



RANCH HAND



PRODUCT CATALOG

OUR HISTORY



1898

Kaspar Companies founded with the mission of Improving Lives



1986

Ranch Hand fitted its first grille guard, referred to as 'the donkey knocker', on the front of a truck



2000

The Kaspar Family purchases Ranch Hand and moves operations to Shiner, TX.



2002

Operations began in Beeville, TX.



2020

The launch of Midnight, Ranch Hand's new smooth steel offering



TODAY

Ranch Hand currently has 200+ employees, processing 40,000 lbs. of steel per day in facilities totaling 320,000 square-feet



Ranch Hand was built on the foundation of providing and building quality products to serve the needs of hardworking Americans.

As a tried-and-true American-based manufacturing company we take pride in knowing that we work hard, processing over 40,000lbs. of steel daily, to improve the lives of other hardworking Americans and their families. Our front and back bumpers, grille guards, and running steps are crafted to withstand the toughest of obstacles. Engineered to install directly into the vehicle's factory bumper location without having to cut or drill, all of our products are manufactured and built only by our hands right here in the heart of two Texas towns, Shiner and Beeville. We are constantly striving to produce products that adapt as new vehicles are released and look forward to serving you with our God-given resources and talents. Ranch Hand is a proud subsidiary of Kaspar Companies, which consists of five generations of family ownership.

Thank you for choosing Ranch Hand and supporting American manufacturing and business.

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**WE DON'T MAKE BUMPERS
OUT OF METAL.**

**WE CUT, SHAPE, AND WELD
STEEL INTO PROTECTION FOR
YOUR TRUCK.**

**BUILT BY OUR HANDS.
BUILT TO TAKE A HIT.**

OUR PRODUCT

VERSATILITY

Our Products fit most ½-ton (1500), ¾-ton (2500/2500HD), 1-ton (3500/3500HD)+ trucks and SUVs dating back to 1988

Immediate protection beginning with our grille guards, with an avg. weight of 113 lbs., and range to full replacement front and back bumpers

We don't take the "universal" or "one size fits all" approach for any of our products. Specific product numbers are dedicated to fit each year/make/model

FUNCTIONALITY

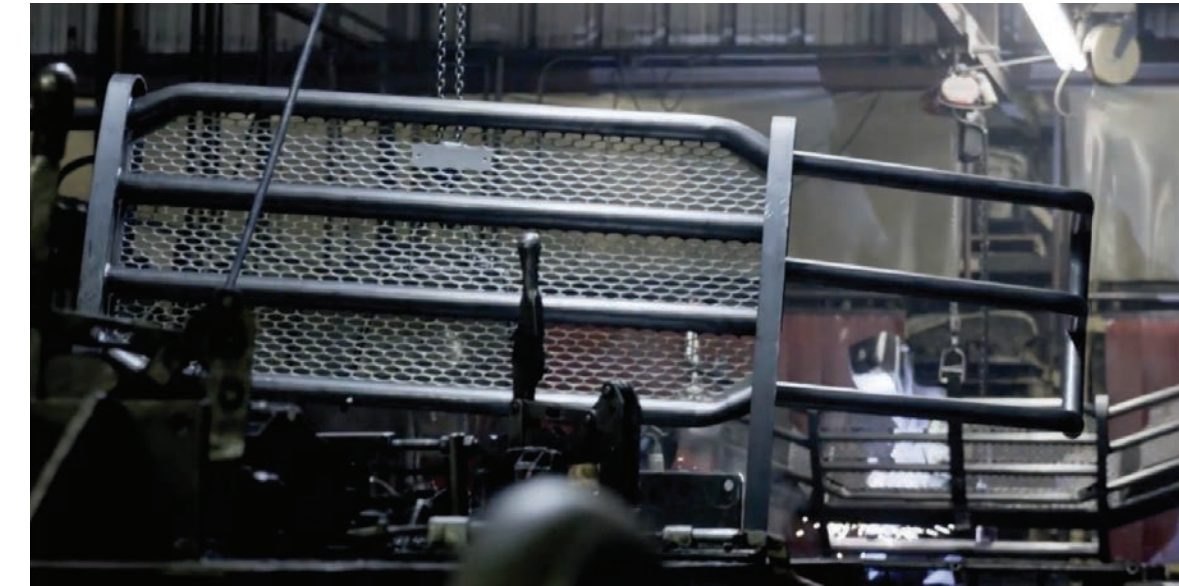
Most products allow for full function of the OEM factory camera, adaptive cruise control, and sensors

Most products retain OEM factory fog lights, tow hooks, and trailer/reverse lights on back bumpers

STRENGTH

One-piece welded design for structural integrity

Products are frame mounted directly into OEM bumper locations providing additional strength



OUR MATERIALS

- | | |
|---|--|
| 1 Upright Material Thickness:
5/16" or .3125"
<i>+ 22% thicker</i> | 2 Bumper Pipe:
4 1/2" OD Schedule 40 pipe .237"
wall thickness <i>+ 61.8% thicker</i> |
| 3 Floor Plate:
12 Gauge or .109"
<i>+ 33% thicker</i> | 4 Receiver Hitch:
welded both front and back |

THEIR MATERIALS

- | | |
|--|---|
| 1 Upright Material Thickness:
1/4" or .25" | 2 Bumper Pipe:
4 1/2" OD 40 pipe .125" wall thickness |
| 3 Floor Plate:
14 Gauge or .078" | 4 Receiver Hitch:
welded on back only |



LEGEND SERIES

In 1986 in a small south Texas town, steel was fabricated, formed, and welded into a bumper for the first time. The bumper was created to serve the needs of local ranchers and farmers who were looking for a product that worked as hard as they did. Since then, Ranch Hand has remained as the original leader in both front and back protection.

The Legend Series line of products includes front bumper with an integrated grille guard or bullnose, and back bumper.



LEGEND GRILLE GUARD
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LEGEND FRONT BUMPER
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LEGEND BULLNOSE FRONT BUMPER
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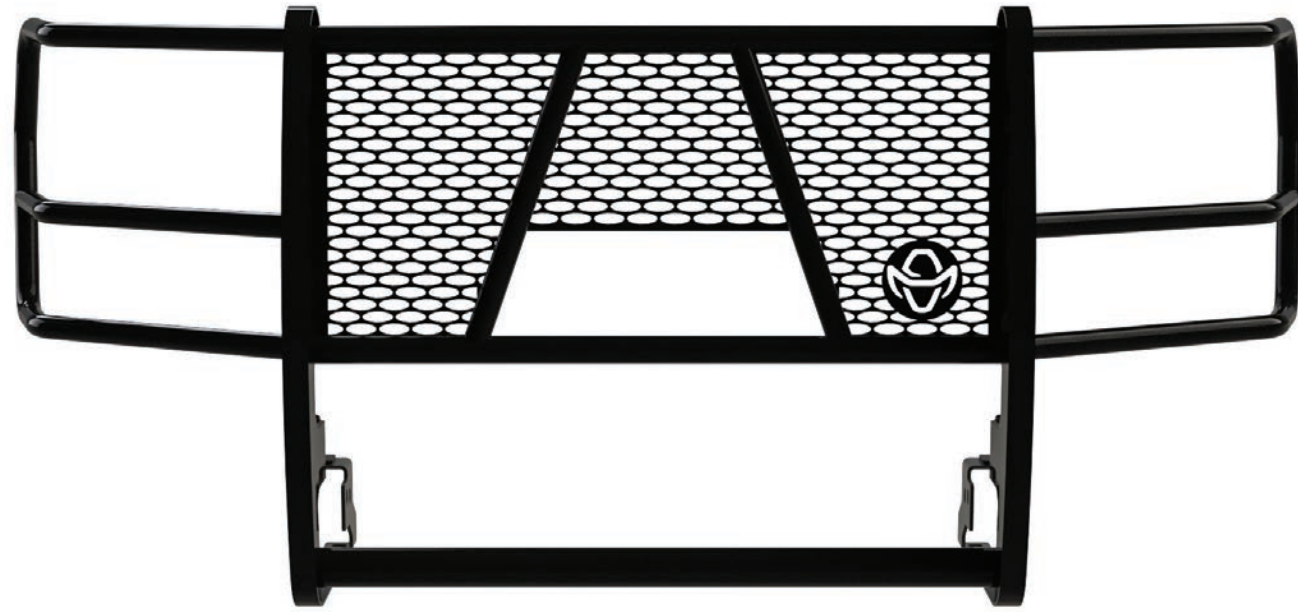
LEGEND BACK BUMPER
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LEGEND GRILLE GUARD

Originally referred to as the "Donkey Knocker," this one-piece solid design and strength make up the Legend Series Grille Guard. Built and fabricated with 12-gauge steel and 5/16" uprights this grille guard meets the demand of both form and function. As the industry leader in vehicle protection, Ranch Hand has developed the grille guard to fit 1/2 ton, 3/4 ton, and 1-ton (+) trucks and SUVs. The Legend Grille Guard is the perfect lightweight option for those looking to add protection and style to their vehicle without modifying their front bumper.



BUILT SINCE 1986



Most Legend Series Grille Guards are built to accommodate factory OEM camera optional vehicles and sensors

Solid one-piece steel design made to fit directly into the vehicles' factory frame in either two or four locations (most models)

RANCH HAND

LEGEND SERIES

SUMMIT SERIES

SPORT SERIES

MIDNIGHT SERIES

LOCATE A DEALER

LEGEND FRONT BUMPER

Maximum protection, strength, and durability define the Legend Front Bumper. This front bumper was originally designed for ranchers and farmers that needed more than a tough looking bumper, but rather one that could assist in a full day's work. The foundation of the Legend is a 4" schedule 40 pipe that contours the truck's front end. Our signature one-piece designed grille guard matches the contouring around the truck's grille and headlights with 12-gauge tubing and 12-gauge punched steel plate. This is the iconic ranch style bumper that started it all. Often imitated, never replicated.



BUILT TO PROTECT YOUR TRUCK



Features a 2" receiver hitch as a feature to help with trailers, feeders, lightweight winches, and endless customizable tools to help you get the job done

Built for ¾ and 1-ton (+) trucks

Most Legend Front Bumpers accommodate factory parking sensors, adaptive cruise control and camera optioned trucks

LEGEND BULLNOSE FRONT BUMPER

The low-profile Legend Bullnose Front Bumper is the perfect combination of a pre-runner styled bumper with the same strength offered by Ranch Hand. The bullnose bumper boasts confidence with its 4" schedule 40 piping, 12-gauge diamond plate, and gloss black powder coat finish.



BUILT TO BE LEGENDARY



Features a 2" receiver hitch as a feature to help with trailers, feeders, lightweight winches, and endless customizable tools to help you get the job done

Most Legend Bullnose Front Bumpers accommodate factory parking sensors, adaptive cruise control and camera optioned trucks

RANCH HAND

LEGEND SERIES

SUMMIT SERIES

SPORT SERIES

MIDNIGHT SERIES

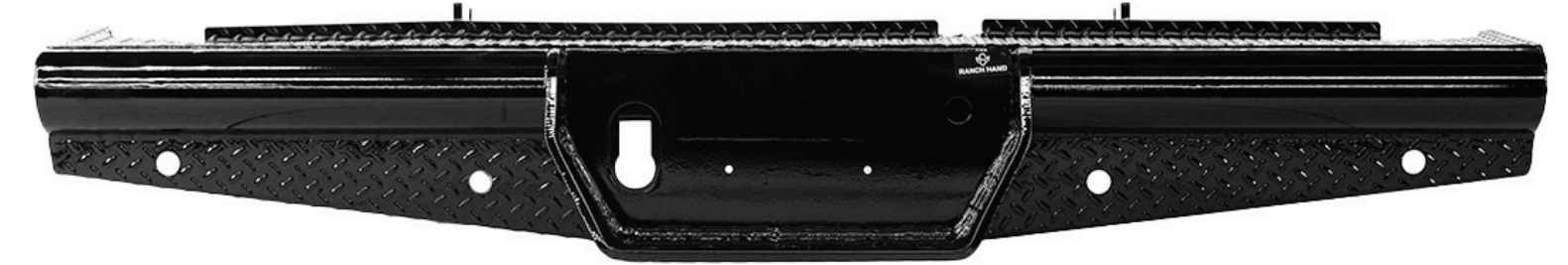
LOCATE A DEALER

LEGEND BACK BUMPER

The Legend Back Bumper offers a tough and practical complementary alternative to your vehicle's fragile factory bumper. This back bumper comes equipped with a solid 4" schedule 40 pipe along with 12-gauge steel diamond plate skirting.



BUILT BY HARDWORKING AMERICANS



Most Legend Back Bumpers accommodate factory parking sensors | Built for ¾ and 1-ton (+) trucks

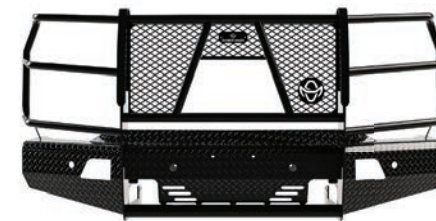
Factory trailer plug-ins and lights included on most models.
**Optional bolt-on receiver hitch sold separately.*



SUMMIT SERIES

Reach new heights without barriers and experience one of Ranch Hand's most versatile bumpers, the Summit Series. Designed to meet the demands of a lightweight bumper without compromising strength and stability, the Summit Front Bumpers accommodate the widest range of protection and style for trucks beginning with ½ ton models. Take on any task, big or small, with a sleek aesthetic.

| Offered in two options to fit the needs of your lifestyle: The Bullnose or Legend Grille Guard



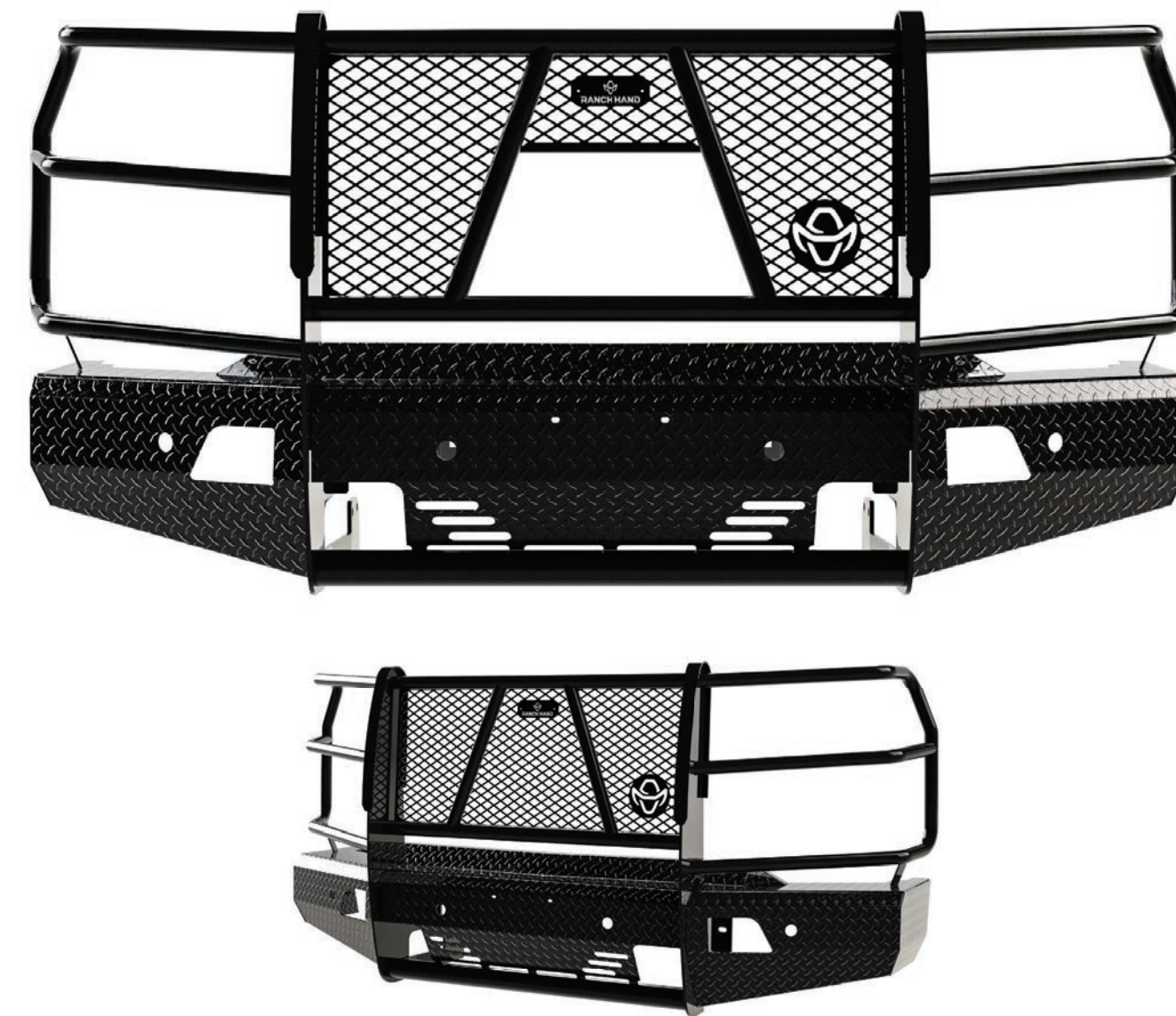
SUMMIT FRONT BUMPER
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SUMMIT BULLNOSE FRONT BUMPER
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SUMMIT FRONT BUMPER

The Summit Front Bumper is the ultimate pinnacle of protection built around the most iconic grille guard on the market today. Its complete protection offers 12-gauge tubing and punch plate throughout the entire grille guard with a one-piece welded design, integrated directly into 12-gauge diamond plate steel bodied bumper. Streamlined construction allows for factory tow hooks and fog lights.



Accommodates ½ ton + truck models

Accommodates factory sensors and camera equipped trucks

BUILT IN AMERICA

RANCH HAND
LEGEND SERIES
SUMMIT SERIES
SPORT SERIES
MIDNIGHT SERIES
LOCATE A DEALER

SUMMIT BULLNOSE FRONT BUMPER

Pave your way to each corner of the earth with the Summit Bullnose Front Bumper. Built with the foundation of a 12-gauge diamond plate steel body and 12-gauge tubing turns the look and feel of this bullnose bumper into one of our toughest yet. No corners were cut, except for reducing weight, on this bumper including retaining your factory tow hooks and fog lights.



BUILT IN SHINER, TEXAS



Accommodates ½ ton + truck models

Accommodates factory sensors and camera equipped trucks

RANCH HAND

LEGEND SERIES

SUMMIT SERIES

SPORT SERIES

MIDNIGHT SERIES

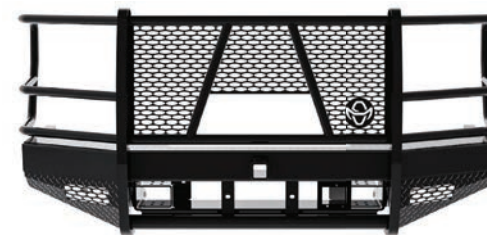
LOCATE A DEALER



SPORT SERIES

Take your adventure off the beaten path with Ranch Hand's Sport Series. This series was specifically engineered for those who take the road less traveled for a spontaneous weekend getaway or an undiscovered expedition. The Sport Series, much like our other product lines, allows you to make your experiences count knowing that protection is on your side and that the confidence of a bumper is so much more than metal. It's steel engineered, formed with channel, and built for you, the risk taker. What's holding you back, if the Sport Series is helping lead your next adventure?

The Sport Series includes a front bumper for ¾ and 1 ton+ trucks and a back bumper built for ½+ truck models



SPORT FRONT BUMPER
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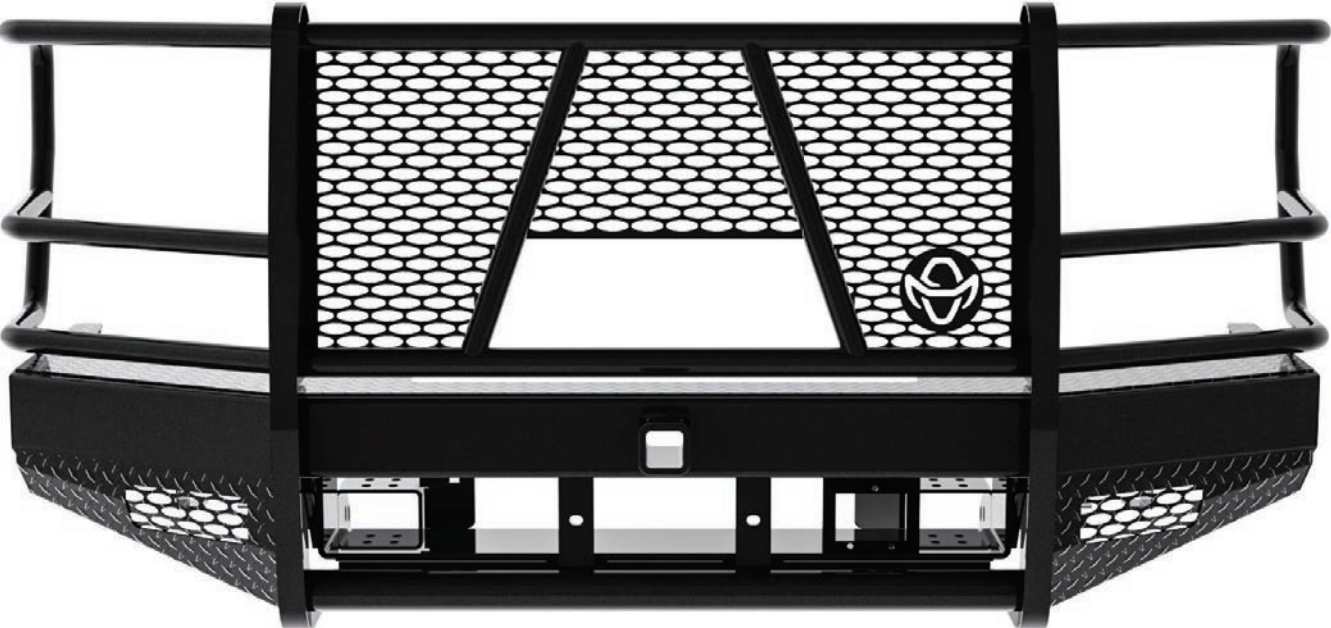
SPORT BACK BUMPER
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SPORT FRONT BUMPER

Pave the path forward, whether it's on your way to setting up camp or preparing for work with the Sport Series Front Bumper. Confidence inspired and engineered to accommodate a 16.5-thousand-pound winch, getting stuck shouldn't be an option, but a challenge. This front bumper isn't just another bumper with a name that doesn't make sense, it's an agile tool equipped with 3/16" thick formed channel diamond plated steel skirt built for protection and styled for a sleek, but stout aesthetic. Highly adaptable and engineered for direct replacement of your factory bumper. Start your next adventure with the Sport Front Bumper.



BUILT BY OUR HANDS



Retains factory tow hooks and factory fog lights and mounts directly in place of your factory OEM front bumper

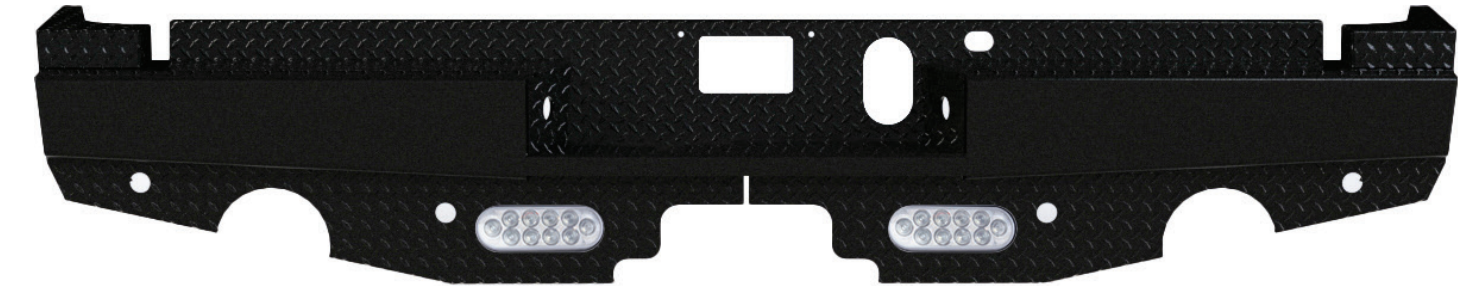
Accommodates most sensor and camera equipped trucks

SPORT BACK BUMPER

Gear up for work or play and tow your trailers, equipment, and campers with peace of mind. Take advantage of our built-in side pocketed steps for easy bed access with our Sport Back Bumper. This back bumper offers undeniable strength 3/16" thick formed channel diamond plate skirting, without unnecessary added weight. Due to its design it is one of our more versatile products allowing fitment for 1/2 ton and up trucks.



BUILT TO TAKE A HIT



| Most models accommodate factory sensors, tow packages, and trailer plugs, and have LED lights

| Designed to fit 1/2, 3/4, and 1 ton (+) models

RANCH HAND PUSH BAR

Experience our lightest weight steel protection to-date. The Legend Push Bar was designed for those on the front lines of protection, safety, and civil duty. Unmatched quality meets optionality on this push bar allowing for LED lights, sirens, beacons, perimeter lighting, and cameras to be added for your specific needs.



BUILT TO SERVE AND PROTECT



| Quick and easy installation

| Perfect for emergency, first responder, and utility vehicles

RANCH HAND RUNNING STEPS

Ranch Hand Running Steps offer the same strength and resilience of Ranch Hand's front and back protection. Our running steps help eliminate the hazard of slipping when entering your truck. These steps are built with the same quality materials you know and trust from Ranch Hand such as 3" diameter tubing, 3/16" bracketing to secure the steps to your vehicle in the OEM factory location without having to drill any holes. 1 1/2" drop down tubes hold a 4" wide, 12-gauge punch plate for the perfect platform to gather your footing and step into your truck with ease.



BUILT BY VETERANS



| Offered in both a 4-step or 6-step for easy bed access

RANCH HAND

LEGEND SERIES

SUMMIT SERIES

SPORT SERIES

MIDNIGHT SERIES

LOCATE A DEALER

MIDNIGHT SERIES

BY RANCH HAND



THE NIGHT IS WILD AND SO ARE YOU.

For those who were up at dark to work, now they're up at dark to play. Midnight is the most customizable bumper Ranch Hand has ever produced with options that enable you to put your personal touch into the smallest of details on a bumper. Built for the truck enthusiast, adventurer, and weekend warrior, the Midnight Series Bumper caters to all crowds from the farm all the way to heart of the biggest cities.

- | The Midnight bumper is available with a full grille guard or as a standalone bumper
- | Accommodates ½ ton (+) truck models
- | Accommodates factory sensors and camera equipped trucks



**THIS BUMPER IS BUILT FOR MIDNIGHT.
BUILT TO TAKE A HIT.**

MIDNIGHT FRONT BUMPER WITH GRILLE GUARD



The Midnight Front Bumper with grille guard was designed for those of you who go hard no matter what you're doing. Midnight is a full form-fitting front-end replacement bumper constructed of 3/16" thick smooth steel, while only weighing approx. 175lbs. Factory camera accommodable and sensor ready are all features of this bumper. You wouldn't expect anything else, and we wouldn't deliver any less of a product. The 12-gauge tubed grille guard wraps perfectly around your headlights, and is foundationally secured and welded into the bumper in a single piece design with reinforced gussets, making this every bit as tough as its appearance.

SMOOTH STEEL. BUILT TO TAKE A HIT.



12-gauge steel inserts & 7-gauge sheet metal structure

Available for ½ ton (+) truck models

Center Insert Slot Can Accomodate a 32" Light Bar with Non-Sensor Equipped Vehicles & 26" for Sensor Equipped

MIDNIGHT FRONT BUMPER

WITHOUT GRILLE GUARD



The Midnight Front Bumper with grille guard was designed for those of you who go hard no matter what you're doing. Midnight is a full form-fitting front-end replacement bumper constructed of 3/16" thick smooth steel, while only weighing approx. 175lbs. Factory camera accommodable and sensor ready are all features of this bumper. You wouldn't expect anything else, and we wouldn't deliver any less of a product. The 12-gauge tubed grille guard wraps perfectly around your headlights, and is foundationally secured and welded into the bumper in a single piece design with reinforced gussets, making this every bit as tough as its appearance.

SMOOTH STEEL. BUILT TO TAKE A HIT.



12-gauge steel inserts & 7-gauge sheet metal structure

Available for 1/2 ton (+) truck models

Center Insert Slot Can Accomodate a 32" Light Bar with Non-Sensor Equipped Vehicles & 26" for Sensor Equipped

Learn more about grille guards and bull bars we have.