

# ORACLE®

## HONDA RUCKUS



### HEADLIGHT HALO INSTALLATION GUIDE

#### TOOLS:



**STEP #1:** IN ORDER TO OPEN THE LIGHT WE WILL FIRST NEED TO HEAT THE HOUSING. IF USING A HEAT GUN BEGIN BY HEATING THE SEAL EVENLY WHILE CONSTANTLY MOVING THE HEAT GUN. IF USING AN OVEN: PREHEAT TO 225°F AND PLACE THE LIGHT IN THE OVEN FOR 10 MINUTES.



- PRE-HEAT THE OVEN TO 225°F (OR 100°C)
- CENTER LIGHT IN OVEN FOR EVEN HEATING
- SET TIMER FOR 10 MIN (GAS OR ELECTRIC)



#### TEST THE RINGS:



A) You can test the rings by using a 12V drill battery. Connect the RED wire to "+" and the BLACK wire to "-".



\*Tools needed for next step.

#### OPENING THE HEADLIGHT:



B) Using a flat head screwdriver, begin to lift the glass away from the housing. Carefully make your way around the assembly. Eventually the lens will begin to part with the housing. Be gentle and take your time here.

C) If the lens does not separate re-heat the light for 5 minutes and try again.



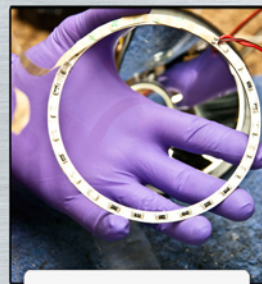
#### INSTALL THE RINGS:



A) Begin by removing the OEM gasket with a razor. You want to have a clean seal.



B) Drill a hole for the wiring to feed through the back of the housing.



C) Remove the paper backing from the 3M adhesive strip.

D) Fit the ring inside of the housing, pressing firmly to secure the ring.



#### SEAL THE RINGS:

A) Using an exterior grade silicone adhesive you can now reseal the lens to the head light housing. Begin by running a bead of silicone around the perimeter of the light housing.



\*For best results we recommend using Permatex Clear Silicone Adhesive. Set time may take up to 6 hours.



B) Place the glass carefully onto the headlight housing. Wipe away any excess silicone from the edge. Remember to let the silicone cure long enough before installing into your vehicle application.