |
| JIMMY & BLAZER [1/2 TON ONLY, FULL SIZE] | | | | | | | | | | | | | | | | | | |
| 69-91 | 283-400 | LONG | 1-3/4" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121 | ▲ | 69080 | 69086 | 69083 | 69088 | 63088 | 27560 |
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 212, 225 | ▲ | 69090 | 69096 | 63093 | 69890 | 63890 | 27500 |
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 212, 225 | ▲ | 62090 | 62096 | 62093 | | | 27520 |
| 69-91 | 283-400 D-Port | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 225 | ▲ | 69099 | 66099 | 63099 | | | 27690 |
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 4, 5, 6, 103, 121, 212, 225 | ■ D167-33 (Thru-87) | 69091 | 66091 | 63091 ^x | 69891 | 63891 ^x | 27500 |
| 69-82 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 4, 6, 103, 121, 212 | ● D167-33 | 69097 | 66097 | 63393 ^x | 69897 | 63897 ^x | 27500 |
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 103, 121, 212, 225 | ▲ | 69092 | 66092 | 63092 | 69892 | 63892 | 27500 |
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 4, 5, 45, 47, 121, 212, 225 | ■ D167-33 (Thru-87) | 69093 | 66093 | 69333 ^x | 69893 | 63893 ^x | 27500 |
| 69-91 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 112, 139, 213, 225 | ▲ | 69110 | 69116 | 69113 | 69820 | 63820 | 27530 |
| 69-91 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 112, 139, 213, 225 | ▲ | 62820 | 62826 | 62823 | | | 27550 |
| 69-91 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 4, 5, 6, 45, 112, 139, 213, 225 | ■ D167-33 (Thru-87) | 69111 | 66111 | 63111 ^x | 69821 | 63821 ^x | 27530 |
| 69-91 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 4, 5, 6, 45, 112, 139, 213, 225 | ■ D167-33 (Thru-87) | 69117 | 66117 | 63117 ^x | 69827 | 63827 ^x | 27530 |
| 69-91 | 396-502 | LONG | 2" | 3" | Y | Y | N | Y | N | Y | 1, 6, 112, 139, 225 | ▲ | 69130 | 69136 | 69133 | | | 27540 |
| S-10, S-15, BLAZER, JIMMY, SONOMA | | | | | | | | | | | | | | | | | | |
| 88-93 | 4.3l V6 | LONG | 1-1/2" | 2-1/2" | Y | Y | Y | N | N | Y | 1, 6, 45, 132, 225 | ▲ | 69400 | 69406 | 69403 | | | 27670 |

FOOTNOTES

| | | |
|--|--|---|
| 0. T.E.M.S.TM Tubular Exhaust Manifold System. | 48. Will not fit torsion bar suspension. | 151. Must use mini-starter. (CHEVY: Powermaster #9500 or equivalent; MOPAR: Powermaster 9533 or equivalent) |
| 1. Without smog injection or injection heads. | 50. Iron Duke Pontiac 2.5 Liter. | 160. Early chassis only. |
| 2. 3 tube design. | 51. Under chassis exit. | 162. Firewall must be modified. |
| 3. Front motor mounts only. | 103. Will fit with angle plug heads (Chevy aluminum only, L98). | 163. Center bellhousing subframe must be removed/maximum ground clearance. |
| 4. Includes parts necessary to retain emission devices. (50 State) | 106. Will not fit power brakes. | 166. Will not fit multi-shock absorbers (factory or aftermarket installations). |
| 5. With A.I.R. system. | 110. Will not fit E.F.I. | 209. Must use Trans-Dapt kit #4100. |
| 6. Modification to stock exhaust required to retain catalytic converter. | 112. Must use all factory BB Chevy hardware & mounts. | 210. Must use Trans-Dapt kit #4696. |
| 13. A-type engine only (Will fit with in line port pattern only). | 121. Must modify rotary A/C bracket. | 212. Elite replacement gasket #27520. |
| 14. TAILSHAFT STYLE Crossmember only. Not bellhousing style crossmember | 123. Must use Trans-Dapt mount kit #4516, 4528 or 4536. | 213. Elite replacement gasket #27550. |
| 22. Fits standard 429-460 heads only. | 124. Will fit E.F.I. with E.G.R. | 214. Elite replacement gasket # 27340. |
| 25. Engine swap, all parts must be factory stock. | 126. Must use Trans-Dapt mount kit #9736. | 216. Crew cab chassis only. |
| 26. '70 or later only- LARGE Piston A/C compressors require A/C bracket #20110, SMALL compressors require modification to stock bracket | 127. Late model chassis. Engine offset to passenger side of vehicle. | 223. Right & Left flat 3-bolt flange connector to stock Y-pipe. |
| 27. Power steering bracket #20120 required. | 130. Must use Trans-Dapt engine swap motor mount #4690. | 225. Throttle body spacer available. Turn to pages 48-51 for options. |
| 30. Dog leg port only. | 131. Chevy engine. | 226. Heritage model only. |
| 34. For manual transmission use clutch cable bracket #20130. | 132. Hydraulic clutch only. | 227. Will not fit 999 transmission. |
| 35. One tube around frame each side. | 133. Will not fit Hydraulic clutch on '85-91 models. | 228. Will not work with lift kits. |
| 38. 16 gauge tubing. | 134. Dual outlet. | 229. Engine Swap Headers |
| 41. Fenderwell exit. | 138. Will not fit camper special or vehicles equipped with front sway bar. | 230. This model is recommended for use with suspension lift kits. |
| 42. Square port headers. | 139. Must use 1975 and later model clutch linkage located at rear of engine. | 231. Engine swap mounts available. See pages 88-97 for options |
| 44. Will not fit Dana 60 front differential. | 141. Will not fit vehicles with starter solenoid located on top of starter. | 235. No power options. |
| 45. Not legal for sale or use in California on pollution controlled motor vehicles. | 144. Complete w/ Y-Pipe to single catalytic converter | 239. Not for Powerglide. |
| 46. Will not fit factory V-8 installation. | 146. Will not fit F-Series Super Duty chassis cabs, utility, stake bed, etc. | |
| 47. Some vehicles may encounter clutch shaft interference when cross shaft location is under or behind the driver's side rear exhaust port. Use #69092 without A.I.R. Use #69093 with A.I.R. Order Elite #69892. | 147. Must use Trans-Dapt Performance motor mount kit #9906. | |
| | 148. Must use Trans-Dapt motor mount kit #4686 & Turbo 350 transmission with 168 tooth flywheel. | |
| | 149. Must use Trans-Dapt mount #4592. | |

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 19) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|------|--------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|-----------------------|-------------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |

CHEVROLET, GMC & CADILLAC 2WD (CONTINUED)

BLUE SHADING=STAINLESS | RED=NEW #s

S-10, S-15, BLAZER, JIMMY, SONOMA (CONTINUED)

| | | | | | | | | | | | | | | | | | | |
|-------|----------------|------|--------|--------|---|---|---|---|---|---|-------------------------------------|---|-------|-------|-------|-------|-------|-------|
| 82-93 | 283-400 V8 | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | N | 45, 148, Engine Swap | ▲ | 69490 | 69496 | 69493 | | | 27500 |
| 82-04 | 283-400 V8 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | Y | 45, 147, 212, Engine Swap | ▲ | 69520 | 69526 | 69523 | 69528 | 63528 | 27500 |
| 82-04 | 283-400 V8 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | Y | 45, 103, 147, 212, Swap | ▲ | 69530 | 69536 | 69533 | | | 27030 |
| 82-04 | 283-400 V8 | LONG | 1-1/2" | 3" | Y | Y | N | Y | N | N | 45, 51, 103, 147, Engine Swap | ▲ | 69030 | 69036 | 69033 | | | 27030 |
| 82-04 | 283-400 V8 | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 147, Engine Swap | ▲ | 69560 | 69566 | 69563 | | | 27560 |
| 82-04 | 283-400 D-Port | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | N | 45, 103, 147, 212, 231, Engine Swap | ▲ | 69539 | 66539 | 63539 | | | 27690 |
| 82-04 | LS Engine | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | N | 45, 51, 123, Engine Swap | ▲ | 69040 | 69046 | 69043 | | | 27470 |
| 82-04 | LS Engine | LONG | 1-1/2" | 3" | Y | Y | N | Y | N | Y | 45, 51, 123, Engine Swap | ▲ | 69050 | 69056 | 69053 | | | 27470 |

1500-2500 SUBURBAN, TAHOE, DENALI, YUKON, XL, CADILLAC ESCALADE & ESV

| | | | | | | | | | | | | | | | | | | |
|-------|-------------------------|-------|--------|-------|----|---|---|---|-----|----|---|---------------------|--------|--------|--------|-------|--------|-------|
| 67-87 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | 14 | 1, 6, 14, 45, 103, 121, 160 | ▲ | 69010 | 69016 | 69013 | | | 27520 |
| 67-87 | 283-400 | MID | 1-5/8" | 3" | 26 | Y | Y | Y | N | 14 | 1, 6, 14, 45, 103, 121, 160 | ▲ | 62010 | 62016 | 62013 | | | 27520 |
| 67-87 | 283-400 | MID | 1-3/4" | 3" | 26 | Y | Y | Y | N | 14 | 1, 6, 14, 45, 103, 121, 160 (1/2-3/4 Ton) | ▲ | 69020 | 69026 | 69023 | | | 27560 |
| 67-82 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 4, 6, 103, 121, 212 | ● D167-9, D167-27 | 69097 | 66097 | 63393* | 69897 | 63897* | 27500 |
| 67-91 | 283-400 | LONG | 1-3/4" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160, 225 | ▲ | 69080 | 69086 | 69083 | 69088 | 63088 | 27560 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160, 212, 225 | ▲ | 69090 | 69096 | 63093 | 69890 | 63890 | 27500 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160, 212, 225 | ▲ | 62090 | 62096 | 62093 | | | 27520 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160, 225 D-Port | ▲ | 69099 | 66099 | 63099 | | | 27690 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 4, 5, 6, 103, 121, 160, 212, 225 | ■ D167-33 (Thru-87) | 69091 | 66091 | 63091* | 69891 | 63891* | 27500 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 103, 121, 160, 212, 225 | ▲ | 69092 | 66092 | 63092 | 69892 | 63892 | 27500 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 4, 5, 6, 47, 103, 121, 160, 212, 225 | ■ D167-33 (Thru-87) | 69093 | 66093 | 69333* | 69893 | 63893* | 27500 |
| 67-87 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 25, 45 | ▲ | 69710 | 69716 | 69713 | | | 27470 |
| 67-87 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 25, 45 | ▲ | 62740 | 62746 | 62743 | | | 27470 |
| 68-91 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 112, 139, 160, 213, 225 (3/4 Ton) | ▲ | 69110 | 69116 | 69113 | 69820 | 63820 | 27530 |
| 68-91 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 112, 139, 160, 213, 225 (3/4 Ton) | ▲ | 62820 | 62826 | 62823 | | | 27550 |
| 68-91 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 4, 5, 6, 112, 139, 160, 213, 225 (3/4 Ton) | ■ D167-33 (Thru-87) | 69111 | 66111 | 63111* | 69821 | 63821* | 27530 |
| 68-86 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 4, 6, 112, 139, 160, 213 (3/4 Ton) | ● D167-33 (Thru-86) | 69117 | 66117 | 63117* | 69827 | 63827* | 27530 |
| 68-91 | 396-502 | LONG | 2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 112, 139, 160, 225 (3/4-1 Ton) | ▲ | 69130 | 69136 | 69133 | | | 27540 |
| 92-98 | 5.0, 5.7L (1/2-3/4 Ton) | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 121, 127, 225, No Y-Pipe | ▲ | 69430 | 69436 | 69433 | | | 27520 |
| 92-95 | 5.0, 5.7L | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 0, 1, 4, 121, 127, 144, 225 | D167-33 | 69470 | 69476 | 69473* | | | 27520 |
| 92-95 | 5.0, 5.7L | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 0, 4, 5, 121, 127, 144, 225 | D167-33 | 69471 | 61476 | 63471* | | | 27520 |
| 92-95 | 7.4L | MID | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 0, 1, 4, 127, 144, 225 (3/4 Ton) | D167-33 | 69570 | 69576 | 69573* | | | 27550 |
| 92-95 | 7.4L | MID | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 0, 4, 5, 127, 144, 225 (3/4 Ton) | D167-33 | 69571 | 66571 | 63571* | | | 27550 |
| 96-00 | 5.7L Vortec | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, Replacement Part | D167-33 | 69650 | 69656 | 69653* | | | 27520 |
| 96-00 | 5.7L Vortec | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, Repl. Part w/ A.I.R. | D167-33 | 69651 | 66651 | 63651* | | | 27520 |
| 99-03 | 4.8, 5.3, 6.0L | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Repl. Part w/ E.G.R. | D167-31 | 69680 | 69686 | 69683* | | | 27470 |
| 99-03 | 4.8, 5.3, 6.0L | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Repl. Part w/ E.G.R. & A.I.R. | D167-31 | 69681 | 66681 | 63681* | | | 27470 |
| 99-07 | 4.8, 5.3, 6.0L | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Repl. Part w/ E.G.R. | ⚡ D167-31 (Thru 06) | 69690* | 69696* | 69693* | | | 27470 |
| 99-07 | 4.8, 5.3, 6.0L | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 6, 45 | ▲ | 69720 | 69726 | 69723 | | | 27470 |
| 99-07 | 4.8, 5.3, 6.0L | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 6, 45 | ▲ | 62730 | 62736 | 62733 | | | 27470 |
| 01-06 | 8.1L (3/4 Ton) | SHORT | 1-3/4" | Stock | Y | Y | Y | Y | N | Y | 0, 127, 225, Repl. Part | D167-33 | 62700 | 62706 | 62703* | | | 27470 |

DODGE 2WD

1/2 & 3/4 Ton Pick-Ups

| | | | | | | | | | | | | | | | | | | |
|-------|---------|------|--------|----|---|---|---|---|---|---|-------|---|-------|-------|-------|--|--|-------|
| 67-71 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 13 | ● | 79010 | 79016 | 79013 | | | 27970 |
|-------|---------|------|--------|----|---|---|---|---|---|---|-------|---|-------|-------|-------|--|--|-------|

⚡

2WD TRUCK & SUV STREET HEDDERS

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 19) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|------|--------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|-----------------------|-------------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |

DODGE 2WD (CONTINUED)

BLUE SHADING=STAINLESS | RED=NEW #s

1/2 & 3/4 Ton Pick-Ups [1500, 2500] (CONTINUED)

| | | | | | | | | | | | | | | | | | | | |
|-------|-----------|-------|--------|-------|---|---|---|---|---|---|---|---|---------------------------------|-------|-------|--------------------|--|--|-------|
| 72-91 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45 | ● | | 79080 | 79086 | 79083 | | | |
| 77-79 | 361-440 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 4, 6 (1/2-3/4 Ton Only) | | D167-2, D167-27 | 79220 | 79226 | 79223 ^x | | | 27900 |
| 96-03 | 5.9L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Replacement Part | | D167-23, D167-27 (96-98 coated) | 79540 | 79546 | 79543 ^x | | | 27970 |
| 00-07 | 4.7L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Replacement Part | | D167-25, D167-27 Thru-02) | 79570 | 79576 | 79573 ^x | | | 27990 |
| 03-07 | 5.7i Hemi | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Stock Repl., 1500 only Not for Mega Cab | ▲ | | 79580 | 79586 | 79583 | | | 27490 |
| 03-07 | 5.7i Hemi | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Stock Repl., 1500 only Not for Mega Cab | ▲ | | 72580 | 72586 | 72583 | | | 27490 |
| 03-07 | 5.7i Hemi | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 0, 225, Stock Repl., 1500 only Not for Mega Cab | ▲ | | 79590 | 79596 | 79593 | | | 27490 |
| 03-07 | 5.7i Hemi | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 0, 225, Stock Repl., 1500 only Not For Mega Cab | ▲ | | 72590 | 72596 | 72593 | | | 27490 |

FORD 2WD

1/2 Ton Only

| | | | | | | | | | | | | | | | | | | | |
|-------|------------|-------|--------|----|---|---|---|---|---|---|------------------------|---|---------|-------|-------|--------------------|--|--|-------|
| 54-72 | 352-427 FE | MID | 1-3/4" | 3" | | | | | | | 25 | ▲ | | 89130 | 89136 | 89133 | | | 27740 |
| 54-72 | 429-460 | SHORT | 1-3/4" | 3" | | | | | | | 25 | ▲ | | 89230 | 89236 | 89233 | | | 27770 |
| 69-79 | 302 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 4, 6, 138, 214, 228 | ● | D167-27 | 89150 | 89156 | 89153 ^x | | | 27700 |

1/2, 3/4 & 1 Ton

| | | | | | | | | | | | | | | | | | | | |
|-------|-------------|------|--------|--------|---|---|---|---|---|---|------------------------------|---|----------------------|-------|-------|--------------------|--------------------|--------------------|-------|
| 65-76 | 352-427 FE | LONG | 1-3/4" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1, 4, 6, 138 | ▲ | D167-9, D167-27 | 89100 | 89106 | 89103 ^x | 89810 | 89813 ^x | 27740 |
| 65-89 | 6 cyl. | LONG | 1-1/2" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 134 | ▲ | | 89300 | 89306 | 89303 | | | 27830 |
| 74-79 | 429-460 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 4, 6 | ● | D167-9, D167-27 | 89140 | 89146 | 89143 ^x | 89840 | 89843 ^x | 27770 |
| 77-79 | 351-400M | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 1, 6 | ▲ | | 89260 | 89266 | 89263 | | | 27720 |
| 80-95 | 351W (5.8L) | LONG | 1-1/2" | 3" | Y | Y | Y | N | N | Y | 1, 6, 42, 45, 228, No E.G.R. | | D167-27 (80-81 Only) | 89270 | 89276 | 89273 ^x | 89278 ^x | 83278 ^x | 27340 |

F150, BRONCO

| | | | | | | | | | | | | | | | | | | | |
|-------|----------|-------|--------|-------|---|---|---|---|---|---|--|--|---------|-------|-------|--------------------|--------------------|--------------------|-------|
| 80-96 | 302 | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | N | 1, 4, 6, 45 | | D167-27 | 89350 | 89356 | 89353 ^x | 89358 ^x | 83358 ^x | 27340 |
| 80-85 | 351-400M | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | N | 1, 4, 6, 45 | | D167-27 | 89330 | 89336 | 89333 ^x | | | 27720 |
| 86-95 | 5.0L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | Y | Y | 0, 1, 38, 42, 225, Replacement Part | | D167-32 | 89470 | 89476 | 89473 ^x | | | 27340 |
| 86-96 | 5.8L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | Y | Y | 0, 1, 38, 42, 225, Replacement Part | | D167-32 | 89420 | 89426 | 89423 ^x | | | 27340 |
| 86-96 | 5.8L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | Y | Y | 0, 4, 5, 38, 42, 225, Replacement Part | | D167-32 | 89421 | 86421 | 83421 ^x | | | 27340 |

FOOTNOTES

| | | |
|---|--|---|
| 0. T.E.M.S.TM Tubular Exhaust Manifold System. | 47. Some vehicles may encounter clutch shaft interference when cross shaft location is under or behind the driver's side rear exhaust port. Use #69092 without A.I.R. Use #69093 with A.I.R. Order Elite #69892. | 148. Must use Trans-Dapt motor mount kit #4686 & Turbo 350 transmission with 168 tooth flywheel. |
| 1. Without smog injection or injection heads. | 48. Will not fit torsion bar suspension. | 149. Must use Trans-Dapt mount #4592. |
| 2. 3 tube design. | 50. Iron Duke Pontiac 2.5 Liter. | 151. Must use mini-starter. (CHEVY: Powermaster #9500 or equivalent; MOPAR: Powermaster 9533 or equivalent) |
| 3. Front motor mounts only. | 51. Under chassis exit. | 160. Early chassis only. |
| 4. Includes parts necessary to retain emission devices. (50 State) | 103. Will fit with angle plug heads (Chevy aluminum only, L98). | 162. Firewall must be modified. |
| 5. With A.I.R. system. | 106. Will not fit power brakes. | 163. Center bellhousing subframe must be removed/maximum ground clearance. |
| 6. Modification to stock exhaust required to retain catalytic converter. | 110. Will not fit E.F.I. | 166. Will not fit multi-shock absorbers (factory or aftermarket installations). |
| 13. A-type engine only (Will fit with in line port pattern only). | 112. Must use all factory BB Chevy hardware & mounts. | 209. Must use Trans-Dapt kit #4100. |
| 14. TAILSHAFT STYLE Crossmember only. Not bellhousing style crossmember | 121. Must modify rotary A/C bracket. | 210. Must use Trans-Dapt kit #4696. |
| 22. Fits standard 429-460 heads only. | 124. Will fit E.F.I. with E.G.R. | 212. Elite replacement gasket #27520. |
| 25. Engine swap, all parts must be factory stock. | 126. Must use Trans-Dapt mount kit #9736. | 213. Elite replacement gasket #27550. |
| 26. '70 or later only- LARGE Piston A/C compressors require A/C bracket #20110, SMALL compressors require modification to stock bracket | 127. Late model chassis. Engine offset to passenger side of vehicle. | 214. Elite replacement gasket # 27340. |
| 27. Power steering bracket #20120 required. | 130. Must use Trans-Dapt engine swap motor mount #4690. | 216. Crew cab chassis only. |
| 30. Dog leg port only. | 131. Chevy engine. | 223. Right & Left flat 3-bolt flange connector to stock Y-pipe. |
| 34. For manual transmission use clutch cable bracket #20130. | 132. Hydraulic clutch only. | 225. Throttle body spacer available. Turn to pages 48-51 for options. |
| 35. One tube around frame each side. | 133. Will not fit Hydraulic clutch on '85-91 models. | 226. Heritage model only. |
| 38. 16 gauge tubing. | 134. Dual outlet. | 227. Will not fit 999 transmission. |
| 41. Fenderwell exit. | 138. Will not fit camper special or vehicles equipped with front sway bar. | 228. Will not work with lift kits. |
| 42. Square port headers. | 139. Must use 1975 and later model clutch linkage located at rear of engine. | 229. Engine Swap Headers |
| 44. Will not fit Dana 60 front differential. | 141. Will not fit vehicles with starter solenoid located on top of starter. | 230. This model is recommended for use with suspension lift kits. |
| 45. Not legal for sale or use in California on pollution controlled motor vehicles. | 144. Complete w/ Y-Pipe to single catalytic converter | 231. Engine swap mounts available. See pages 88-97 for options |
| 46. Will not fit factory V-8 installation. | 146. Will not fit F-Series Super Duty chassis cabs, utility, stake bed, etc. | 235. No power options. |
| | 147. Must use Trans-Dapt Performance motor mount kit #9906. | 239. Not for Powerglide. |

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 19) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|--|------------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|--|-------------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |
| FORD 2WD (CONTINUED) | | | | | | | | | | | | | | | | | | |
| F-150, F-250, F350 [LIGHT DUTY] | | | | | | | | | | | | | | | | | | |
| 83-87 | 460 (7.5L) | LONG | 1-3/4" | 3" | Y | Y | Y | N | N | N | 1, 4, 6, 110 | D167-27 | 89280 | 89286 | 89283* | | | 27770 |
| 83-87 | 460 (7.5L) | LONG | 1-3/4" | 3" | Y | Y | N | N | N | Y | 1, 6, 45, 110, 141 | ▲ | 89340 | 89346 | 89343 | 89348 | 83348 | 27770 |
| 88-92 | 460 (7.5L) | MID | 1-3/4" | 3" | Y | Y | Y | N | N | N | 1, 6, 38, 45, 124, 146, 225 | ▲ | 89460 | 89466 | 89463 | 89468 | 83468 | 27680 |
| 88-93 | 460 (7.5L) | MID | 1-3/4" | 3" | Y | Y | Y | N | N | N | 0, 1, 144, 225, EFI Models, Repl. Part | D167-32 | 89510 | 89516 | 89513* | | | 27680 |
| 94-97 | 460 (7.5L) | MID | 1-3/4" | 3" | Y | Y | Y | N | N | N | 0, 5, 144, 225, EFI Models, Repl. Part | D167-32 | 89511 | 86511 | 83511* | | | 27680 |
| 97-04 | 4.6L (2V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 38, 225, 226 Replacement Part | D167-32 | 89490 | 89496 | 89493* | | | 27450 |
| 97-03 | 5.4L (2V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 38, 225, Replacement Part | D167-32 (99-04 only) | 89600 | 89606 | 89603* | | | 27450 |
| 97-03 | 5.4L (2V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 38, 225, Replacement Part | D167-32 (99-04 only) | 82600 | 82606 | 82603* | | | 27450 |
| 99-04 | 6.8L (V10) | MID | 1-1/2" | Stock | Y | Y | Y | N | N | N | 0, 144, 225, Replacement, No EGR | D167-32 | 89660 | 89666 | 89663* | | | |
| F150 (ONLY) | | | | | | | | | | | | | | | | | | |
| 04-10 | 5.4L (3V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 38, 225, Replacement Part | D167-32 (Thru-09) | 82630 | 82636 | 82633* | | | 27640 |
| EXPEDITION | | | | | | | | | | | | | | | | | | |
| 97-02 | 4.6L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 160, 225, Replacement Part | D167-32 | 89490 | 89496 | 89493* | | | 27450 |
| 97-03 | 5.4L (2V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 160, 225, Replacement Part | D167-32 (thru 02) | 89600 | 89606 | 89603* | | | 27450 |
| 97-03 | 5.4L (2V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 160, 225, Replacement Part | D167-32 (thru 02) | 82600 | 82606 | 82603* | | | 27450 |
| 04-10 | 5.4L (3V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 38, 225, Replacement Part | ▲ | 82630 | 82636 | 82633* | | | 27640 |
| RANGER | | | | | | | | | | | | | | | | | | |
| 84-88 | 2.3L | LONG | 1-1/2" | 2-1/2" | Y | Y | N/A | Y | N/A | Y | 1, 6, 45 | ▲ | 89370 | 89376 | 89373 | | | 27760 |
| 93-94 | 4.0L V6 | MID | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N/A | Y | 0, 1, 4, 144, Dual O2 sensor only | D167-32 | 89400 | 89406 | 89403* | | | 27730 |
| EXPLORER [SPORT-TRAC] | | | | | | | | | | | | | | | | | | |
| 93-96 | 4.0L V6 | MID | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N/A | Y | 0, 1, 4, 144, Dual O2 sensor only | D167-32 | 89400 | 89406 | 89403* | | | 27730 |

| | | | | | | | | | | | | | | | | | | |
|-------------------|------------|-----|--------|--------|---|---|-----|---|-----|---|-------------------|---|-------|-------|-------|--|--|-------|
| TOYOTA 2WD | | | | | | | | | | | | | | | | | | |
| Pick-Up | | | | | | | | | | | | | | | | | | |
| 75-88 | 20R,22R | MID | 1-1/2" | 2-1/2" | Y | Y | N/A | Y | N/A | Y | 1, 6, 38, 45, 110 | ▲ | 39400 | 39406 | 39403 | | | 27610 |
| 85-88 | 22RE (EFI) | MID | 1-1/2" | 2-1/2" | Y | Y | N/A | Y | N/A | Y | 6, 38, 45 | ▲ | 39490 | 39496 | 39493 | | | 27610 |

4 WHEEL DRIVE TRUCKS & SUVS

| | | | | | | | | | | | | | | | | | | |
|-------------------------|---------|------|--------|--------|---|---|---|---|---|---|------------------------------|---|-------|-------|-------|-------|-------|-------|
| AMC JEEP 4WD | | | | | | | | | | | | | | | | | | |
| CHEROKEE | | | | | | | | | | | | | | | | | | |
| 74-79 | 304-401 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 30, 45 | ▲ | 99240 | 99246 | 99243 | | | 27850 |
| 80-85 | 360 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 30, 45 | ▲ | 99250 | 99256 | 99253 | | | 27850 |
| WAGONEER | | | | | | | | | | | | | | | | | | |
| 71-79 | 304-401 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 30, 45 | ▲ | 99240 | 99246 | 99243 | | | 27850 |
| 80-90 | 360 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 30, 45 | ▲ | 99250 | 99256 | 99253 | | | 27850 |
| Pick-Up | | | | | | | | | | | | | | | | | | |
| 71-79 | 304-401 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 30, 45 | ▲ | 99240 | 99246 | 99243 | | | 27850 |
| 80-88 | 360 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 30, 45 | ▲ | 99250 | 99256 | 99253 | | | 27850 |
| CJ-5, CJ-6, CJ-7 | | | | | | | | | | | | | | | | | | |
| 65-71 | 225 V6 | LONG | 1-1/2" | 2-1/2" | | | Y | N | N | Y | 1, 6, 41, 45 (Dauntless 225) | ▲ | 69420 | 69426 | 69423 | | | 27140 |
| 80-83 | 4 Cyl | LONG | 1-1/2" | 2-1/2" | N | Y | N | N | N | Y | 1, 6, 45, 50 | ▲ | 99410 | 99416 | 99413 | | | 27960 |
| 72-86 | 232-258 | LONG | 1-1/2" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 134 | ▲ | 99600 | 99606 | 99603 | | | 27820 |
| 72-86 | 232-258 | LONG | 1-1/2" | 2-1/2" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 6 into 1 | ▲ | 99610 | 99616 | 99613 | | | 27820 |
| 72-86 | 304-401 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 30, 41, 45 | ▲ | 99190 | 99196 | 99193 | 99198 | 93198 | 27850 |
| 72-86 | 304-401 | LONG | 1-5/8" | 3" | Y | Y | N | N | N | Y | 1, 6, 30, 45, 51, 227 | ▲ | 99200 | 99206 | 99203 | 99208 | 93208 | 27850 |
| 76-86 | 283-400 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 1, 41, 45, 131, 209, 212 | ▲ | 69510 | 69516 | 69513 | 69518 | 63518 | 27500 |
| 72-86 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 51, 131, 212 | ▲ | 69670 | 69676 | 69673 | 69678 | 63678 | 27500 |
| WRANGLER | | | | | | | | | | | | | | | | | | |
| 87-95 | 283-400 | MID | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N | Y | 1,6,45,51,103,212 (Chevy V8) | ▲ | 69640 | 69646 | 69643 | 69648 | 63343 | 27500 |

4WD TRUCK & SUV STREET HEDDERS

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 19) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|---|-------------------------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|--|-------------------------|-----------------------|------------|--------------------|---------------------------|--------------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |
| CHEVROLET & GMC 4WD | | | | | | | | | | | | | | | | | | |
| 1/2 & 3/4 Ton Pick-up Only [1500-2500] | | | | | | | | | | | | | | | | | | |
| 63-79 | 230-292 | LONG | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N | Y | 1, 6, 45, 134, (Inline 6 Cyl) | ▲ | 69310 | 69316 | 69313 | | | 27840 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 121, 160, 212, 230 (Early Chassis) | ▲ | 69230 | 69236 | 69233 | 69830 | 63830 | 27500 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 121, 160, 212, 230 (Early Chassis) | ▲ | 62230 | 62236 | 62233 | | | 27520 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 4, 5, 6, 121, 160, 212, 230 | ■ D167-33 | 69231 | 66231 | 63133 ^x | 69831 | 63831 ^x | 27500 |
| 67-81 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 4, 6, 121, 160, 212, 230 | ● D167-33 | 69237 | 66237 | 63337 ^x | 69837 | 63837 ^x | 27500 |
| 68-91 | 396-454 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 112, 139, 213 (3/4 Ton) | ▲ | 69110 | 69116 | 69113 | 69820 | 63820 | 27530 |
| 68-91 | 396-454 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 112, 139, 213 (3/4 Ton) | ▲ | 62820 | 62826 | 62823 | | | 27550 |
| 68-87 | 396-454 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 4, 5, 6, 112, 139, 213 (3/4 Ton) | ■ D167-33 | 69111 | 66111 | 63111 ^x | 69821 | 63821 ^x | 27530 |
| 68-86 | 396-454 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 4, 6, 112, 139, 213 (3/4 Ton) | ● D167-33 | 69117 | 66117 | 63117 ^x | 69827 | 63827 ^x | 27530 |
| 67-82 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 4, 6, 103, 121, 212 | ● D167-9, D167-27 | 69097 | 66097 | 63393 ^x | 69897 | 63897 ^x | 27500 |
| 67-87 | 283-400 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 1, 6, 45, 103, 121, 160 | ▲ | 69080 | 69086 | 69083 | 69088 | 63088 | 27560 |
| 67-87 | 283-400 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160, 212 | ▲ | 69090 | 69096 | 63093 | 69890 | 63890 | 27500 |
| 67-87 | 283-400 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160, 212 | ▲ | 62090 | 62096 | 62093 | | | 27520 |
| 67-87 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 103, 121, 160, 212, 225 ④ | ▲ | 69092 | 66092 | 63092 | 69892 | 63892 | 27500 |
| 67-87 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 4, 5, 6, 47, 121, 160, 212 | ▲ D167-33 | 69093 | 66093 | 69333 ^x | 69893 | 63893 ^x | 27500 |
| 67-91 | 283-400 D-Port | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160, 225 D-port | ▲ | 69099 | 66099 | 63099 | | | 27690 |
| 67-87 | 283-400 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | 47 | 4, 5, 6, 103, 121, 160, 212 | ■ D167-33 | 69091 | 66091 | 63091 ^x | 69891 | 63891 ^x | 27500 |
| 82-86 | 396-454 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 4, 6, 160, 213 (3/4 Ton) | ■ D167-33 | 69287 | 66287 | 63287 ^x | | | 27530 |
| 67-87 | 396-454 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 160, 213 (3/4 ton) | ▲ | 69280 | 69286 | 69283 | | | 27530 |
| 82-87 | 396-454 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 4, 5, 6, 160 (3/4 Ton) | ■ D167-33 | 69281 | 61286 | 63281 ^x | | | 27530 |
| 88-98 | 5.0, 5.7L (1/2-3/4 Ton) | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 121, 127, 225, No Y-Pipe ④ | ▲ | 69430 | 69436 | 69433 | | | 27520 |
| 88-95 | 5.0, 5.7L | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 0, 1, 4, 121, 144, 127, 225 ④ | ■ D167-29 | 69470 | 69476 | 69473 ^x | | | 27520 |
| 88-95 | 5.0, 5.7L | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 0, 4, 5, 121, 144, 127, 225 ④ | ■ D167-29 | 69471 | 61476 | 63471 ^x | | | 27520 |

1/2, 3/4, AND 1 Ton Pick-Ups [1500-3500] AVALANCHE, SIERRA, SILVERADO, CADILLAC ESCALADE EXT

| | | | | | | | | | | | | | | | | | | |
|-------|--------------|------|--------|----|---|---|---|---|---|---|------------------------------|-----------|-------|-------|--------------------|-------|--------------------|-------|
| 67-91 | 7.4L (1 ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 160, 225 | ▲ | 69380 | 69386 | 69383 | | | 27530 |
| 67-91 | 7.4L (1 ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 5, 6, 160, 2225 | ▲ D167-33 | 69381 | 66381 | 63381 ^x | | | 27530 |
| 88-95 | 5.0, 5.7L | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 121, 127, 212, 225 | ▲ | 69440 | 69446 | 69443 | 69840 | 63840 | 27500 |
| 88-95 | 5.0, 5.7L | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 5, 6, 121, 127, 212, 225 | ■ D167-33 | 69441 | 61446 | 63441 ^x | 69841 | 63841 ^x | 27500 |

④ 4x4, Manual transmission models with hydraulic clutch. Does not work with slave cylinder.

FOOTNOTES

| | | |
|---|--|---|
| 0. T.E.M.S.T.M Tubular Exhaust Manifold System. | 47. Some vehicles may encounter clutch shaft interference when cross shaft location is under or behind the driver's side rear exhaust port. Use #69092 without A.I.R. Use #69093 with A.I.R. Order Elite #69892. | 148. Must use Trans-Dapt motor mount kit #4686 & Turbo 350 transmission with 168 tooth flywheel. |
| 1. Without smog injection or injection heads. | 48. Will not fit torsion bar suspension. | 149. Must use Trans-Dapt mount #4592. |
| 2. 3 tube design. | 50. Iron Duke Pontiac 2.5 Liter. | 151. Must use mini-starter. (CHEVY: Powermaster #9500 or equivalent; MOPAR: Powermaster 9533 or equivalent) |
| 3. Front motor mounts only. | 51. Under chassis exit. | 160. Early chassis only. |
| 4. Includes parts necessary to retain emission devices. (50 State) | 103. Will fit with angle plug heads (Chevy aluminum only, L98). | 162. Firewall must be modified. |
| 5. With A.I.R. system. | 106. Will not fit power brakes. | 163. Center bellhousing subframe must be removed/maximum ground clearance. |
| 6. Modification to stock exhaust required to retain catalytic converter. | 110. Will not fit E.F.I. | 166. Will not fit multi-shock absorbers (factory or aftermarket installations). |
| 13. A-type engine only (Will fit with in line port pattern only). | 112. Must use all factory BB Chevy hardware & mounts. | 209. Must use Trans-Dapt kit #4100. |
| 14. TAILSHAFT STYLE Crossmember only. Not bellhousing style crossmember | 121. Must modify rotary A/C bracket. | 210. Must use Trans-Dapt kit #4696. |
| 22. Fits standard 429-460 heads only. | 124. Will fit E.F.I. with E.G.R. | 212. Elite replacement gasket #27520. |
| 25. Engine swap, all parts must be factory stock. | 126. Must use Trans-Dapt mount kit #9736. | 213. Elite replacement gasket #27550. |
| 26. '70 or later only- LARGE Piston A/C compressors require A/C bracket #20110. SMALL compressors require modification to stock bracket | 127. Late model chassis. Engine offset to passenger side of vehicle. | 214. Elite replacement gasket # 27340. |
| 27. Power steering bracket #20120 required. | 130. Must use Trans-Dapt engine swap motor mount #4690. | 216. Crew cab chassis only. |
| 30. Dog leg port only. | 131. Chevy engine. | 223. Right & Left flat 3-bolt flange connector to stock Y-pipe. |
| 34. For manual transmission use clutch cable bracket #20130. | 132. Hydraulic clutch only. | 225. Throttle body spacer available. Turn to pages 48-51 for options. |
| 35. One tube around frame each side. | 133. Will not fit Hydraulic clutch on '85-91 models. | 226. Heritage model only. |
| 38. 16 gauge tubing. | 134. Dual outlet. | 227. Will not fit 999 transmission. |
| 41. Fenderwell exit. | 138. Will not fit camper special or vehicles equipped with front sway bar. | 228. Will not work with lift kits. |
| 42. Square port headers. | 139. Must use 1975 and later model clutch linkage located at rear of engine. | 229. Engine Swap Headers |
| 44. Will not fit Dana 60 front differential. | 141. Will not fit vehicles with starter solenoid located on top of starter. | 230. This model is recommended for use with suspension lift kits. |
| 45. Not legal for sale or use in California on pollution controlled motor vehicles. | 144. Complete w/ Y-Pipe to single catalytic converter | 231. Engine swap models available. See pages 88-97 for options |
| 46. Will not fit factory V-8 installation. | 146. Will not fit F-Series Super Duty chassis cabs, utility, stake bed, etc. | 235. No power options. |
| | 147. Must use Trans-Dapt Performance motor mount kit #9906. | 239. Not for Powerglide. |

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 19) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|------|--------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|-----------------------|-------------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |

CHEVROLET & GMC 4WD (CONTINUED)

BLUE SHADING=STAINLESS | RED=NEW #s

1/2, 3/4, AND 1 Ton Pick-Ups [1500-3500] AVALANCHE, SIERRA, SILVERADO, CADILLAC ESCALADE EXT (CONTINUED)

| | | | | | | | | | | | | | | | | | | |
|-------|--------------------|-------|--------|-------|---|---|---|---|-----|---|---------------------------------------|---|-------------------|--------|--------|--------|--|-------|
| 88-95 | 7.4L (3/4 - 1 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | N | N | Y | 1, 6, 45, 127, 213, 225 | ▲ | 69390 | 69396 | 69393 | | | 27530 |
| 88-95 | 7.4L (3/4 - 1 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | N | N | Y | 5, 6, 127, 213, 225 | | D167-33 | 69391 | 66391 | 63391* | | 27530 |
| 92-95 | 7.4L (3/4 - 1 Ton) | MID | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 0, 1, 4, 38, 127, 144, 225 | | D167-29, D167-33 | 69570 | 69576 | 69573* | | 27550 |
| 92-95 | 7.4L (3/4 - 1 Ton) | MID | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 0, 4, 5, 38, 127, 144, 225 | | D167-29, D167-33 | 69571 | 66571 | 63571* | | 27550 |
| 96-00 | 5.7L Vortec | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, Replacement Part | | D167-33 | 69650 | 69656 | 69653* | | 27520 |
| 96-00 | 5.7L Vortec | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, Repl. Part w/ A.I.R. | | D167-33 | 69651 | 66651 | 63651* | | 27520 |
| 99-03 | 4.8, 5.3, 6.0L | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, Repl. Part w/ E.G.R. | | D167-31 | 69680 | 69686 | 69683* | | 27470 |
| 99-03 | 4.8, 5.3L | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, Repl. Part w/ E.G.R. & A.I.R. | | D167-31 | 69681 | 66681 | 63681* | | 27470 |
| 01-07 | 4.8, 5.3, 6.0L | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N/A | Y | 223, Repl. Part w/ & w/o E.G.R. | ⚡ | D167-31 (Thru-06) | 69690† | 69696† | 69693† | | 27470 |
| 01-06 | 8.1L | SHORT | 1-3/4" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, Repl. Part (3/4-1 Ton) | | D167-33 | 62700 | 62706 | 62703* | | 27550 |

FULL-SIZE BLAZER / JIMMY [K-5]

| | | | | | | | | | | | | | | | | | | | |
|-------|---------|------|--------|----|----|---|---|---|---|----|--------------------------------------|---|---------------------------|-------|--------|--------|-------|--------|-------|
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | Y | N | 1, 6, 45, 47, 121, 160, 212, 230 | ▲ | | 69230 | 69236 | 69233 | 69830 | 63830 | 27500 |
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | Y | N | 1, 6, 45, 47, 121, 160, 212, 230 | ▲ | | 62230 | 62236 | 62233 | | | 27520 |
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | Y | N | 4, 5, 6, 45, 47, 121, 160, 212, 230 | ■ | D167-9, D167-27 (Thru-81) | 69231 | 66231 | 63133* | 69831 | 63831* | 27500 |
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | Y | N | 1, 4, 6, 45, 47, 121, 212, 230 | ● | D167-9, D167-27 (Thru-81) | 69237 | 66237 | 63337* | 69837 | 63837* | 27500 |
| 69-91 | 283-400 | LONG | 1-3/4" | 3" | 26 | Y | Y | Y | N | N | 1, 6, 45, 103, 121, 160, 225 | ▲ | | 69080 | 69086 | 69083 | 69088 | 63088 | 27560 |
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160, 212, 225 | ▲ | | 69090 | 69096 | 63093 | 69890 | 63890 | 27500 |
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160, 212, 225 | ▲ | | 62090 | 62096 | 62093 | | | 27520 |
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 103, 121, 160, 212, 225 ④ | ▲ | | 69092 | 66092 | 63092 | 69892 | 63892 | 27500 |
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 4, 5, 6, 45, 47, 121, 160, 212 | ■ | D167-33 (Thru-87) | 69093 | 66093 | 69333* | 69893 | 63893* | 27500 |
| 69-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160, 225 D-port | ▲ | | 69099 | 66099 | 63099 | | | 27690 |
| 82-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 4, 5, 6, 45, 103, 121, 160, 212, 225 | | D167-33 (Thru-87) | 69091 | 66091 | 63091* | 69891 | 63891* | 27500 |
| 69-82 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 4, 6, 103, 121, 212 | ● | D167-33 | 69097 | 66097 | 63393* | 69897 | 63897* | 27500 |
| 69-91 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 112, 139, 160, 213, 229 | ▲ | | 69110 | 69116 | 69113 | 69820 | 63820 | 27530 |
| 69-91 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 112, 139, 160, 213, 229 | ▲ | | 62820 | 62826 | 62823 | | | 27550 |
| 69-87 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 4, 5, 6, 112, 139, 213, 229 | ■ | D 167-33 | 69111 | 66111 | 63111* | 69821 | 63821* | 27530 |
| 69-86 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 4, 6, 112, 139, 213, 229 | ● | D167-33 | 69117 | 66117 | 63117* | 69827 | 63827* | 27530 |
| 82-86 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 160, 225, 229 | ▲ | | 69280 | 69286 | 69283 | | | 27530 |
| 82-86 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 4, 5, 6, 45, 160, 225, 229 | ● | D167-10 | 69281 | 61286* | 63281* | | | 27530 |
| 82-86 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 4, 6, 45, 229 | ● | D167-10, D167-27 | 69287 | 66287 | 63287* | | | 27530 |

S-10/S-15 Pick-Up, S-10 BLAZER, S-15 JIMMY, SONOMA

| | | | | | | | | | | | | | | | | | | | |
|-------|---------|------|--------|--------|---|---|---|---|---|---|---------------------------|---|--|-------|-------|-------|--|--|-------|
| 82-88 | 2.8L | LONG | 1-1/2" | 2-1/2" | Y | Y | N | N | N | Y | 1, 6, 45 | ▲ | | 69370 | 69376 | 69373 | | | 27350 |
| 88-93 | 4.3l | LONG | 1-1/2" | 2-1/2" | Y | Y | Y | N | N | Y | 1, 6, 45, 225, Chevy Only | ▲ | | 69410 | 69416 | 69413 | | | 27670 |
| 82-00 | 283-400 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | Y | 45, 51, 228 | ▲ | | 69550 | 69556 | 69553 | | | 27500 |

1500-2500 SUBURBAN

| | | | | | | | | | | | | | | | | | | | |
|-------|---------|------|--------|----|----|---|---|---|---|----|-------------------------------------|---|------------------|-------|-------|--------|--------|--------|-------|
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | Y | Y | 1, 6, 45, 47, 121, 160, 212, 230 | ■ | | 69230 | 69236 | 69233 | 69830 | 63830 | 27500 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | Y | Y | 1, 6, 45, 47, 121, 160, 212, 230 | ■ | | 62230 | 62236 | 62233 | | | 27520 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | Y | Y | 4, 5, 6, 45, 47, 121, 160, 212, 230 | ■ | D167-27(Thru-81) | 69231 | 66231 | 63133* | 69831* | 63831* | 27500 |
| 67-81 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | Y | Y | 1, 4, 6, 45, 47, 121, 212, 230 | ● | D167-27(Thru-81) | 69237 | 66237 | 63337* | 69837* | 63837* | 27500 |
| 67-91 | 283-400 | LONG | 1-3/4" | 3" | 26 | Y | Y | Y | N | N | 1, 6, 45, 121, 160, 225 | ▲ | | 69080 | 69086 | 69083 | 69088 | 63088 | 27560 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 121, 212, 160, 225 | ▲ | | 69090 | 69096 | 63093 | 69890 | 63890 | 27500 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 121, 212, 160, 225 | ▲ | | 62090 | 62096 | 62093 | | | 27520 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | Y | 1, 6, 45, 103, 121, 160, 212, 225 | ▲ | | 69092 | 66092 | 63092 | 69892 | 63892 | 27500 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 4, 5, 6, 45, 47, 121, 160, 212 | ■ | D167-33(Thru-87) | 69093 | 66093 | 69333* | 69893 | 63893* | 27500 |

⚡ Models without E.G.R. Must use block-off plate.

④ 4x4, Manual transmission models with hydraulic clutch. Does not work with slave cylinder.

4WD TRUCK & SUV STREET HEDDERS

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 19) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|------|--------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|-----------------------|-------------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |

CHEVROLET & GMC 4WD (CONTINUED)

BLUE SHADING=STAINLESS | RED=NEW #s

SUBURBAN [1500-2500] (CONTINUED)

| | | | | | | | | | | | | | | | | | | |
|-------|-------------------|------|--------|----|----|---|---|---|---|----|-----------------------------------|---------------------|-------|--------------------|--------------------|-------|--------------------|-------|
| 67-91 | 283-400 D-Port | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 6, 45, 103, 121, 160, 225 | ▲ | 69099 | 66099 | 63099 | | | 27690 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 4, 5, 45, 121, 160, 212, 225 | D167-33 (Thru-87) | 69091 | 66091 | 63091 ^x | 69891 | 63891 ^x | 27500 |
| 67-82 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | 47 | 1, 4, 6, 103, 121, 212 | ● D167-9, D167-27 | 69097 | 66097 | 63393 ^x | 69897 | 63897 ^x | 27500 |
| 68-91 | 396-502 (3/4 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 112, 139, 160, 213, 225 | ▲ | 69110 | 69116 | 69113 | 69820 | 63820 | 27530 |
| 68-91 | 396-502 (3/4 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 112, 139, 160, 213, 225 | ▲ | 62820 | 62826 | 62823 | | | 27550 |
| 68-91 | 396-502 (3/4 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 4, 5, 6, 112, 139, 160, 213, 225 | ■ D167-33 (Thru-87) | 69111 | 66111 | 63111 ^x | 69821 | 63821 ^x | 27530 |
| 68-86 | 396-502 (3/4 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 4, 6, 112, 139, 160, 213 | ● D167-33 | 69117 | 66117 | 63117 ^x | 69827 | 63827 ^x | 27530 |
| 68-91 | 396-502 (3/4 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 45, 213, 225 | ▲ | 69280 | 69286 | 69283 | | | 27530 |
| 82-86 | 396-502 (3/4 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 4, 5, 6, 45, 213, 225 | D167-10 | 69281 | 61286 ^x | 63281 ^x | | | 27530 |
| 82-86 | 396-502 (3/4 Ton) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 4, 6, 45 | D167-10, D167-27 | 69287 | 66287 | 63287 ^x | | | 27530 |

SUBURBAN, TAHOE, DENALI, YUKON, XL, CADILLAC ESCALADE & ESV [1500-2500]

| | | | | | | | | | | | | | | | | | | |
|-------|--------------------------|-------|--------|-------|---|---|---|---|-----|---|---------------------------------------|---------------------|--------------------|--------------------|--------------------|--|--|-------|
| 92-98 | 5.0, 5.7L (1/2-3/4 Ton) | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 45, 121, 127, 225, No Y-Pipe | ▲ | 69430 | 69436 | 69433 | | | 27520 |
| 92-95 | 5.0, 5.7 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 0, 1, 4, 38, 121, 127, 144, 225 | D167-33 | 69470 | 69476 | 69473 ^x | | | 27520 |
| 92-95 | 5.0, 5.7 | MID | 1-5/8" | 3" | Y | Y | Y | Y | N | Y | 0, 4, 5, 38, 121, 127, 144, 225 | D167-33 | 69471 | 61476 | 63471 ^x | | | 27520 |
| 96-00 | 5.7L Vortec | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, w/ E.G.R. | D167-33 | 69650 | 69656 | 69653 ^x | | | 27520 |
| 96-00 | 5.7L Vortec | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, w/ E.G.R. & A.I.R. | D167-33 | 69651 | 66651 | 63651 ^x | | | 27520 |
| 99-03 | 4.8, 5.3, 6.0L | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N | Y | 0, 225, w/ E.G.R. | D167-31 | 69680 | 69686 | 69683 ^x | | | 27470 |
| 99-03 | 4.8, 5.3, 6.0L (1/2 Ton) | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, Repl. Part w/ E.G.R. & A.I.R. | D167-31 | 69681 | 66681 | 63681 ^x | | | 27470 |
| 99-07 | 4.8, 5.3L | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N/A | Y | 0, 225, Repl. Part w/ & w/o E.G.R. | ⊕ D167-31 (Thru-06) | 69690 [†] | 69696 [†] | 69693 [†] | | | 27470 |
| 88-95 | 7.4L (3/4 Ton) | MID | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 0, 1, 4, 38, 121, 127, 144, 225 | D167-29 | 69570 | 69576 | 69573 ^x | | | 27550 |
| 88-95 | 7.4L (3/4 Ton) | MID | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 0, 4, 5, 38, 121, 127, 144, 225 | D167-33 | 69571 | 66571 | 63571 ^x | | | 27550 |

⊕

FOOTNOTES

| | | |
|---|--|---|
| 0. T.E.M.S.TM Tubular Exhaust Manifold System. | 47. Some vehicles may encounter clutch shaft interference when cross shaft location is under or behind the driver's side rear exhaust port. Use #69092 without A.I.R. Use #69093 with A.I.R. Order Elite #69892. | 148. Must use Trans-Dapt motor mount kit #4686 & Turbo 350 transmission with 168 tooth flywheel. |
| 1. Without smog injection or injection heads. | 48. Will not fit torsion bar suspension. | 149. Must use Trans-Dapt mount #4592. |
| 2. 3 tube design. | 50. Iron Duke Pontiac 2.5 Liter. | 151. Must use mini-starter. (CHEVY: Powermaster #9500 or equivalent; MOPAR: Powermaster 9533 or equivalent) |
| 3. Front motor mounts only. | 51. Under chassis exit. | 160. Early chassis only. |
| 4. Includes parts necessary to retain emission devices. (50 State) | 103. Will fit with angle plug heads (Chevy aluminum only, L98). | 162. Firewall must be modified. |
| 5. With A.I.R. system. | 106. Will not fit power brakes. | 163. Center bellhousing subframe must be removed/maximum ground clearance. |
| 6. Modification to stock exhaust required to retain catalytic converter. | 110. Will not fit E.F.I. | 166. Will not fit multi-shock absorbers (factory or aftermarket installations). |
| 13. A-type engine only (Will fit with in line port pattern only). | 112. Must use all factory BB Chevy hardware & mounts. | 209. Must use Trans-Dapt kit #4100. |
| 14. TAILSHAFT STYLE Crossmember only. Not bellhousing style crossmember | 121. Must modify rotary A/C bracket. | 210. Must use Trans-Dapt kit #4696. |
| 22. Fits standard 429-460 heads only. | 124. Will fit E.F.I. with E.G.R. | 212. Elite replacement gasket #27520. |
| 25. Engine swap, all parts must be factory stock. | 126. Must use Trans-Dapt mount kit #9736. | 213. Elite replacement gasket #27550. |
| 26. '70 or later only- LARGE Piston A/C compressors require A/C bracket #20110, SMALL compressors require modification to stock bracket | 127. Late model chassis. Engine offset to passenger side of vehicle. | 214. Elite replacement gasket # 27340. |
| 27. Power steering bracket #20120 required. | 130. Must use Trans-Dapt engine swap motor mount #4690. | 216. Crew cab chassis only. |
| 30. Dog leg port only. | 131. Chevy engine. | 223. Right & Left flat 3-bolt flange connector to stock Y-pipe. |
| 34. For manual transmission use clutch cable bracket #20130. | 132. Hydraulic clutch only. | 225. Throttle body spacer available. Turn to pages 48-51 for options. |
| 35. One tube around frame each side. | 133. Will not fit Hydraulic clutch on '85-91 models. | 226. Heritage model only. |
| 38. 16 gauge tubing. | 134. Dual outlet. | 227. Will not fit 999 transmission. |
| 41. Fenderwell exit. | 138. Will not fit camper special or vehicles equipped with front sway bar. | 228. Will not work with lift kits. |
| 42. Square port headers. | 139. Must use 1975 and later model clutch linkage located at rear of engine. | 229. Engine Swap Headers |
| 44. Will not fit Dana 60 front differential. | 141. Will not fit vehicles with starter solenoid located on top of starter. | 230. This model is recommended for use with suspension lift kits. |
| 45. Not legal for sale or use in California on pollution controlled motor vehicles. | 144. Complete w/ Y-Pipe to single catalytic converter | 231. Engine swap mounts available. See pages 88-97 for options |
| 46. Will not fit factory V-8 installation. | 146. Will not fit F-Series Super Duty chassis cabs, utility, stake bed, etc. | 235. No power options. |
| | 147. Must use Trans-Dapt Performance motor mount kit #9906. | 239. Not for Powerglide. |

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 19) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|--|----------------|------------|---------------|----------------|------------------|----------------|--------------|-------|--------|-------|---|----------------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | | | | | | | | | | | | |
| CHEVROLET & GMC 4WD (CONTINUED) | | | | | | | | | | | | | | | | | | |
| SUBURBAN, TAHOE, DENALI, YUKON, XL, CADILLAC ESCALADE & ESV [1500-2500] (CONTINUED) | | | | | | | | | | | | | | | | | | |
| 01-06 | 8.1L (3/4 Ton) | SHORT | 1-3/4" | Stock | Y | Y | Y | Y | N | Y | 0, 225 | D167-33 | 62700 | 62706 | 62703* | | | 27550 |
| HUMMER H2 | | | | | | | | | | | | | | | | | | |
| 02-06 | 6.0L | SHORT | 1-5/8" | Stock | Y | Y | Y | Y | N/A | Y | 0, 223, w/ & w/o E.G.R. | ⚡ D167-31 | 69690* | 69696* | 69693* | | | 27470 |
| DODGE 4WD | | | | | | | | | | | | | | | | | | |
| W-100-200 SERIES | | | | | | | | | | | | | | | | | | |
| 72-91 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45 | ● | 79170 | 79176 | 79173 | 79178 | 73178 | 27970 |
| 67-71 | 361-440 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 1, 6 | ● | 79250 | 79256 | 79253 | | | 27900 |
| 75-78 | 361-440 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 4, 6 | D167-10, D167-27 | 79250 | 79256 | 79253* | | | 27900 |
| RAMCHARGER & TRAILDUSTER | | | | | | | | | | | | | | | | | | |
| 72-91 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45 | ● | 79170 | 79176 | 79173 | 79178 | 73178 | 27970 |
| 74-78 | 361-440 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 4, 6 | ● D167-10, D167-27 | 79250 | 79256 | 79253* | | | 27900 |
| 1/2 & 3/4 Ton RAM Pick-Up [1500-2500] | | | | | | | | | | | | | | | | | | |
| 96-03 | 5.2, 5.9L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Replacement Part | D167-23 (Thru-02), D167-27 | 79540 | 79546 | 79543* | | | 27970 |
| 00-07 | 4.7L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Replacement Part | D167-25, D167-27 (Thru-02) | 79570 | 79576 | 79573* | | | 27990 |
| 03-07 | 5.7i Hemi | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Stock Repl., 1500 only Not for Mega Cab | ▲ | 79580 | 79586 | 79583 | | | 27490 |
| 03-07 | 5.7i Hemi | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Stock Repl., 1500 only Not for Mega Cab | ▲ | 72580 | 72586 | 72583 | | | 27490 |
| DAKOTA | | | | | | | | | | | | | | | | | | |
| 96-03 | 5.2, 5.9L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Replacement Part | D167-23 (Thru-02), D167-27 | 79540 | 79546 | 79543* | | | 27970 |
| 00-07 | 4.7L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Replacement Part | D167-25, D167-27 (Thru-02) | 79570 | 79576 | 79573* | | | 27990 |
| DURANGO | | | | | | | | | | | | | | | | | | |
| 98-03 | 5.9L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Replacement Part | D167-23 (Thru-02), D167-27 | 79540 | 79546 | 79543* | | | 27970 |
| 00-07 | 4.7L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, Replacement Part | D167-25, D167-27 (Thru-02) | 79570 | 79576 | 79573* | | | 27990 |
| FORD 4WD | | | | | | | | | | | | | | | | | | |
| BRONCO | | | | | | | | | | | | | | | | | | |
| 66-77 | 302 | LONG | 1-1/2" | 2-1/2" | Y | Y | Y | Y | Y | Y | 4, 6, 166 | ● D167-27 | 89410 | 89416 | 89413* | 89418* | 83418* | 27340 |
| 77-79 | 351-400M | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 6, 41, 45 | ▲ | 89360 | 89366 | 89363 | | | 27720 |
| 77 1/2-79 | 351-400m | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 4, 6, 44, 166 | D167-27 | 89210 | 89216 | 89213* | 89218* | 83218* | 27720 |
| 80-96 | 302 (5.0L) | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | N | 4, 6, 45, 225 | D167-27 | 89350 | 89356 | 89353* | 89358* | 83358* | 27340 |
| 82-96 | 351w (5.8L) | LONG | 1-1/2" | 3" | Y | Y | Y | N | N | Y | 1, 6, 44, 45, 214, 225, No E.G.R. | ▲ | 89270 | 89276 | 89273 | 89278 | 83278 | 27340 |
| 86-95 | 5.0L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 1, 225, Replacement Part | D167-32 | 89470 | 89476 | 89473* | | | 27340 |
| 86-96 | 5.8L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 1, 225, Replacement Part | D167-32 | 89420 | 89426 | 89423* | | | 27340 |
| 86-96 | 5.8L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 5, 225, Replacement Part | D167-32 | 89421 | 86421 | 83421* | | | 27340 |
| 1/2 Ton Pick-Up [ONLY] | | | | | | | | | | | | | | | | | | |
| 69-77 | 352-390 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 4, 6, 138, 166 | ● D167-27 | 89180 | 89186 | 89183* | | | 27740 |
| 1/2 & 3/4 Ton Pick-Up, F-150, F-250, F-350 [LIGHT DUTY ONLY] | | | | | | | | | | | | | | | | | | |
| 65-76 | 352-390 FE | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 4, 6, 138, 166 (3/4 - 1 Ton Only) | ● D167-27 | 89120 | 89126 | 89123* | 89830* | 89833* | 27740 |
| 77-79 | 351-400M | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 6, 41, 45 | ▲ | 89360 | 89366 | 89363 | | | 27720 |
| 77 1/2-79 | 351-400M | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 4, 6, 44, 166 | D167-27 | 89210 | 89216 | 89213 | 89218 | 83218 | 27720 |
| 80-96 | 302 (5.0L) | LONG | 1-1/2" | 3" | Y | Y | Y | Y | N | N | 4, 6, 45, 225 | D167-27 | 89350 | 89356 | 89353* | 89358* | 83358* | 27340 |
| 82-96 | 351w (5.8L) | LONG | 1-1/2" | 3" | Y | Y | Y | N | N | Y | 1, 6, 44, 45, 214, 225, No E.G.R. | ▲ | 89270 | 89276 | 89273 | 89278 | 83278 | 27340 |
| 80-85 | 351-400M | LONG | 1-5/8" | 3" | Y | Y | Y | Y | N | N | 4, 6, 45 | D167-27 | 89330 | 89336 | 89333* | | | 27720 |
| 86-96 | 5.0L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 1, 225, Replacement Part | D167-32 | 89470 | 89476 | 89473* | | | 27340 |
| 86-96 | 5.8L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 1, 225, Replacement Part | D167-32 | 89420 | 89426 | 89423* | | | 27340 |
| 86-96 | 5.8L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 5, 225, Replacement Part | D167-32 | 89421 | 86421 | 83421* | | | 27340 |
| 83-87 | 460 (7.5L) | LONG | 1-3/4" | 3" | Y | Y | Y | N | N | N | 4, 6, 45, 110 | D167-27 | 89280 | 89286 | 89283* | | | 27770 |

4WD TRUCK & SUV STREET HEDDERS

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE BELOW) | EMISSIONS (SEE PAGE 8) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|---|------------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|---------------------------------------|------------------------|-----------------------|------------|--------------------|---------------------------|-------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |
| FORD 4WD (CONTINUED) | | | | | | | | | | | | | | | | | | |
| 1/2 & 3/4 Ton Pick-Up, F-150, F-250, F-350 [LIGHT DUTY ONLY] (CONTINUED) | | | | | | | | | | | | | | | | | | |
| 83-87 | 460 (7.5L) | LONG | 1-3/4" | 3" | Y | Y | N | N | N | Y | 6, 45, 110, 141 | ▲ | 89340 | 89346 | 89343 | 89348 | 83348 | 27770 |
| 88-97 | 460 (7.5L) | MID | 1-3/4" | 3" | Y | Y | Y | N | N | N | 6, 45, 124, 146, 225 | ▲ | 89460 | 89466 | 89463 | 89468 | 83468 | 27680 |
| 88-97 | 460 (7.5L) | MID | 1-3/4" | 3" | Y | Y | Y | N | N | N | 0, 1, 124, 144, 225, Replacement Part | D167-32 | 89510 | 89516 | 89513 ^x | | | 27680 |
| 88-97 | 460 (7.5L) | MID | 1-3/4" | 3" | Y | Y | Y | N | N | N | 0, 5, 124, 144, 225, Replacement Part | D167-32 | 89511 | 86511 | 83511 ^x | | | 27680 |
| 97-04 | 4.6L (2V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, 226, Replacement Part | D167-32 | 89490 | 89496 | 89493 ^x | | | 27450 |
| 97-03 | 5.4L (2V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 225, 226, Replacement Part | D167-32 (98-03 only) | 89600 | 89606 | 89603 ^x | | | 27450 |
| 97-03 | 5.4L (2V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 38, 225, Replacement Part | D167-32 (98-03 only) | 82600 | 82606 | 82603 ^x | | | 27450 |
| F-150 [ONLY] | | | | | | | | | | | | | | | | | | |
| 04-10 | 5.4L (3V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 38, 225, Replacement Part | D167-32 (thru '09) | 82630 | 82636 | 82633 | | | 27640 |
| F-250, F-350 [LIGHT DUTY ONLY] | | | | | | | | | | | | | | | | | | |
| 99-04 | 6.8L (V10) | MID | 1-1/2" | 3" | Y | Y | Y | N | N | N | 0, 144, 225, Replacement, No EGR | D167-32 | 89660 | 89666 | 89663 ^x | | | |
| EXPEDITION | | | | | | | | | | | | | | | | | | |
| 97-02 | 4.6L | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 160, 225, Replacement Part | D167-32 | 89490 | 89496 | 89493 ^x | | | 27450 |
| 97-03 | 5.4L (2V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 38, 225, Replacement Part | D167-32 (thru '02) | 89600 | 89606 | 89603 ^x | | | 27450 |
| 97-03 | 5.4L (2V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 38, 225, Replacement Part | D167-32 (thru '02) | 82600 | 82606 | 82603 ^x | | | 27450 |
| 04-10 | 5.4L (3V) | SHORT | 1-1/2" | Stock | Y | Y | Y | Y | N | Y | 0, 38, 225, Replacement Part | ▲ | 82630 | 82636 | 82633 | | | 27640 |
| RANGER | | | | | | | | | | | | | | | | | | |
| 93-94 | 4.0L V6 | MID | 1-1/2" | 2-1/2" | Y | Y | Y | Y | NA | Y | 1, 4, 144, Dual O2 sensor models only | D167-32 | 89400 | 89406 | 89403 ^x | | | 27730 |
| EXPLORER | | | | | | | | | | | | | | | | | | |
| 93-95 | 4.0L V6 | MID | 1-1/2" | Stock | Y | Y | Y | Y | NA | Y | 1, 4, 144, Dual O2 sensor models only | D167-32 | 89400 | 89406 | 89403 ^x | | | 27730 |
| SUZUKI 4WD | | | | | | | | | | | | | | | | | | |
| SAMURAI | | | | | | | | | | | | | | | | | | |
| 86-88 | 1.3L | MID | 1-1/2" | 2-1/2" | N | N | N | Y | N | Y | 1, 38, 45 | ▲ | 39500 | 39506 | 39503 | | | 27630 |
| TOYOTA 4WD | | | | | | | | | | | | | | | | | | |
| Pick-Up | | | | | | | | | | | | | | | | | | |
| 75-88 | 20, 22R | MID | 1-1/2" | 2-1/2" | Y | Y | N/A | Y | N/A | Y | 1, 6, 38, 45, 110 | ▲ | 39400 | 39406 | 39403 | | | 27610 |
| 85-88 | 22re (EFI) | MID | 1-1/2" | 2-1/2" | Y | Y | N/A | Y | N/A | Y | 1, 6, 38, 45 | ▲ | 39490 | 39496 | 39493 | | | 27610 |

FOOTNOTES

| | | |
|---|--|---|
| 0. T.E.M.S.T.M Tubular Exhaust Manifold System. | 47. Some vehicles may encounter clutch shaft interference when cross shaft location is under or behind the driver's side rear exhaust port. Use #69092 without A.I.R. Use #69093 with A.I.R. Order Elite #69892. | 148. Must use Trans-Dapt motor mount kit #4686 & Turbo 350 transmission with 168 tooth flywheel. |
| 1. Without smog injection or injection heads. | 48. Will not fit torsion bar suspension. | 149. Must use Trans-Dapt mount #4592. |
| 2. 3 tube design. | 50. Iron Duke Pontiac 2.5 Liter. | 151. Must use mini-starter. (CHEVY: Powermaster #9500 or equivalent; MOPAR: Powermaster 9533 or equivalent) |
| 3. Front motor mounts only. | 51. Under chassis exit. | 160. Early chassis only. |
| 4. Includes parts necessary to retain emission devices. (50 State) | 103. Will fit with angle plug heads (Chevy aluminum only, L98). | 162. Firewall must be modified. |
| 5. With A.I.R. system. | 106. Will not fit power brakes. | 163. Center bellhousing subframe must be removed/maximum ground clearance. |
| 6. Modification to stock exhaust required to retain catalytic converter. | 110. Will not fit E.F.I. | 166. Will not fit multi-shock absorbers (factory or aftermarket installations). |
| 13. A-type engine only (Will fit with in line port pattern only). | 112. Must use all factory BB Chevy hardware & mounts. | 209. Must use Trans-Dapt kit #4100. |
| 14. TAILSHAFT STYLE Crossmember only. Not bellhousing style crossmember | 121. Must modify rotary A/C bracket. | 210. Must use Trans-Dapt kit #4696. |
| 22. Fits standard 429-460 heads only. | 124. Will fit E.F.I. with E.G.R. | 212. Elite replacement gasket #27520. |
| 25. Engine swap, all parts must be factory stock. | 126. Must use Trans-Dapt mount kit #9736. | 213. Elite replacement gasket #27550. |
| 26. '70 or later only- LARGE Piston A/C compressors require A/C bracket #20110. SMALL compressors require modification to stock bracket | 127. Late model chassis. Engine offset to passenger side of vehicle. | 214. Elite replacement gasket # 27340. |
| 27. Power steering bracket #20120 required. | 130. Must use Trans-Dapt engine swap motor mount #4690. | 216. Crew cab chassis only. |
| 30. Dog leg port only. | 131. Chevy engine. | 223. Right & Left flat 3-bolt flange connector to stock Y-pipe. |
| 34. For manual transmission use clutch cable bracket #20130. | 132. Hydraulic clutch only. | 225. Throttle body spacer available. Turn to pages 48-51 for options. |
| 35. One tube around frame each side. | 133. Will not fit Hydraulic clutch on '85-91 models. | 226. Heritage model only. |
| 38. 16 gauge tubing. | 134. Dual outlet. | 227. Will not fit 999 transmission. |
| 41. Fenderwell exit. | 138. Will not fit camper special or vehicles equipped with front sway bar. | 228. Will not work with lift kits. |
| 42. Square port headers. | 139. Must use 1975 and later model clutch linkage located at rear of engine. | 229. Engine Swap Headers |
| 44. Will not fit Dana 60 front differential. | 141. Will not fit vehicles with starter solenoid located on top of starter. | 230. This model is recommended for use with suspension lift kits. |
| 45. Not legal for sale or use in California on pollution controlled motor vehicles. | 144. Complete w/ Y-Pipe to single catalytic converter | 231. Engine swap models available. See pages 88-97 for options |
| 46. Will not fit factory V-8 installation. | 146. Will not fit F-Series Super Duty chassis cabs, utility, stake bed, etc. | 235. No power options. |
| | 147. Must use Trans-Dapt Performance motor mount kit #9906. | 239. Not for Powerglide. |

MOTORHOMES & VANS

| YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE PAGE 28) | EMISSIONS (SEE PAGE 19) | STANDARD DUTY HEDDERS | | | ELITE™ HEAVY DUTY HEDDERS | | REPLACEMENT GASKETS |
|------|--------|------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|-------------------------|-------------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|
| | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |

MOTORHOMES [CLASS "A" FULL SIZE]

BLUE SHADING=STAINLESS | RED=NEW #s

CHEVROLET

| | | | | | | | | | | | | | | | | | | | |
|-------|---------|------|--------|----|----|---|---|---|---|---|------------------------------|---|-----------------|-------|-------|--------------------|-------|--------------------|-------|
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 6, 45, 103, 121, 212, 225 | ▲ | | 69090 | 69096 | 63093 | 69890 | 63890 | 27500 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 6, 45, 103, 121, 212, 225 | ▲ | | 62090 | 62096 | 62093 | | | 27500 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 4, 5, 6, 103, 121, 212, 225 | ■ | D167-9, D167-27 | 69091 | 66091 | 63091 ^x | 69891 | 63891 ^x | 27500 |
| 67-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | N | N | 1, 4, 6, 103, 121, 212, 225 | ● | D167-9, D167-27 | 69097 | 66097 | 63393 ^x | 69897 | 63897 ^x | 27500 |
| 68-95 | 396-454 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 1, 6, 38, 42, 45, 225 | ▲ | | 69120 | 69126 | 69123 | 69820 | 63820 | 27550 |
| 68-95 | 396-454 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 1, 6, 38, 42, 45, 225 | ▲ | | 62820 | 62826 | 62823 | | | 27550 |
| 68-95 | 396-454 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 4, 5, 6, 38, 42, 225 | ■ | D167-33 | 69121 | 66121 | 63121 ^x | 69821 | 63821 ^x | 27550 |
| 68-86 | 396-454 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 1, 4, 6, 38, 42 | ● | D167-33 | 69127 | 66127 | 63127 ^x | 69827 | 63827 ^x | 27550 |

DODGE

| | | | | | | | | | | | | | | | | | | | |
|--------|---------|------|--------|----|---|---|---|---|---|---|--------------|---|--|-------|-------|-------|--|--|-------|
| all-85 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45 | ▲ | | 79010 | 79016 | 79013 | | | 27970 |
|--------|---------|------|--------|----|---|---|---|---|---|---|--------------|---|--|-------|-------|-------|--|--|-------|

MINI MOTORHOMES [CLASS "C" CONVERTED VANS]

CHEVROLET

| | | | | | | | | | | | | | | | | | | | |
|-------|---------|------|--------|----|----|---|---|---|---|---|-------------------------|---|---------|-------|-------|--------------------|--|--|-------|
| 71-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | Y | Y | 1, 6, 45, 121, 212, 225 | ▲ | | 69060 | 69066 | 69063 | | | 27500 |
| 71-91 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | Y | Y | 4, 5, 6, 121, 212, 225 | ■ | D167-33 | 69061 | 66061 | 63061 ^x | | | 27500 |
| 71-82 | 283-400 | LONG | 1-5/8" | 3" | 26 | Y | Y | Y | Y | Y | 1, 4, 6, 121, 212 | ● | D167-33 | 69067 | 66067 | 63067 ^x | | | 27500 |

DODGE

| | | | | | | | | | | | | | | | | | | | |
|-------|---------|------|--------|----|---|---|---|---|---|---|--------------|---|-----------------|-------|-------|--------------------|--|--|-------|
| 70-91 | 273-360 | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 6, 13, 45 | ▲ | | 79030 | 79036 | 79033 | | | 27970 |
| 77-81 | 361-440 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | 1, 4, 6 | ■ | D167-2, D167-27 | 79220 | 79226 | 79223 ^x | | | 27900 |

FORD

| | | | | | | | | | | | | | | | | | | | |
|-------|------------|------|--------|----|---|---|---|---|---|---|------------------|--|-------------------|-------|-------|--------------------|--|--|-------|
| 75-91 | 302-351W | LONG | 1-5/8" | 3" | Y | Y | Y | Y | Y | Y | 1, 4, 6, 45, 225 | | D167-27 (Thru-80) | 89160 | 89166 | 89163 ^x | | | 27700 |
| 75-86 | 460 (7.5L) | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 1, 4, 6, 225 | | D167-10, D167-27 | 89207 | 86207 | 83207 ^x | | | 27770 |

SERIOUS TORQUE FROM A SIMPLE BOLT-ON!

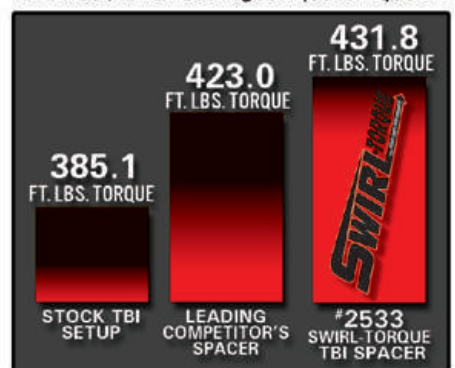
Trans-Dapt & Hamburger's Performance Products EFI Spacers are ideal for Motorhomes and trucks & SUVs that Tow your toys. They easily install in about 30 minutes, and the increase in torque clearly registers on both the chassis dyno, and the "Butt" dyno.

Turn to pages 48-51 to view our line of TBI and MPFI spacers.



CHASSIS DYNO TEST RESULTS

Chart shows Peak Torque Comparison of Trans-Dap't 2533 Swirl-Torque TBI Spacer vs. stock, and a leading competitor spacer.



"I installed a Swirl-Torque spacer on the Chevy big block in my 30' motorhome, and I got two miles per gallon more on my last trip from L.A. to Sacramento. With an 80 gallon tank, your spacer paid for itself with the first fill up."

Cal M.
-Covina, CA





Headers Designed for Non-Factory Engine & Vehicle Model Combinations

Hot Rodding has always been about taking two or more parts that were never designed to work together, and make them work together seamlessly. It is a never ending effort to shove as much horsepower and torque under the vehicle's hood as possible.

Today, Hot Rodding is as popular as ever, and with the huge selection of aftermarket performance parts, and a plentiful supply of new crate and rebuilt classic engines, Hot Rodders couldn't be happier. But, while freedom of choice has Hot Rodders grinning from ear to ear, any project can come to a screeching halt when it comes to bolting a set of headers up and lowering the engine into its final location.

Our line of HOT RODZ™ Hedders addresses the special needs of Hot Rodders by manufacturing a wide selection of hedders designed specifically for NON-FACTORY Engine and vehicle model combinations. These pages contain all Hedman's hedders that were built specifically for the way your vehicle DIDN'T come from the factory.

- Engine Swap Hedders
- Street Rod Hedders
- Designed Specifically For Non-Factory Vehicle Model & Engine Combinations
- Passenger Car & Truck Applications
- Available HTC Ceramic Coated & Uncoated
- MADE IN USA!

| APPLICATION | YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE PAGE 30) | EMISSIONS (SEE PAGE 18) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|---------------------------------------|-------|-----------|-------------|---------------|----------------|------------------|----------------|--------------|----------|--------|-------|---|-------------------------|-------------------------------------|-------|----------|---------------------------|------------|---------------------|
| | | | | | | | | AUTOMATIC | STANDARD | COLUMN | FLOOR | | | COLUMN | FLOOR | UNCOATED | HTC SILVER | BLACK MAXX | |
| AMC/JEEP | | | | | | | | | | | | | | BLUE SHADING=STAINLESS RED=NEW #s | | | | | |
| CJ-5-6-7 (Buick V-6) | 65-71 | 231 V6 | LONG | 1-1/2" | 2-1/2" | | | Y | N | N | Y | 1, 6, 41, 45, 212 | ▲ | 69420 | 69426 | 69423 | | | 27140 |
| CJ-5-6-7 (Chevy V-8) | 72-86 | 283-400 | MID | 1-1/2" | 2-1/2" | Y | Y | Y | Y | N | Y | 1, 6, 45, 51, 212, 231 | ▲ | 69670 | 69676 | 69673 | 69678 | 63678 | 27500 |
| CJ-5-6-7 (Chevy V-8) | 76-86 | 283-400 | LONG | 1-5/8" | 3" | N | Y | Y | Y | Y | Y | 1, 41, 45, 209, 212, 231 | ▲ | 69510 | 69516 | 69513 | 69518 | 63518 | 27500 |
| Wrangler (Chevy V-8) | 87-95 | 283-400 | MID | 1-1/2" | 2-1/2" | | | Y | Y | N | Y | 1, 6, 45, 51, 103, 212, 231 | ▲ | 69640 | 69646 | 69643 | 69648 | 63343 | 27500 |
| CHEVY/GM PASSENGER CARS | | | | | | | | | | | | | | | | | | | |
| Camaro | 67-69 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 68710 | 68716 | 68713 | | | 27470 |
| Camaro | 67-69 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 62710 | 62716 | 62713 | | | 27470 |
| Camaro | 70-81 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 68720 | 68726 | 68723 | | | 27470 |
| Camaro | 70-81 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 62720 | 62726 | 62723 | | | 27470 |
| Camaro | 70-81 | LS SERIES | MID | 1-5/8" | | Y | Y | N | Y | N | Y | CAST Iron Manifolds | ▲ | 68740 | 68746 | 68743 | 68748 | | 27470 |
| Chevelle, El Camino | 64-67 | LS SERIES | MID | 1-1/2" | 2-1/2" | | | | | | | 231 | ● | 68540 | 68546 | 68543 | | | 27470 |
| Chevelle, El Camino | 64-67 | LS SERIES | MID | 1-5/8" | | Y | Y | N | Y | N | Y | CAST Iron Manifolds | ▲ | 68740 | 68746 | 68743 | 68748 | | 27470 |
| Chevelle, El Camino | 68-72 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | Y | Y | N | N | | ▲ | 68140 | 68146 | 68143 | | | 27470 |
| Chevelle, El Camino | 68-72 | LS SERIES | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | N | | ▲ | 68150 | 68156 | 68153 | | | 27470 |
| Monza, Vega; Starfire; Astre, Sunbird | 71-77 | 283-400 | MID | 1-1/2" | 2-1/2" | | | | | | | 148 | ▲ | 68330 | 68336 | 68333 | | | 27500 |
| Monza, Vega; Starfire; Astre, Sunbird | 71-77 | 283-400 | LONG | 1-5/8" | 3" | N | N | N | N | N | Y | 1, 34, 35, 45, 46, 106, 131, 148, 211, 235, 239 | ▲ | 68340 | 68346 | 68343 | | | 27500 |
| Chevy Passenger | 55-57 | 283-400 | TIGHT TUBES | 1-5/8" | 2-1/2" | N/A | Y | Y | N/A | Y | Y | 103, 231 | ● | 68500 | 68506 | 63303 | | | 27500 |

FOOTNOTES

| | | |
|---|---|---|
| 1. Without smog injection or injection heads. | 106. Will not fit power brakes. | 210. Must use Trans-Dapt kit #4696. |
| 3. Front motor mounts only. | 112. Must use all factory BBC hardware & mounts. | 211. Will not fit 75-79 Monza w/factory SB Chevy. |
| 6. Modification to stock exhaust required to retain catalytic converter. | 123. Must use Trans-Dapt mount kit #4516, 4528 or 4536. | 212. Elite replacement gasket #27520. |
| 27. Power steering bracket #20120 required. | 130. Must use Trans-Dapt engine swap motor mount #4690. | 214. Elite replacement gasket # 27340. |
| 34. For manual transmission use clutch cable bracket #20130. | 131. Chevy engine. | 215. K5 Blazer up to 91. |
| 35. One tube around frame each side. | 139. Must use 1975 and later model clutch linkage located at rear of engine. | 228. Will not work with lift kits. |
| 38. 16 gauge tubing. | 147. Must use Trans-Dapt Performance motor mount kit #9906. | Engine swap mounts available. Turn to pages 88-97 of the Hedman Performance Group Catalog for a full listing of engine swap motor mounts for this application |
| 41. Fenderwell exit. | 148. Must use Trans-Dapt motor mount kit #4686 & Turbo 350 transmission with 168 tooth flywheel. | 231. Performance Group Catalog for a full listing of engine swap motor mounts for this application |
| 42. Square port header. | 151. Must use mini-starter. (CHEVY: Powermaster #9500 or equivalent; MOPAR: Powermaster 9533 or equivalent) | 234. Designed with added clearance for use with close ratio steering boxes. |
| 45. Not legal for sale or use in California on pollution controlled motor vehicles. | 157. When equipped with 4 speed, will not fit top loader transmission. | 235. No power options. |
| 46. Will not fit factory V-8 installation. | 162. Firewall must be modified. | 239. Not for powerglide. |
| 51. Under chassis exit. | 209. Must use Trans-Dapt kit #4100. | |
| 103. Will fit angle plug heads. (Chevy aluminum only.) | | |



| APPLICATION | YEAR | ENGINE | TUBE STYLE | TUBE DIAMETER | COLLECTOR SIZE | AIR CONDITIONING | POWER STEERING | TRANSMISSION | | | | FOOTNOTES (SEE PAGE 30) | EMISSIONS (SEE PAGE 19) | STANDARD-DUTY HEDDERS | | | ELITE™ HEAVY-DUTY HEDDERS | | REPLACEMENT GASKETS |
|--|-------|------------|-------------|---------------|----------------|------------------|----------------|--------------|-------|----------|-------|--------------------------------------|-------------------------------------|-----------------------|------------|------------|---------------------------|-------------|---------------------|
| | | | | | | | | AUTOMATIC | | STANDARD | | | | UNCOATED | HTC SILVER | BLACK MAXX | MATTE SILVER | BLACK ELITE | |
| | | | | | | | | COLUMN | FLOOR | COLUMN | FLOOR | | | | | | | | |
| CHEVY/GM PASSENGER CARS (CONTINUED) | | | | | | | | | | | | | BLUE SHADING=STAINLESS RED=NEW #s | | | | | | |
| Chevy Passenger | 55-57 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | Y | Y | 3, 231 | ● | 68250 | 68256 | 68253 | | | 27530 |
| Chevy Passenger | 55-57 | 396-502 | TIGHT TUBES | 2" | 3" | Y | Y | Y | Y | Y | Y | 151, 162, 231 | ● | 68510 | 68516 | 68513 | | | 27550 |
| Chevy Passenger | 55-57 | 396-502 | LONG | 2" | 3" | N | N | N | Y | N | Y | 162, 231 | ● | 65005 | 66005 | 63005 | | | 27540 |
| NOVA | 68-74 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 68710 | 68716 | 68713 | | | 27470 |
| NOVA | 68-74 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 62710 | 62716 | 62713 | | | 27470 |
| CHEVY TRUCKS | | | | | | | | | | | | | | | | | | | |
| Astro Van | 84-04 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | N | N | N | 210, 212, 231 | ▲ | 68600 | 68606 | 68603 | 68608 | 63608 | 27500 |
| Astro Van | 84-04 | 283-400 | MID | 1-5/8" | 3" | Y | Y | Y | N | N | N | 210, 212, 231 | ▲ | 62600 | 62606 | 62603 | | | 27520 |
| Astro Van | 84-04 | 283-400 | MID | 1-5/8" | 3" | Y | Y | N | N | N | N | 210, 234, 231 | ▲ | 68620 | 68626 | 68623 | | | 27520 |
| S-10, S-15 2WD | 82-93 | 283-400 | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | N | 35, 45, 51, 103, 130 | ▲ | 69490 | 69496 | 69493 | | | 27500 |
| S-10, S-15 2WD | 82-04 | 283-400 | LONG | 1-1/2" | 3" | Y | Y | N | Y | N | N | 45, 51, 103, 231 | ▲ | 69030 | 69036 | 69033 | | | 27030 |
| S-10, S-15 2WD | 82-04 | 283-400 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | Y | 45, 51, 147, 212 | ▲ | 69520 | 69526 | 69523 | 69528 | 63528 | 27500 |
| S-10, S-15 2WD | 82-04 | 283-400 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | Y | 45, 103, 147, 212 | ▲ | 69530 | 69536 | 69533 | | | 27030 |
| S-10, S-15 2WD | 82-04 | 283-400 | MID | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 45, 231 | ▲ | 69560 | 69566 | 69563 | | | 27560 |
| S-10, S-15 2WD D-Port | 82-04 | 283-400 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | N | 45, 103, 147 | ▲ | 69539 | 66539 | 63539 | | | 27690 |
| S-10, S-15 2WD | 82-04 | LS SERIES | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | Y | 45, 51, 123 | ▲ | 69040 | 69046 | 69043 | | | 27470 |
| S-10, S-15 2WD | 82-04 | LS SERIES | LONG | 1-1/2" | 3" | Y | Y | N | Y | N | Y | 45, 51, 123 | ▲ | 69050 | 69056 | 69053 | | | 27470 |
| S-10, S-15 4WD | 82-00 | 283-400 | MID | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | Y | 45, 51, 228, 231 | ▲ | 69550 | 69556 | 69553 | | | 27500 |
| 1/2-1 Ton Truck (2WD ONLY) | 67-87 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 69710 | 69716 | 69713 | | | 27470 |
| 1/2-1 Ton Truck (2WD ONLY) | 67-87 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 62740 | 62746 | 62743 | | | 27470 |
| 1/2-1 Ton Truck (2 & 4WD) & K5 Blazer | 67-91 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 38, 42, 45, 112, 139, 213, 215 | ▲ | 69120 | 69126 | 69123 | 69820 | 63820 | 27550 |
| 1/2-1 Ton Truck (2 & 4WD) & K5 Blazer | 67-91 | 396-502 | LONG | 1-3/4" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 38, 42, 45, 112, 139, 215 | ▲ | 62820 | 62826 | 62823 | | | 27550 |
| 1/2-1 Ton Truck (2WD ONLY) | 67-91 | 396-502 | LONG | 2" | 3" | Y | Y | Y | Y | N | Y | 1, 6, 112, 139 | ▲ | 69130 | 69136 | 69133 | | | 27540 |
| FORD PASSENGER CARS | | | | | | | | | | | | | | | | | | | |
| Mustang | 64-73 | 351W | MID | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 1, 214 | ● | 88650 | 88656 | 88653 | 88658 | 83658 | 27700 |
| Mustang | 64-73 | 351W | LONG | 1-5/8" | 3" | Y | Y | N | Y | N | Y | 1, 27, 51, 157, 214 | ● | 88660 | 88666 | 88663 | 88668 | 83668 | 27700 |
| FORD TRUCKS | | | | | | | | | | | | | | | | | | | |
| F100 | 54-72 | 352-427 FE | MID | 1-3/4" | 3" | | | | | | | 231 | ▲ | 89130 | 89136 | 89133 | | | 27740 |
| F100 | 54-72 | 429-460 | SHORT | 1-3/4" | 3" | | | | | | | 231 | ▲ | 89230 | 89236 | 89233 | | | 27770 |
| Ranger P/U (2WD ONLY) | 82-97 | 260-302W | SHORT | 1-1/2" | 2-1/2" | Y | Y | N | Y | N | Y | 1, 45, 231 | ▲ | 89500 | 89506 | 89503 | | | 27340 |
| PONTIAC | | | | | | | | | | | | | | | | | | | |
| Firebird | 67-69 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 68710 | 68716 | 68713 | | | 27470 |
| Firebird | 67-69 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 62710 | 62716 | 62713 | | | 27470 |
| Firebird | 70-81 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 68720 | 68726 | 68723 | | | 27470 |
| Firebird | 70-81 | LS SERIES | MID | 1-3/4" | 3" | Y | Y | N | Y | N | Y | 45 | ▲ | 62720 | 62726 | 62723 | | | 27470 |
| RANGE ROVER | | | | | | | | | | | | | | | | | | | |
| Range Rover (Buick Alum.V8) | | 215 V8 | MID | 1-1/2" | 2-1/2" | | | | | | | Right Hand Drive Only | ▲ | 39800 | 39806 | 39803 | | | 27650 |
| TOYOTA | | | | | | | | | | | | | | | | | | | |
| Landcruiser (Chevy V8) | 67-82 | 283-400 | SHORT | 1-1/2" | 2-1/2" | N/A | N/A | Y | Y | N | Y | 1, 6, 45, 212, 231 | ▲ | 68360 | 68366 | 68363 | | | 27500 |

STREET ROD HEDDERS

TIGHT TUBES™ STREET ROD HEDDERS



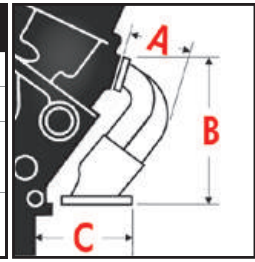
- ▣ Lowest Profile Header Collector Available
- ▣ Works Where Ordinary Hedders Won't Fit
- ▣ Patented Collector Produces More Power Than Standard Block Hugger

Professional car builders and seasoned gearheads use Hedman's innovative 4-into-1 TIGHT TUBES™ because the collector tucks the hedder tubes and hook-ups against the engine block for more component clearance than ordinary street rod hedders. The larger volume collector design provides exhaust flow that surpasses standard block hugger design headers.



| ENGINE | TUBE DIAMETER | FOOTNOTES (SEE BELOW) | COLLECTOR SIZE | UNCOATED HEDDERS | HTC SILVER | BLACK MAXX | HEDDER GASKETS | COLLECTOR GASKETS |
|-----------------------------|---------------|-----------------------|----------------|------------------|------------|------------|----------------|-------------------|
| CHEVROLET | | | | | | | | |
| 283-400 | 1-5/8" | 103 | 2-1/2" | 68500 | 68506 | 63303 | 27520 | 27410 |
| 396-502 | 2" | 151, Square Port | 3" | 68510 | 68516 | 68513 | 27550 | 27400 |
| CHRYSLER & DODGE | | | | | | | | |
| 318-360 | 1-5/8" | 13, 151 | 2-1/2" | 78500 | 78506 | 78503 | 27970 | 27410 |
| 392 HEMI | 2" | | 3" | 78510 | 78516 | 78513 | 27330 | 27400 |

| PART NUMBER | DIMENSION "A" | DIMENSION "B" | DIMENSION "C" |
|-------------|-------------------------------|---------------|----------------------------|
| 68500 | 3.75" | 9.00" | 5.25" |
| 68510 | 4.25" | 10.25" | 6.63" |
| 78500 | (PASS) 3.75" (DRIVE) 3.50" | 9.75" | PASS 5.00" DRIVER 4.50" |
| 78510 | 3.50" | 9.75" | 5.25" |



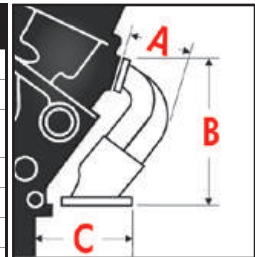
TRADITIONAL BLOCK HUGGERS

Hedman's Standard Block Hugger design is ideal for factory manifold replacement or engine swap projects that do not have a hedder designed specifically for the application. Our block Hugger Hedders have an extremely low profile, only our TIGHT TUBES™ hedders offer more clearance. Available with or without Hedman's HTC® or Black Maxx™ Ceramic Coating.



| ENGINE | TUBE DIAMETER | FOOTNOTES (SEE BELOW) | COLLECTOR SIZE | UNCOATED HEDDERS | HTC SILVER | BLACK MAXX | HEDDER GASKETS |
|----------------------------------|---------------|-------------------------------|----------------|------------------|------------|------------|----------------|
| CHEVROLET | | | | | | | |
| 283-400 | 1-1/2" | 212 | 2-1/2" | 68360 | 68366 | 68363 | 27500 |
| 283-400 | 1-5/8" | | 3" | 68560 | 68566 | 68563 | 27520 |
| 283-400 | 1-1/2" | 103, Super Shorty | 2-1/2" | 68390 | 68396 | 68393 | 27520 |
| 283-400 | 1-5/8" | 103 | 2-1/2" | 68400 | 68406 | 68403 | 27520 |
| LS SERIES | 1-1/2" | LS1, LS2, LS6, Vortec Engines | 2-1/2" | 68520 | 68526 | 68523 | 27470 |
| LS SERIES | 1-1/2" | LS1, LS2, LS6, Vortec Engines | 2-1/2" | 62520 | 62526 | 62523 | 27470 |
| 396-502 | 1-3/4" | 213 | 3" | 68370 | 68376 | 68373 | 27530 |
| 409 | 1-3/4" | | 3" | 68530 | 68536 | 68533 | 27312 |
| DODGE, CHRYSLER, PLYMOUTH | | | | | | | |
| 361-440 | 1-3/4" | 1, 151 | 2-1/2" | 78070 | 78076 | 78073 | 27900 |
| FORD | | | | | | | |
| 289-351W | 1-1/2" | 126 | 2-1/2" | 88420 | 88426 | 88423 | 27340 |
| FLATHEAD | 1-5/8" | | 2-1/2" | 88430 | 88436 | 88433 | 27317 |
| OLDSMOBILE | | | | | | | |
| 260-403 | 1-3/4" | Small Block | 3" | 58160 | 58166 | 58163 | 27800 |
| PONTIAC | | | | | | | |
| 326-455 | 1-5/8" | 1, 10 | 2-1/2" | 28170 | 26170 | 28173 | 27600 |
| 326-455 | 1-5/8"x1-3/4" | Tork-Step Design | 3" | 28164 | 26164 | 23164 | 27600 |

| PART NUMBER | DIMENSION "A" | DIMENSION "B" | DIMENSION "C" |
|-------------|---------------|---------------|-----------------------------|
| 28164 | 3" | 8.5" | 6.375" |
| 28170 | 3" | 9.5" | 6.375" |
| 58160 | 3.5" | 9.5" | PASS 8.375" DRIVER 4.75" |
| 62520 | 4.5" | 9.5" | 8.5" |
| 68360 | 3.25" | 10" | 5.5" |
| 68370 | 5.25" | 12" | 6" |
| 68390 | 4" | 8" | 4.75" |
| 68400 | 3.25" | 9.75" | 5.25" |
| 68520 | 4.5" | 9.5" | 8.5" |
| 68530 | 3.5" | 8.5" | 5.25" |
| 68560 | 4.25" | 10" | 5.5" |
| 78070 | 4.5" | 14" | 5.5" |
| 88420 | 3.5" | 13.5" | 6.75" |
| 88430 | 3.25" | 8" | 5" |



FOOTNOTES

- | | | |
|---|--|--|
| 1. Without smog injection or injection heads. | 103. Will fit with angle plug heads (Chevy aluminum only). | 151. Must use mini- starter. (CHEVY: Powermaster #9500 or equivalent; MOPAR: Powermaster 9533 or equivalent) |
| 10. Not for Ram Air III or IV style heads | 126. Must use Trans-Dapt Performance swap mount kit #9736. | 212. Elite replacement gasket #27520. |
| 13. A-type engine only (Will fit with in line port pattern only). | | |

NOTE: Hedders on this page are NOT LEGAL for SALE or USE on pollution controlled vehicles, and may be used for off-road and race use only.

REPLACEMENT HEADER GASKET AND HARDWARE KITS

REPLACEMENT HEADER GASKET & HARDWARE KITS

Finding replacement parts kits for your Hedman Heddors just got a whole lot easier. The chart below contains kit numbers for Hedman's most popular headers. Each kit contains everything included with the headers when they shipped from our factory. Where applicable, each kit contains head flange gaskets, head flange and collector bolts, weld-on header reducers (exhaust adapters), and collector gaskets (for headers that utilize flat, gasket style collectors.) There's no more guess work or research needed to ensure you order the correct replacement parts. Just find your header's part number in the list below, and you can rest assured you have

everything you need to freshen up your Hedman Heddors. If you don't remember your header's part number, the number is stamped on the header flange at the factory for easy identification (note: headers manufactured before 1995 may not have this stamped number).



HEADER HARDWARE KIT



HEADER HARDWARE KIT



IMPORTANT:

Hedman began converting from legacy gasket-style collectors to its more reliable gasketless ball & socket style collectors several years ago. Please verify whether your headers are fitted with gasket-style or ball & socket style collectors before ordering your replacement parts kit. Refer to the "collector type" column below for the collector type the kit is intended for.

| HEADER PART # | COLLECTOR TYPE | REPLACEMENT KIT PART # |
|----------------------------|----------------|------------------------|
| AMC / JEEP | | |
| 99190 | Ball/Socket | 00111 |
| 99200 | Ball/Socket | 00126 |
| 99600 | Ball/Socket | 00136 |
| 99610 | Gasket Style | 00132 |
| FORD PASSENGER CARS | | |
| 88290 | Ball/Socket | 00184 |
| 88300 | Ball/Socket | 00105 |
| 88306 | Ball/Socket | 00166 |
| 88308 | Ball/Socket | 00123 |
| 88400 | Ball/Socket | 00106 |
| 88408 | Ball/Socket | 00149 |
| 88600 | Ball/Socket | 00191 |
| 88650 | Ball/Socket | 00137 |
| 88660 | Ball/Socket | 00150 |
| FORD TRUCKS | | |
| 89100 | Ball/Socket | 00139 |
| 89120 | Ball/Socket | 00161 |
| 89140 | Ball/Socket | 00138 |
| 89210 | Ball/Socket | 00158 |
| 89270 | Ball/Socket | 00127 |
| 89300 | Ball/Socket | 00147 |
| 89340 | Ball/Socket | 00183 |
| 89350 | Ball/Socket | 00142 |
| 89360 | Ball/Socket | 00171 |
| 89410 | Ball/Socket | 00131 |
| 89460 | Ball/Socket | 00188 |
| 89470 | Ball/Socket | 00192 |
| 89500 | Ball/Socket | 00135 |
| 89510 | Ball/Socket | 00200 |
| 98310 | Ball/Socket | 00165 |

| HEADER PART # | COLLECTOR TYPE | REPLACEMENT KIT PART # |
|--------------------------|----------------|------------------------|
| GM PASSENGER CARS | | |
| 65003 | Ball/Socket | 00121 |
| 65101 | Ball/Socket | 00155 |
| 65103 | Ball/Socket | 00209 |
| 65104 | Ball/Socket | 00128 |
| 65105 | Ball/Socket | 00159 |
| 66003 | Ball/Socket | 00174 |
| 68090 | Ball/Socket | 00189 |
| 68120 | Ball/Socket | 00177 |
| 68128 | Ball/Socket | 00193 |
| 68160 | Ball/Socket | 00156 |
| 68170 | Ball/Socket | 00194 |
| 68190 | Ball/Socket | 00112 |
| 68196 | Ball/Socket | 00129 |
| 68198 | Ball/Socket | 00141 |
| 68230 | Ball/Socket | 00124 |
| 68270 | Ball/Socket | 00118 |
| 68276 | Ball/Socket | 00167 |
| 68278 | Ball/Socket | 00115 |
| 68290 | Ball/Socket | 00110 |
| 68296 | Ball/Socket | 00146 |
| 68298 | Ball/Socket | 00175 |
| 68300 | Ball/Socket | 00153 |
| 68308 | Ball/Socket | 00140 |
| 68310 | Ball/Socket | 00120 |
| 68360 | Gasket Style | 00145 |
| 68390 | Ball/Socket | 00210 |
| 68440 | Ball/Socket | 00164 |
| 68460 | Ball/Socket | 00104 |
| 68470 | Ball/Socket | 00107 |
| 68500 | Gasket Style | 00179 |

| HEADER PART # | COLLECTOR TYPE | REPLACEMENT KIT PART # |
|----------------------------|----------------|------------------------|
| GM CARS (CONTINUED) | | |
| 68600 | Ball/Socket | 00102 |
| 68606 | Ball/Socket | 00143 |
| 68608 | Ball/Socket | 00114 |
| 68610 | Ball/Socket | 00122 |
| 68618 | Ball/Socket | 00187 |
| GM TRUCKS | | |
| 69080 | Ball/Socket | 00152 |
| 69090 | Ball/Socket | 00101 |
| 69092 | Ball/Socket | 00162 |
| 69110 | Ball/Socket | 00113 |
| 69120 | Ball/Socket | 00176 |
| 69121 | Ball/Socket | 00208 |
| 69230 | Ball/Socket | 00109 |
| 69260 | Ball/Socket | 00144 |
| 69310 | Ball/Socket | 00205 |
| 69380 | Ball/Socket | 00203 |
| 69390 | Ball/Socket | 00182 |
| 69400 | Ball/Socket | 00154 |
| 69410 | Ball/Socket | 00185 |
| 69420 | Ball/Socket | 00199 |
| 69440 | Ball/Socket | 00103 |
| 69450 | Ball/Socket | 00169 |
| 69490 | Ball/Socket | 00125 |
| 69510 | Ball/Socket | 00133 |
| 69520 | Ball/Socket | 00100 |
| 69528 | Ball/Socket | 00198 |
| 69530 | Ball/Socket | 00186 |
| 69570 | Ball/Socket | 00202 |
| 69640 | Ball/Socket | 00108 |
| 69648 | Ball/Socket | 00181 |

| HEADER PART # | COLLECTOR TYPE | REPLACEMENT KIT PART # |
|------------------------------|----------------|------------------------|
| GM TRUCKS (CONTINUED) | | |
| 69650 | Ball/Socket | 00173 |
| 69670 | Ball/Socket | 00157 |
| 69680 | Ball/Socket | 00201 |
| 69820 | Ball/Socket | 00151 |
| 69830 | Ball/Socket | 00148 |
| 69840 | Ball/Socket | 00190 |
| 69890 | Ball/Socket | 00117 |
| MOPAR | | |
| 78030 | Ball/Socket | 00119 |
| 78036 | Ball/Socket | 00160 |
| 78038 | Ball/Socket | 00178 |
| 78050 | Ball/Socket | 00116 |
| 78070 | Gasket Style | 00170 |
| 78500 | Ball/Socket | 00197 |
| 79130 | Ball/Socket | 00204 |
| 79170 | Ball/Socket | 00163 |
| 79540 | Ball/Socket | 00196 |
| OLDSMOBILE | | |
| 58060 | Ball/Socket | 00211 |
| 58070 | Ball/Socket | 00172 |
| 58160 | Ball/Socket | 00207 |
| PONTIAC | | |
| 28140 | Ball/Socket | 00130 |
| 28150 | Ball/Socket | 00180 |
| 28170 | Ball/Socket | 00206 |
| RANGE ROVER | | |
| 39800 | Ball/Socket | 00168 |
| TOYOTA | | |
| 39400 | Ball/Socket | 00134 |
| 39490 | Ball/Socket | 00195 |

REPLACEMENT GASKETS, BOLTS, O2 SENSOR BUNGS

WELD-IN OXYGEN SENSOR BUNG

Hedman's O2 Sensor Bungs can be easily welded to any hedman hedder or universal fit Hedder extensions to allow for the metering and tuning of your engine.



| DESCRIPTION | PART # |
|---|--------|
| Oxygen sensor plug only for those vehicles where sensor is used for air/fuel calibration only. 18mm | 24050 |
| O2 Sensor bung only. (Weld on) 18mm | 24060 |

HEDDER & COLLECTOR BOLT KITS

These are the same high-quality hedder and collector bolts provided when you purchase a set of Hedman Heddors. The compact head on our hedder bolts provides additional tube clearance for easier tightening of your hedder bolts.



| BOLT SIZE | ZINC | BLACK OXIDE |
|--|-------|-------------|
| HEDDER BOLT KITS (SOLD IN SETS OF 16) | | |
| 3/8"-16 x 3/4" | 09000 | 09001 |
| 3/8"-16 x 1" | 09002 | 09003 |
| 5/16"-18 x 3/4" | 09004 | 09005 |
| 5/16"-18 x 1" | 09006 | 09007 |
| M8x1.25 x 30mm | 09008 | 09009 |
| M10x1.50 x 22mm | 09010 | 09011 |
| COLLECTOR BOLT KITS (SOLD IN SETS OF 6) | | |
| GASKET STYLE Collector Bolt Kit (3/8"-16 x 1-1/4" Long) | 09012 | - |
| BALL & SOCKET STYLE Collector Bolt Kit (3/8"-16 x 2-1/4" Long) | 09014 | - |

**MINI 3/8" head
Grade 5
Header Bolts**

MISCELLANEOUS EXHAUST GASKETS

To ensure optimum performance of your Hedman Heddors, always use these genuine Hedman Heddors replacement gaskets.



| APPLICATION | PART # | APPLICATION | PART # |
|---|--------|---|--------|
| CATALYTIC CONVERTER & Y-PIPE GASKETS | | ASSORTED GASKETS | |
| Accord Cat. Converter to Y-Pipe | 27190 | EJ Camino Heat Riser Gasket | 27010 |
| Mitsubishi Eclipse 2.0L DOHC Y-Pipe | 27320 | 2 1/2" 2-Bolt Diamond gasket for Lakester Heddors | 27314 |
| Ford 4.0 Liter V6 Y-Pipe | 27260 | 3" 8-Hole Round gasket for Lakester Heddors | 27315 |
| Acura/Honda Y-Pipe | 27180 | 4" 8-Hole Round gasket for Lakester Heddors | 27316 |
| 97-01 Honda Prelude 2.2L Catalytic Converter | 27870 | E.G.R. Gasket- 68534 / 66534 Camaro Heddors | 27620 |
| COLLECTOR GASKETS | | E.G.R. Gasket- Vortec | 27230 |
| Ford Focus Collector Gasket | 27280 | E.G.R. Gasket- Dodge Truck 96-97 | 27440 |
| 3" 3-Bolt Collector | 27400 | A.I.R. Gasket- Hedman #69681 | 27220 |
| 2-1/2" 3-Bolt Collector | 27410 | A.I.R. Gasket- Hedman #69651 | 27230 |
| 3" Universal Collector gasket (7 hole) | 27420 | O2 Sensor housing gasket- 85-88 Toyota EFI motor | 27620 |
| 3-1/2" 3-Bolt Collector | 27430 | 3-Hole EGR Gasket | 27660 |
| PT Cruiser collector gasket | 27930 | | |

HEDDER FLANGE GASKETS

Hedman gaskets are made of a special gasket material developed for Hedman. Accept no substitute. Hedman Gaskets are available for ALL hedder applications listed in this catalog. These gaskets are specially made for Hedman to be exact matches for our hedder flanges. Hedman Gaskets must be used with all Hedman Heddors to insure a proper fit and seal. Please check catalog applications for proper gasket number.



| APPLICATION | PART # | APPLICATION | PART # |
|--|--------|---|--------|
| ACURA | | GM PRODUCTS (CONTINUED) | |
| Acura 2.2 Liter | 27120 | Chevy, GMC V8 LS 4.8, 5.3, 6.0L | 27470 |
| AMC | | Chevy 396-454 1 1/4" Round Port | 27530 |
| AMC Jeep In-Line 6 Cyl. | 27820 | Chevy 396-454 2" Tube | 27540 |
| AMC 304-401 Dog Leg | 27850 | Chevy 396-454 Square Port | 27550 |
| AMC Sub Flange In-Line 6 Cyl. | 27860 | Chevy 409 | 27312 |
| AMC 4 Cyl. (Iron Duke 151) | 27960 | Chevy Corvette D-Port (350) | 27690 |
| FORD | | Chevy In-Line 6 Cyl. | 27840 |
| 2800cc | 27110 | Chevy 283-400 RAISED Round Ports | 27030 |
| 2.3 Liter | 27760 | Oldsmobile 330-455 | 27800 |
| 3.8 Liter V6 | 27310 | Pontiac 326-455 | 27600 |
| Flathead | 27317 | HONDA | |
| 289/351W, 5.0L (Square Port) | 27340 | Prelude 2.2 Liter | 27130 |
| 4.6 Liter V8 | 27450 | Honda 1.6 Liter | 27160 |
| Truck 6.8 Liter V10 | 27580 | MOPAR PRODUCTS (CHRYSLER, DODGE, JEEP) | |
| Mustang 4.6Liter 3V | 27640 | Chrysler 392 Hemi | 27330 |
| 460 Fuel Injection | 27680 | Hemi 5.7 Liter | 27490 |
| 289-351W (Oval Port) | 27700 | Hemi 5.7 Liter- CHALLENGER | 27040 |
| Cleveland & "M" | 27720 | Hemi 6.1 Liter | 27020 |
| 4.0 Liter V6 | 27730 | Hemi 6.1 Liter (2" Tubes) | 27020 |
| 352-427 | 27740 | Jeep 4.0 Liter In line 6 | 27810 |
| 429-460 | 27770 | Mopar 361-440 | 27900 |
| In-Line 6 Cyl. | 27830 | Neon SOHC | 27910 |
| GM PRODUCTS (CHEVY, BUICK, OLDS, PONTIAC) | | PT Cruiser | 27920 |
| Buick 231 V6 | 27140 | Mopar 273-360 (5.2 & 5.9L) | 27970 |
| Buick Nailhead | 27318 | Dodge 4.7 Liter | 27990 |
| Chevy 2.8 Liter V6 | 27350 | RANGE ROVER | |
| Chevy 4.3 Liter V6 | 27670 | Range Rover | 27650 |
| Chevy 283-400 Round | 27500 | SUZUKI | |
| Chevy 283-400 Square | 27510 | Suzuki Samurai | 27630 |
| Chevy 283-400 Oval | 27520 | TOYOTA | |
| Chevy 283-400 1 1/4" Rectangle Port | 27560 | 20R (no smog holes) | 27370 |
| Chevy SB- Brodix Heads | 27100 | Toyota EFI | 27610 |
| | | Pickup 20R (with smog) | 27780 |

HEDDER REDUCERS

Hedman reducers (exhaust system adapters) weld on to your exhaust system, so you can easily bolt up your Hedman Hedders to the vehicle's exhaust. Available in mild steel, Aluminized steel or stainless, each kit come with necessary flanges, gaskets (when applicable), and hardware. Standard reducers are sold in pairs, O2 sensor reducers are sold individually.



16 Gauge Construction

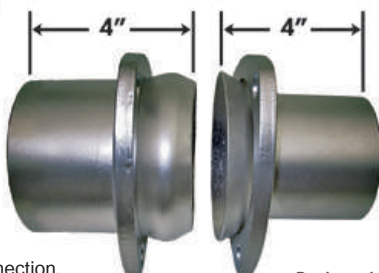
| DESCRIPTION | FLANGE THICKNESS | STANDARD REDUCERS | | REDUCERS WITH O2 SENSOR BUNG | | |
|---|------------------|-------------------|---------------|------------------------------|---------------|------------------|
| | | 3-BOLT FLANGE | BALL & SOCKET | 3-BOLT FLANGE | BALL & SOCKET | UNIVERSAL FLANGE |
| MILD STEEL REDUCERS | | | | | | |
| 2-1/2" Collector to 2" exhaust tube size | 1/4" | 21101 | 21113 | 21106 | 21116 | - |
| 2-1/2" Collector to 2-1/4" exhaust tube size | 1/4" | - | - | 21126 | - | - |
| 2-1/2" Collector to 2-1/2" exhaust tube size | 1/4" | 21105 | 21123 | - | - | - |
| 3" Collector to 2-1/4" exhaust tube size | 1/4" | 21100 | 21114 | 21107 | 21117 | 21108 |
| 3" Collector to 2-1/2" Universal Uni-fit flange | 1/4" | 21102 | 21141 | - | - | - |
| 3" Collector to 2-1/2" exhaust tube size | 1/4" | 21103 | 21115 | 21142 | 21143 | - |
| 3" Collector to 3" exhaust tube size | 1/4" | 21118 | 21119 | 21133 | 21134 | - |
| 3-1/2" Collector to 2-1/2" exhaust tube size | 1/4" | 21104 | - | - | - | - |
| ALUMINIZED REDUCERS | | | | | | |
| 2-1/2" Collector to 2" exhaust tube size | 5/16" | 21109 | 21111 | - | - | - |
| 2-1/2" Collector to 2-1/2" exhaust tube size | 5/16" | 21144 | 21145 | - | - | - |
| 3" Collector to 2-1/2" exhaust tube size | 5/16" | 21110 | 21112 | - | - | - |
| 3" Collector to 3" exhaust tube size | 5/16" | 21121 | 21122 | - | - | - |
| T304 STAINLESS STEEL REDUCERS | | | | | | |
| 2-1/2" Collector to 2" exhaust tube size | 3/8" | - | 22123 | - | 22124 | - |
| 2-1/2" Collector to 2-1/2" exhaust tube size | 3/8" | 22105 | 22129 | - | - | - |
| 3" Collector to 2-1/2" exhaust tube size | 3/8" | - | 22115 | - | 22125 | - |
| 3" Collector to 3" exhaust tube size | 3/8" | - | 22119 | - | 22126 | - |

*Standard Reducers are sold in pairs. O2 Sensor reducers are sold individually.

BALL & SOCKET EXHAUST FLANGE KIT

Hedman's gasketless, Ball & Socket hedder collector design is so popular, customers have been wanting them for the rest of their exhaust connections. Now available in mild, aluminized or 304 stainless.

Turn any exhaust connection into a hassle-free, GASKET-free connection. Hardware Included.



Packaged One Side Only

| DESCRIPTION | TUBE GAUGE | FLANGE THICKNESS | MILD STEEL | ALUMINIZED STEEL | STAINLESS STEEL |
|---------------------------------|------------|------------------|------------|------------------|-----------------|
| 2-1/2" Ball & Socket Flange Kit | 16g | 5/16" | 21151 | 21153 | 21155 |
| 3" Ball & Socket Flange Kit | 16g | 5/16" | 21152 | 21154 | 21156 |

UNIVERSAL FIT X-TENSIONS

- 16 Gauge
- 1/4" Flanges
- Mild Steel
- Sold in Pairs



18802

Hedman's universal fit extensions virtually eliminate hedder hook-up issues. The "S" bend provides clearance for driveshafts, crossmembers, brackets and braces.

Hedman X-Tension kits are available in mandrel bent tube diameters from 2" up to 3", and are offered in three different flange configurations to meet most exhaust installation needs.

| TUBE DIAMETER | FLANGE SIZE | OVERALL LENGTH | OFFSET DISTANCE | 3-BOLT GASKET STYLE | UNIVERSAL GASKET STYLE | GASKETLESS BALL & SOCKET STYLE |
|---------------|-------------|----------------|-----------------|---------------------|------------------------|--------------------------------|
| 2 1/4" | 2 1/2" | 17" | 3 1/4" | 18802 | -- | 18808 |
| 2 1/4" | 3" | 17" | 3 1/4" | 18803 | 18805 | 18809 |
| 2 1/2" | 2 1/2" | 17" | 3 1/4" | 18715 | -- | -- |
| 2 1/2" | 3" | 17" | 3 1/4" | 18804 | 18806 | 18700 |
| 3" | 3" | 23" | 4 1/4" | 18701 | 18702 | 18718 |

SMOG PUMP KITS

This smog pump kit fits most SB Chevy hedders. They are easily installed by simply drilling each primary tube, inserting the Hedman Air Pollution Manifold, welding to secure, and connecting with supplied hose to Factory Air Pollution Control System.



| DESCRIPTION | PART # |
|------------------------------|--------|
| Small Block Chevy (Ports Up) | 22830 |

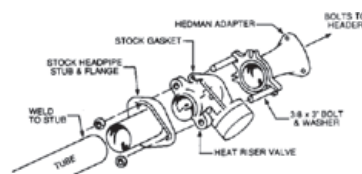
HOT AIR KITS

Hedman's Hot Air Kits replace the factory unit installed on stock manifolds. They transmit warm air from the hedder to the base of the air cleaner to improve cold weather starts. Each kit comes with clamps, nipple, and flex hose. Skin packed.



| DESCRIPTION | PART # |
|--|--------|
| 1-1/2" x 24" Hot Air Kit | 24510 |
| 1-3/4" x 24" Hot Air Kit | 24511 |
| 2" x 24" Hot Air Kit | 24512 |
| Various Ford Applications 2" x 24" (2-1/4" Adapter Included) | 24513 |
| Various Ford Applications 2" x 24" (2-3/4" Adapter Included) | 24514 |

MECHANICAL/VACUUM OPERATED HEAT RISER VALVE ADAPTER



WARNING

You must use a Hedman T.E.M.S. hedder or Hedman factory built E.O. exempt hedder to be legal in California. The items listed on this page will not satisfy California emission requirements when used with a non exempt hedder.

| DESCRIPTION | PART # |
|---|--------|
| 2 1/2" Ball & Socket E.F.E.; Mild Steel | 21140 |
| 3" Ball & Socket E.F.E.; Mild Steel | 21150 |
| 3" Ball & Socket E.F.E.; Aluminized Steel | 21160 |
| 3" Gasket-style Hedder Ring; Mild Steel | 21130 |

*NOT LEGAL FOR SALE OR USE IN CALIFORNIA ON POLLUTION CONTROLLED VEHICLES.



HEDDERS BRACKETS, MUFFLERS & EXHAUST CUT-OUTS



EXHAUST CUT-OUTS

- Get the best of both worlds
- Convert from street legal to "ready to race" in only minutes
- Easy to install
- Lower E.T.'s
- Cut-outs sold in pairs



| DESCRIPTION | PART # | REPLACEMENT COVER |
|---|--------|-------------------|
| 2-1/2" Diameter Easy Open Exhaust Cut Out | 16250 | 16249* |
| 3" Diameter Easy Open Exhaust Cut Out | 16300 | 16299* |

* Replacement covers sold individually

HEDDER BRACKETS

Quality, replacement accessory brackets for use with Hedman Heddors.

| DESCRIPTION | | HTC COATED |
|---|--|------------|
| Left side generator alternator bracket. For use on hedder numbers 65003, 65101, 68270, 68290. | | 20010 |
| Auto air conditioning bracket. Small Block Chevy, left or right side. | | 20110 |
| Right side generator alternator bracket. For use on hedder #65004, 68120, 68130, 68160, 68230, 68280. | | 20020 |
| Power steering bracket for cars with the external power steering slave cylinder (Ford applications). | | 20120 |
| Generator alternator bracket adapter to alternator bracket #20010 for early Chevy applications. | | 20040 |

GLASS PACK MUFFLERS

- Straight-through design reduces back-pressure for added performance.
- Perfect when space is limited.
- Thick 16 GA. aluminized case.
- Reversible design
- Louvered baffles with high-temp fiberglass packing.

Hedman's glass pack mufflers use a louvered internal tube, fiberglass packing and quality construction to create that desirable classic, old school exhaust sound. Install with the louvers facing into the exhaust flow for added back-pressure and a quieter exhaust, or install with the internal louvers facing the exhaust exit for faster exhaust flow and a raspier, louder exhaust note.



| IN/OUT DIAMETER | CASE DIAMETER | CASE LENGTH | PART # |
|-----------------|---------------|-------------|--------|
| 2 1/4" | 3 1/2" | 18" | 25007 |
| 2 1/2" | 4" | 18" | 25013 |

TURBO MUFFLERS

Hedman Turbo Mufflers are top of the line, high quality mufflers that can be used as OEM replacements, or, as part of your own custom exhaust system. They're specially designed to reduce and control noise without excessive power restriction. Available in standard & Hedder Muffler styles.

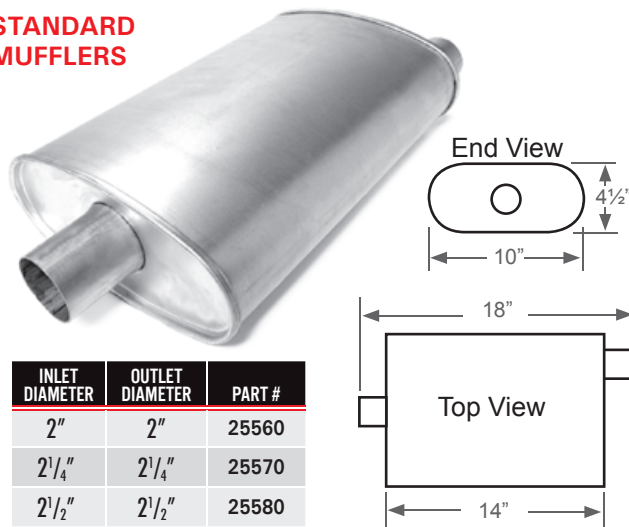
- Galvanized, double wrapped muffler casing for maximum corrosion protection
- Spot welded, louvered baffles to eliminate vibration
- Spun end caps for gas tight seal
- Reverse flow so that muffler can be inverted
- Hedder mufflers available in 3" gasket or ball & socket flange design

HEDDER STYLE MUFFLERS



| 3" COLLECTOR SIZE | | | |
|-------------------|------------------|----------------------------------|--------------------------------|
| INLET TUBE SIZE | OUTLET TUBE SIZE | 3-BOLT GASKET STYLE INLET FLANGE | BALL/SOCKET STYLE INLET FLANGE |
| 2 1/4" | 2 1/4" | 25660 | 25666 |
| 2 1/2" | 2 1/2" | 25662 | 25667 |

STANDARD MUFFLERS



| INLET DIAMETER | OUTLET DIAMETER | PART # |
|----------------|-----------------|--------|
| 2" | 2" | 25560 |
| 2 1/4" | 2 1/4" | 25570 |
| 2 1/2" | 2 1/2" | 25580 |

REPLACEMENT CATALYTIC CONVERTER Y-PIPES



These Y-Pipes are designed exclusively for use with the Hedman Hedder models listed. Mild-steel construction. They make installing these headers on 3rd & 4th Gen Camaros and Firebirds easier, with less fabrication required. Available with or without Hedman's HTC Ceramic-Metallic coating.

| CATALYTIC CONVERTER CONFIGURATION | COLLECTOR STYLE | TUBE SIZE | UNCOATED | HTC COATED | BLACK MAXX COATED |
|--|-----------------|-----------|----------|------------|-------------------|
| 1982-92 CAMARO/FIREBIRD 5.0 OR 5.7L (Z28, TRANS AM) | | | | | |

For use with Hedman Hedder #s: 68470, 68476
68478, 68471, 66471, 61478, 68481, 66481, 68491, 66491.

| | | | | | |
|------------------|---------------|--------|---------|---------|---------|
| Single Converter | Gasket | 2¼-2½" | 17470** | 17476** | 17473** |
| Single Converter | Ball & Socket | 2¼-2½" | 17478** | 17678** | 17438** |

**Due to collector design changes, be sure to double check collector style (Ball & Socket or Gasket) before ordering a y-pipe.

NOTE: Refer to the hedder section of this catalog for specific application information and footnotes for the hedders listed.

UNIVERSAL FIT X-PIPE SYSTEMS

- ▣ Increases Horsepower
- ▣ Improves Fuel Efficiency
- ▣ Mandrel Bent Mild Steel Exhaust Pipes
- ▣ 16 Gauge Construction
- ▣ Universal Design Ideal For Most Cars & Trucks

The firing order of all production V8's, has one cylinder in each bank that will fire within 90 degrees of crankshaft rotation from another cylinder in the same bank. The tangentially siamesed crossover junction of Hedman's, X-TREME™ Exhaust Equalizer System, synchronizes the exhaust pulses to eliminate firing order pressure differences between the right and left banks of the exhaust manifolds, or hedders.

Hedman's X-TREME™ equalizer system, splits the exhaust flow so the pressures on both banks will be equal and pulse free after the crossover, regardless of the RPM. The volumetric efficiency of your entire exhaust system is improved at all engine speeds, and that means more power out of the very same engine. Available as a 3" universal fit system.



| DESCRIPTION | MILD STEEL |
|--|------------|
| X-PIPE SYSTEMS | |
| 3" Diameter Universal Fit Xtreme X-PIPE System | 18830 |

UNIVERSAL EXHAUST SYSTEM WELD-UP KITS ALUMINIZED STEEL



With so many options in today's automotive customizing world, finding two setups that are the same is rare. Raising and lowering your vehicle, the use non-factory manifolds, and chassis modification will all affect the way your exhaust system is routed underneath your car or truck.

Hedman's new universal fit exhaust system weld-up kits are made from ALUMINIZED STEEL and contain a carefully chosen variety of pre-mandrel bent tubes to meet virtually any of your exhaust construction needs.

| DESCRIPTION | KIT CONTENTS | MILD STEEL |
|--|--|------------|
| 2-1/2" Diameter Universal Fit Exhaust System Weld-up Kit | 4- straight tubes 4- 45° bends 4- 90° bends 4- 180° bends | 18821 |

EXHAUST EQUALIZER SYSTEMS & Y-PIPES



WELD-ON STYLE CHROME & STAINLESS STEEL EXHAUST TIPS

Hedman offers a select group of fast moving Chrome/Steel and 304 Stainless Steel weld-on style exhaust tips. The high luster "chrome like" finish will stay looking great with only minimal cleaning maintenance. If you live in inclement weather, you'll really appreciate the durable, yet beautiful, features of our stainless Hot Tips™.

SINGLE RESONATOR ANGLE CUT DESIGN WELD-ON STYLE



| INLET I.D. | OUTLET | LENGTH | CHROME |
|------------|--------|--------|--------|
| 2" | 2-1/4" | 9" | 17120 |
| 2-1/4" | 2-1/4" | 9" | 17121 |
| 2-1/2" | 2-1/4" | 9" | 17122 |

DUAL RESONATOR ANGLE CUT DESIGN WELD-ON STYLE



| INLET I.D. | OUTLET | LENGTH | CHROME |
|------------|--------|--------|--------|
| 2-1/4" | 2-1/4" | 9" | 17104 |

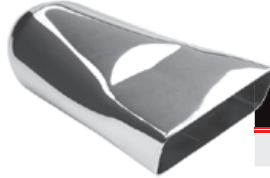
TURN DOWN DESIGN WELD-ON STYLE



| INLET I.D. | OUTLET | LENGTH | CHROME |
|------------|--------|--------|--------|
| 2-1/4" | 2-3/8" | 9" | 17145 |
| 2-1/2" | 2-5/8" | 9" | 17146 |

| INLET I.D. | OUTLET | LENGTH | STAINLESS STEEL |
|------------|--------|--------|-----------------|
| 2-1/4" | 2-3/8" | 9" | 17189 |

FLAT ANGLE CUT DESIGN WELD-ON STYLE

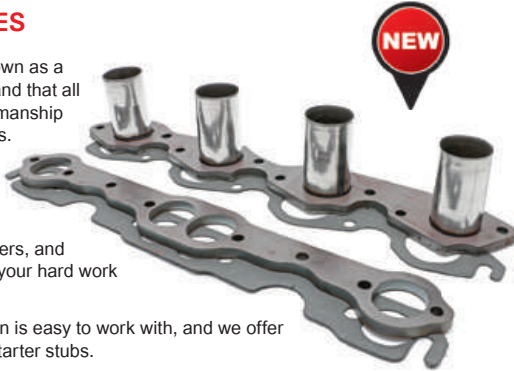


| INLET I.D. | OUTLET | LENGTH | CHROME |
|------------|--------|--------|--------|
| 2-1/4" | 3" | 9" | 17150 |

HEDDER FLANGES

Hedman Heddars are known as a premier, quality product, and that all starts with detailed craftsmanship and top notch components. These flanges meet the same rigid quality assurance checks as the flanges used to produce our ready-to-bolt-on headers, and ensure that the results of your hard work last for years.

The mild steel construction is easy to work with, and we offer flanges with, or without, starter stubs.



- ▣ Precision, Laser-Cut Flanges
- ▣ Available With or Without Welding Stubs
- ▣ Sold As Pairs
- ▣ Mild Steel Construction

| ENGINE | TUBE DIAMETER | PORT SHAPE | FLANGE THICKNESS | FLANGE STYLE | |
|------------------|---------------|------------|------------------|---------------|------------|
| | | | | WITHOUT STUBS | WITH STUBS |
| SB CHEVY 265-400 | 1-5/8" | Round | 3/8" | 29200 | 29210 |
| BB CHEVY 396-502 | 1-3/4" | Round | 3/8" | 29201 | 29211 |
| BB CHEVY 396-502 | 2" | Round | 3/8" | 29202 | 29212 |
| BB CHEVY 396-502 | 2-1/2" | Round | 1/2" | 29203 | 29213 |

MERGE COLLECTORS

- ▣ Merge Collector Design Improves Exhaust Flow
- ▣ Slip-on & Weld-On Models Available
- ▣ Mild Steel Construction



Merge collectors utilize the well known venturi effect to maximize horsepower and torque potential from a set of heddars. The reduction in outlet diameter after the hedder tubes join together increases exhaust flow through the collector, increasing exhaust scavenging so more fresh air/fuel can be drawn into the exhaust chambers for improved horsepower and torque.

| TUBE DIAMETER | OUTLET DIAMETER | COLLECTOR STYLE | |
|---------------|-----------------|-----------------|----------------|
| | | WELD-ON DESIGN | SLIP-ON DESIGN |
| 2" | 3-1/2" | 29108 | 29109 |

COLLECTOR FLANGES

Use these collector flanges to replace lost or damaged collector flanges on your Hedman Heddars, or for custom fabrication of your own exhaust system. Available in two mild steel thicknesses, as well as, 3/8" thick Stainless Steel flanges.

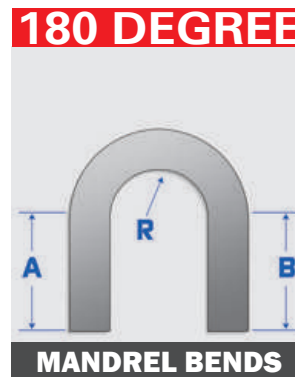
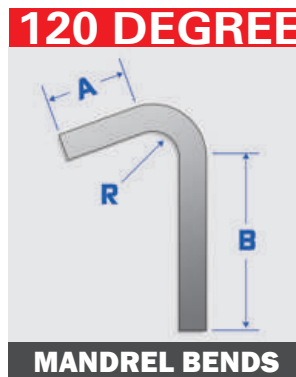
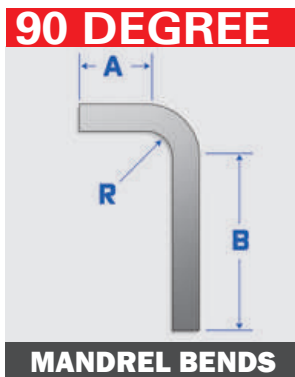


| COLLECTOR SIZE | MILD STEEL | | T304 STAINLESS |
|----------------|-------------|--------------|----------------|
| | 1/4" FLANGE | 5/16" FLANGE | 3/8" FLANGE |
| 2-1/2" | 29101 | 29104 | 29106 |
| 3" | 29102 | 29105 | 29107 |
| 3-1/2" | 29103 | | |

EXHAUST MANDREL BENDS

Hedman Heddgers uses only the highest quality tubing material to manufacture its headers and exhaust components. If your building a custom exhaust, one-off set of heddgers, or modifying a set to work with your unique project, Hedman's mandrel bent tubes ensure your finished product flows well and is durable enough to last.

Our mandrel bends are available in mild steel, T304 stainless steel or aluminized steel to match your material needs.



| DEGREE OF BEND | TUBE DIAMETER | BEND RADIUS R | TUBING GAUGE | LENGTH A | LENGTH B | STANDARD MILD STEEL PART # | T304 STAINLESS STEEL PART # | ALUMINIZED STEEL PART # |
|-------------------|---------------|---------------|--------------|----------|----------|----------------------------|-----------------------------|-------------------------|
| 90° BENDS | 1 1/2" | 2" | 16g | 5" | 13" | 29000 | 29042 | - |
| | | 2" | 14g | 5" | 13" | 29001 | - | - |
| | 1 5/8" | 2 1/2" | 16g | 5" | 13" | 29006 | 29045 | - |
| | | 2 1/2" | 14g | 5" | 13" | 29007 | - | - |
| | 1 3/4" | 3" | 16g | 5" | 13" | 29012 | 29048 | - |
| | | 3" | 14g | 5" | 13" | 29013 | - | - |
| | 2" | 3" | 16g | 5" | 13" | 29018 | 29051 | 29063 |
| | 2 1/4" | 4" | 16g | 5" | 13" | 29024 | 29054 | 29066 |
| 2 1/2" | 4" | 16g | 5" | 13" | 29030 | 29057 | 29069 | |
| 3" | 4 1/2" | 16g | 5" | 13" | 29036 | 29060 | 29072 | |
| 120° BENDS | 1 1/2" | 2" | 16g | 5" | 13" | 29002 | 29043 | - |
| | | 2" | 14g | 5" | 13" | 29003 | - | - |
| | 1 5/8" | 2 1/2" | 16g | 5" | 13" | 29008 | 29046 | - |
| | | 2 1/2" | 14g | 5" | 13" | 29009 | - | - |
| | 1 3/4" | 3" | 16g | 5" | 13" | 29014 | 29049 | - |
| | | 3" | 14g | 5" | 13" | 29015 | - | - |
| | 2" | 3" | 16g | 5" | 13" | 29020 | 29052 | 29064 |
| | 2 1/4" | 4" | 16g | 5" | 13" | 29026 | 29055 | 29067 |
| 2 1/2" | 4" | 16g | 5" | 13" | 29032 | 29058 | 29070 | |
| 3" | 4 1/2" | 16g | 5" | 13" | 29038 | 29061 | 29073 | |
| 180° BENDS | 1 1/2" | 2" | 16g | 6" | 6" | 29004 | 29044 | - |
| | | 2" | 14g | 6" | 6" | 29005 | - | - |
| | 1 5/8" | 2 1/2" | 16g | 6" | 6" | 29010 | 29047 | - |
| | | 2 1/2" | 14g | 6" | 6" | 29011 | - | - |
| | 1 3/4" | 3" | 16g | 6" | 6" | 29016 | 29050 | - |
| | | 3" | 14g | 6" | 6" | 29017 | - | - |
| | 2" | 3" | 16g | 6" | 6" | 29022 | 29053 | 29065 |
| | 2 1/4" | 4" | 16g | 6" | 6" | 29028 | 29056 | 29068 |
| 2 1/2" | 4" | 16g | 6" | 6" | 29034 | 29059 | 29071 | |
| 3" | 4 1/2" | 16g | 6" | 6" | 29040 | 29062 | 29074 | |

⚠ Modifying a set of Hedman Heddgers will void the Hedman Heddgers lifetime warranty for that product.

POPULAR HEDMAN HEDDER PHOTOS



#28140 PONTIAC 326-455



#39800 RANGE ROVER V8 SWAP



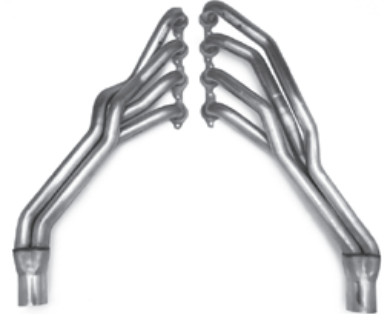
#62560 CHEVY 6.2L CAMARO



#28150 PONTIAC 326-455



#58060 OLDS 350



#62570 CHEVY 6.2L CAMARO



#28164 PONTIAC 326-455



#58070 OLDS 260-403



#62820 CHEVY BIG BLOCK TRUCKS



#35260 PONTIAC 326-455



#58150 OLDS 400-455



#65001 CHEVY BIG BLOCK



#39490 TOYOTA 2.2 E.F.I



#58160 OLDS 260-403



#65003 CHEVY SMALL BLOCK

POPULAR HEDMAN HEDDER PHOTOS



#65104 CHEVY SMALL BLOCK



#68230 CHEVY SMALL BLOCK



#68300 CHEVY SMALL BLOCK



#65105 CHEVY BIG BLOCK



#68260 CHEVY SMALL BLOCK



#68310 CHEVY SMALL BLOCK



#68120 CHEVY SMALL BLOCK



#68270 CHEVY SMALL BLOCK



#68330 CHEVY SMALL BLOCK
VEGA/MONZA



#68180 CHEVY BIG BLOCK



#68280 CHEVY SMALL BLOCK



#68360 CHEVY SMALL BLOCK



#68190 CHEVY BIG BLOCK



#68290 CHEVY SMALL BLOCK

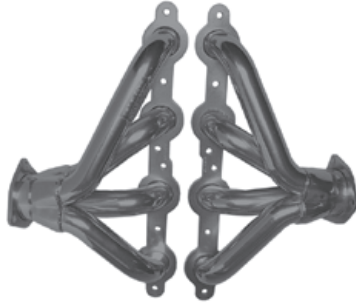


#68390 CHEVY SMALL BLOCK

POPULAR HEDMAN HEDDER PHOTOS



#68400 CHEVY SMALL BLOCK



#68520 CHEVY LS-1



#68620 CHEVY SMALL BLOCK- CLOSE RATIO STEERING



#68460 CHEVY SMALL BLOCK



#68534 PONTIAC FIREBIRD LS-1



#68660 CHEVY BIG BLOCK A-BODY



#68470/17478 CHEVY SMALL BLOCK CAMARO



#68600 CHEVY SMALL BLOCK



#68720 CHEVY LS GEN 2 CAMARO



#68500 CHEVY SMALL BLOCK



#68609 CHEVY SMALL BLOCK (D-PORT)



#68740 CHEVY LS CAST MANIFOLDS



#68510 CHEVY BIG BLOCK



#68610 CHEVY BIG BLOCK



#69010/69020 CHEVY SMALL BLOCK TRUCKS & SUVs

POPULAR HEDMAN HEDDER PHOTOS



#69030 CHEVY SMALL BLOCK S10 SWAP



#69190 CHEVY BIG BLOCK TRUCKS



#69440 CHEVY SMALL BLOCK



#69090 CHEVY SMALL BLOCK



#69230 CHEVY SMALL BLOCK



#69450 CHEVY BIG BLOCK



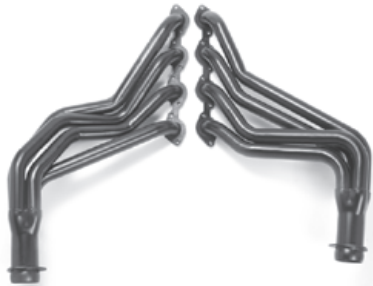
#69092 CHEVY SMALL BLOCK



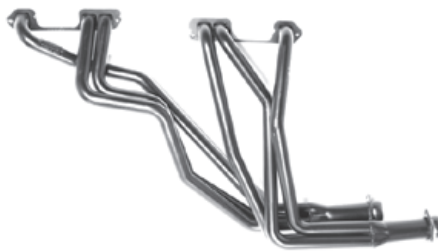
#69260 CHEVY SMALL BLOCK



#69490 CHEVY SMALL BLOCK



#69110/69120 CHEVY BIG BLOCK



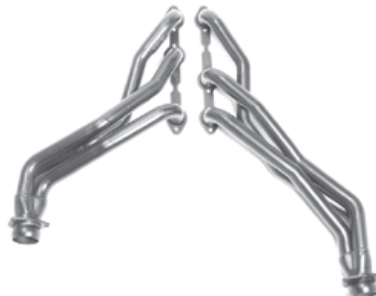
#69310 CHEVY [6 CYLINDER]



#69510 CHEVY SMALL BLOCK



#69130 CHEVY 396-502



#69400 CHEVY 4.3L [V6]



#69520 CHEVY SMALL BLOCK

POPULAR HEDMAN HEDDER PHOTOS



#69640 CHEVY SMALL BLOCK



#72500 DODGE 5.7L HEMI CHARGER



#78030 CHRYSLER 361-440



#69650 CHEVY SMALL BLOCK



#72580 DODGE 5.7L HEMI TRUCKS



#78070 CHRYSLER 361-440



#69670 CHEVY SMALL BLOCK



#72610 DODGE HEMI CHARGER SRT



#78500 CHRYSLER 273-360



#69680 CHEVY 4.8, 5.3, 6.0L



#72630 DODGE 5.7L HEMI CHALLENGER



#79030 CHRYSLER 273-360



#69690 CHEVY 4.8, 5.3, 6.0L



#72640 DODGE HEMI CHARGER SRT



#79170 CHRYSLER 273-360

POPULAR HEDMAN HEDDER PHOTOS



#79250 CHRYSLER 361-440



#88320 351 CLEVELAND



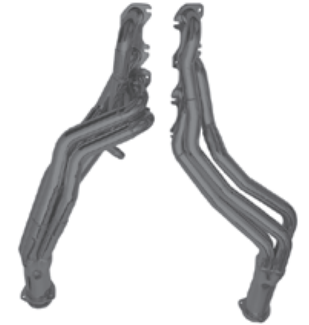
#88660 FORD 351W



#79540 DODGE 5.9L TRUCKS



#88360 FORD 302



#88690 FORD 4.6L



#79590 DODGE HEMI 5.7L



#88390 FORD SMALL BLOCK



#89100 FORD 352-427



#82726 FORD 5.0L MUSTANG 2011-14



#88400 FORD 260-302



#89140 FORD 429-460



#88300 FORD 260-351W



#88600 FORD 302 [5.0L]



#89150 FORD SMALL BLOCK

POPULAR HEDMAN HEDDER PHOTOS



#89210 FORD 351M-400



#89460 FORD 460 [7.5L]



#89660 FORD 6.8L [V10]



#89270 FORD 351W



#89470 FORD 5.0L



#99190 AMC 304-401



#89300 FORD [6 CYLINDER]



#89500 FORD 260-302



#99200 AMC 290-401



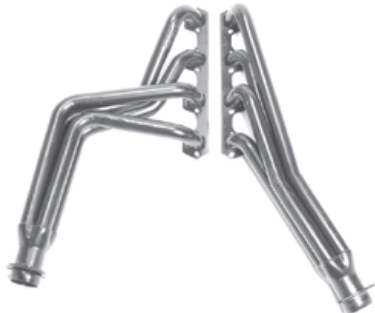
#89350 FORD 302W



#89510 FORD 460 [7.5L]



#99600 AMC L6 232-258



#89410 FORD SMALL BLOCK



#89600 FORD 5.4L 2V TRUCKS/SUVS



#99610 AMC L6 232-258 SINGLE OUTLET

STICKERS

The following heavy-duty vinyl contingency stickers are under 36 square inches and meet contingency sticker requirements for most major race sanctioning bodies.

HEDMAN HEDDERS CONTINGENCY STICKER



10.50" x 3.375"

20390

TRANS-DAPT PERFORMANCE PRODUCTS CONTINGENCY STICKER



9.75" x 3.625"

11296

HEDMAN HEDDERS CONTINGENCY STICKER



11.75" x 3"

10600

HP GROUP ALL-BRAND STICKER SHEET



9" x 4"
Overall
Size

20263

THE LEGENDARY SAAPE WINDOW STICKERS



6.375" x 5.50" 10204

EVENT BANNERS

Hedman Hedderson and Trans-Dapt Performance Products event banners are now manufactured using a lightweight, wind resistant polyester fabric. Both banners measure 2ft. x 5ft., and are fitted with metal grommets to allow for easy hanging and resist tearing from wind.



NEW FABRIC
CONSTRUCTION



60" x 24"

20680



60" x 24"

10597

| DESCRIPTION | PART # |
|---|--------|
| EVENT BANNERS | |
| HEDMAN HEDDERS Event Banner 24" x 60" | 20680 |
| TRANS-DAPT PERFORMANCE PRODUCTS Event Banner 24" x 60" | 10597 |
| STICKERS | |
| HAMBURGER'S PERFORMANCE PRODUCTS Contingency Race Decal | 10600 |
| HEDMAN HEDDERS Contingency Race Decal | 20390 |
| SAAPE Window Decals; Two stickers Per Sheet | 10204 |
| TRANS-DAPT PERFORMANCE PRODUCTS Contingency Race Decal | 11296 |
| HP GROUP All Brand Logo Sticker Sheet | 20263 |

HEDMAN HEDDERS / BIGFOOT WALL PENNANT

BIGFOOT is the original monster truck. The one that started the entire monster truck phenomenon. From the start, BIGFOOT has trusted Hedman Hedderson to fit their entire fleet of trucks with quality, reliable headers that can take the beating a performance engine can dish out. This limited edition pennant that will only be available while supplies last.



15.50" x 6.50"
(20" long with ties)

| DESCRIPTION | PART # |
|--|--------|
| Hedman Hedderson / BIGFOOT™ Collectible Wall Pennant | 20685 |

HEDMAN PERFORMANCE GROUP RETAIL TAKE-ONE FLYER

The Hedman Performance Group consists of four brands that offer thousands of parts in dozens of product categories. This full color, 8 panel, P.O.P. take-one flyer breaks down the HP Group product line and highlights the most important, and most popular product available from Hedman Hedderson, Trans-Dapt Performance, Hamburger's Performance & Hedman Husler Race Hedderson.



603002

| DESCRIPTION | PART # |
|--|--------|
| Hedman Performance Group Take-One Product Brochure | 603002 |
| Take-One Product Brochure Counter Top Holder | 603003 |